



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(21) International Application Number: PCT/GB99/04066 (22) International Filing Date: 3 December 1999 (03.12.99) (30) Priority Data: 9826455.9 3 December 1998 (03.12.98) GB 9907748.9 6 April 1999 (06.04.99) GB (71) Applicants (for all designated States except US): BRITTON PRICE LIMITED [GB/GB]; Unit 14, Hove Business Centre, Fonthill Road, Hove, East Sussex BN3 6HA (GB). HYDRAX LIMITED [GB/GB]; Wylds Road, Bridgwater, Somerset TA6 4BH (GB). (72) Inventors; and (75) Inventors/Applicants (for US only): EDEN, Bruce [GB/GB]; Hydrax Limited, Wylds Road, Bridgwater, Somerset TA6 4BH (GB). MANTLE, David [GB/GB]; Hydrax Limited, Wylds Road, Bridgwater, Somerset TA6 4BH (GB). WILLIAMS, David [GB/GB]; Hydrax Limited, Wylds Road, Bridgwater, Somerset TA6 4BH (GB). BRITTON, Paul [GB/GB]; Britton Price Limited, Unit 14, Hove Business Centre, Fonthill Road, Hove, East Sussex BN3 6HA (GB).</p>		<p>(74) Agent: BAILEY WALSH & CO.; 5 York Place, Leeds LS1 2SD (GB). (81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report.</i></p>
<p>(54) Title: BALL SCREW DRIVEN PUMP</p> <div data-bbox="349 1092 1282 1386"> </div> <p>(57) Abstract</p> <p>A reversibly actuatable fluid hydraulic pump is described for use in a hydraulically driven elevator. The pump comprises a cylinder and a piston linearly actuatable within the cylinder by means of a ball screw race disposed over a spindle and connected to the piston. The shaft of the piston is hollow to receive the spindle as the piston is drawn along by virtue of the motion of the race along said spindle, and seals are provided at the free end of the piston which sealingly engage against the walls of the cylinder, and on the cylinder which sealingly engage with the shaft of the piston. A further feature of the invention is the provision of a compressible gas between the end of the cylinder and the end of the piston so that the expansion thereof reduces the work required to move the piston out of the cylinder, whereas when the system is relaxing, the compressible gas provides extra resistance and thus a smoother motion.</p>		

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BALL SCREW DRIVEN PUMP

This invention relates to a fluid pump, and more particularly to a fluid pump adapted for providing a substantially uniform, and steady fluid flow rate.

Although the following description is provided in relation to the application of a fluid pump for hydraulic actuation of domestic elevators, it will be instantly appreciated from the description of the invention provided hereinafter that the invention has wide application where there is requirement for controlled pumping, steady flow during pumping of fluid, and where the hydraulic actuation to be effected by the pump in connection with an hydraulic device is such that there is displacement of the device when the pump acts in both the forward and reverse directions, the interconnection of the pump with the device being such as to form a closed system.

Furthermore, the invention has application in any mechanical action which requires a single positive movement of a prescribed volume of oil or other hydraulic fluid over a given time with a stated load, controlled by fluid movement with electric or electronic sequencing and determining of action.

Domestic elevators are currently driven by reciprocating pumps which urge oil to flow into an hydraulic cylinder which raises or lowers the elevator. The pump is usually submerged beneath an oil reservoir provided in a sealed tank. A large volume of oil is required because as described in our co-pending application of even date, the hydraulic cylinder is substantial for reasons of safety, and accordingly large in capacity. Furthermore the pressure at which the oil must be urged into the cylinder is also significant, and therefore

the tank with pump provided therein is an unmanageable and weighty item.

Reciprocating pumps have a number of disadvantages. Firstly, the reciprocating actuation of the pump often introduces harmonic pulses into the fluid as it passes through the impeller of the pump. In their application to domestic elevators, this inherent drawback of reciprocating pumps restricts the particular types of fluid which can be pumped therethrough to fluids which are compressible such that the harmonic pulses are damped by the fluid itself and are not transmitted through the fluid to the hydraulic cylinder to which the fluid is supplied. In other circumstances, the use of reciprocating fluid pumps is excluded for this reason. Furthermore, the harmonic pulses within the hydraulic fluid are often manifested in noise within the elevator cabin, which therefore requires soundproofing to reduce the noise within.

Secondly, reciprocating pumps like reciprocating machinery in general are extremely noisy, and consumer distaste for noise and stringent noise limits in residential areas often necessitates that the tank with pump provided therein is located remotely from the shaft within which the elevator travels, often in a separate building whereby the noise produced can be contained.

Thirdly, the compressibility of oil necessitates a valve/venting arrangement which controls the flow rate of oil into the cylinder. This is essential when it is considered that the compression of the oil within the cylinder is often significant enough to result in an appreciable increase or decrease in the height of the elevator cabin adjacent a particular floor when persons alight from or step into the cabin. Such a valve arrangement or other suitable fluid compression compensation system is commonly employed to prevent the unnecessary alarming of passengers within the elevator. The

problem is further exacerbated by the fact that the compressibility characteristics of oil depend on its ambient temperature. In many cases, complex electronics is required to control a compensating mechanism which communicates with the pump motor to control the flow rate of oil into and from the cylinder to ensure that the elevation of the cabin above a certain datum level is not adversely affected by a sudden increase or decrease in the load carried by the cabin, and also to ensure that the acceleration and deceleration of the cabin proximate a floor are gradual and not rapid in order that passengers within the elevator cabin are not jolted.

Fourthly, the efficiency of reciprocating pumps is notoriously poor due to frictional losses both within the reciprocating mechanism and at the interface between the impeller of the pump and the fluid, and also because of significant heat and noise generation.

In many applications and currently in the field of domestic elevators as mentioned above, the hydraulic fluid is commonly oil. The flammability of oil presents a fire hazard, especially in domestic environments, and therefore an effectively sealed system is required to prevent leakage of oil. This increases the cost of the apparatus as a whole.

It is the object of this invention to overcome the above disadvantages and provide a pump which provides a steady flow of liquid under pressure to the apparatus to which the pump is connected.

It is a further object of the invention to provide a pump which is capable of pumping any of a number of compressible and substantially incompressible liquids without imparting harmonic pulses to the liquid during pumping thereof.

According to a first aspect of the present invention there is provided a pump for hydraulic actuation of a device, said pump comprising a cylinder within which is disposed a piston capable of linearly translating within said cylinder, characterised in that the linear motion of the piston is effected by rotationally driving one or other of a ball screw race and a spindle which engages the race, the piston being connected to the alternate non-driven component.

Preferably the spindle is rotationally driven and the ball screw race is connected to the piston such that as the race translates along the spindle, the piston is translated within the cylinder.

Preferably the cylinder is provided with seals at its base which contact the walls of the piston to prevent fluid escaping therebetween, and further preferably the piston is provided with seals proximate its free end which contact the walls of the cylinder such that fluid is retained within the cavity defined by the walls of the cylinder and piston, and the said seals.

Most preferably a fluid outlet is provided in the cylinder walls proximate the seals which contact the piston walls such that when the piston is withdrawn from the cylinder, fluid is urged outwardly of the cylinder through said outlet.

In a most preferred embodiment the cylinder is charged with a compressible gas which is compressed between the piston head and the inner surface of the free end of the cylinder as the piston is driven thereinto, and which is allowed to expand as the piston is withdrawn therefrom.

This particular arrangement is advantageous in a number of different respects. Firstly, when the pump piston is in its fully inserted condition within the pump cylinder, and the pump is used

in conjunction with a telescopic cylinder to force fluid into said telescopic cylinder to effect hydraulic work, the compressible gas in the pump cylinder is in a state of maximum compression because the pump piston head is almost contiguous with the inner surface of the pump cylinder free end. Hence, the compressed gas exerts a restoring force on the pump piston and aids the withdrawal of the pump piston from said pump cylinder. The "kick-start" which the pump piston is given by the compressed gas reduces the requisite power rating of the motor needed to drive the spindle or race and effect hydraulic work.

Furthermore there is no requirement for a more powerfully rated motor to put work into the compressible gas to compress same when the piston is being inserted within the cylinder because when the pump is used in conjunction with a system which in naturally relaxing, for example under gravitational effects, urges hydraulic fluid back into the pump, the extra work required to compress the compressible gas is done during the natural relaxation of the system.

Preferably the outlet communicates with a cylinder of an hydraulically actuated device, and most preferably a closed system is provided such that actuation of the hydraulic device is effected when the piston is withdrawn from or urged into the cylinder.

Most preferably the pump is provided in communication with an hydraulic cylinder for actuation of a domestic elevator.

It is yet further preferable that the hydraulic fluid used is water.

Preferably the pump is vertically orientated in use to minimise gravitational effects (which may cause the spindle to whip or hunt) on the spindle as it is rotationally driven.

It will be appreciated from the foregoing that a much improved hydraulic pump is provided, because firstly the rotational motion of the motor is translated into a linear motion by the ball screw and not directly to the fluid which ensures a smooth and steady fluid flow into and from the cylinder, and secondly because the fluid is water, fluid compressibility effects are drastically reduced.

In a most preferred embodiment of the invention, the

The pump of the invention has a further advantage in that the ball screw provides gives a mechanical advantage and therefore there is no requirement for the driving motor to provide a large torque to drive the spindle.

A specific embodiment of the invention will now be described by way of example with reference to the accompanying drawings in which

Figure 1 shows a sectional view of a pump according to the invention;

Figure 2 shows the pump of Figure 1 disposed adjacent the cylinder of an hydraulically actuated domestic elevator;

Figures 3a, 3b show sections of the pump according to the invention with the piston fully withdrawn from and inserted in the cylinder respectively, and

Figure 4 shows a schematic representation of a circuit diagram indicating the fluid transfer system with the pump of the invention used in conjunction with a telescopic hydraulic cylinder to actuate an elevator cabin.

Referring firstly to figure 1, there is shown a pump 20 according to the invention provided with an hydraulic cylinder 1 within which is disposed a hollow cylindrical piston 2 which can linearly translate within the cylinder along the axis thereof. The piston is provided at its free end with a piston head 4 which caps the piston 2 and is provided around its cylindrical surface with seals 3 which frictionally engage the inner surface of the cylinder 1.

The cylinder 1 is additionally provided with a sealing gland 5 interferentially secured to its inner surface proximate the open end of said cylinder, and a number of annular gland seals 6 are provided in the sealing gland which contact the outer surfaces of the cylindrical piston 2. Henceforth the gland seals 6, the outer surface of the piston 2, the inner surface of the cylinder 1 and the piston seals 3 define an annular cavity 22 within which is disposed an hydraulic fluid, which is preferably water.

At the alternate end of the piston the piston head 4 and externally of the cylinder 1 behind the sealing gland 5 there is provided a guide tube 10 which is rigidly secured to the outer surface of the cylinder in a region 24. A ball screw race 7 and a spindle 9 are disposed within the guide tube 10, the race 7 being securely connected to the outer surface of the piston in a region 26.

The spindle 9 has a free end 9A and an alternate end 9B which is disposed within a bearing sleeve 11 in turn mounted in a bearing housing 12 inserted in the end of the guide tube opposite that to which the cylinder is connected. A bearing set 13 (Specification 61910-RS1, 61911-RS1, 81210) is also provided between the bearing sleeve and the bearing housing, and this assembly is connected to a brake motor (rated as 0.75kW 3-Phase 4-pole) at a coupling 15 through a gearbox 16 which reduces the rotational speed of the

motor to an acceptable level and increases the torque transmitted by said motor to the spindle 9.

In use the brake motor 17 rotationally drives the spindle 9 in clockwise and anticlockwise directions such that the ball screw race 7 linearly translates along said spindle within the guide tube 10. This linear motion is transferred to the piston 2 connected to the race, and henceforth fluid is either expressed from or drawn into the cavity 22 through a nozzle 28 provided in the outer surface of the cylinder 1 and which communicates with the said cavity 22. The use of a ball screw ensures smooth fluid flow to and from the cylinder which is of great advantage in the circumstance where the pump is used to actuate the hydraulic cylinder of a domestic elevator.

Such a domestic elevator is shown schematically in Figure 2 and indicated generally at 30. The cylinder configuration disclosed herein forms the substance of our copending application of even date.

The pump 20 is disposed substantially parallel with and adjacent a hydraulic cylinder 32 to minimise the gravitational effects on the rotation of the spindle 9 within the guide tube 10. It is to be mentioned that the disproportionate sizes of the pump 20 and the cylinder 32 in Figure 2 are irrelevant, the Figure providing only a schematic representation of the desired configuration.

A fluid hose 34 links the cylinder 32 with the pump 20 and it will be seen that a closed fluid system is formed such that any motion of the piston within the pump will effect a corresponding motion of the cylinder 32, and ultimately an elevator cabin 36 which is supported by the cylinder 32 by support means 38 within an elevator shaft 40. It is to be further mentioned that the pump and the cylinder may be disposed in almost contiguous relationship because

in use, all external surfaces of the pump remain motionless. Henceforth it may be possible to provide a housing within which both the pump and the cylinder may be disposed thus minimising the space requirement of the pump/cylinder configuration, and reducing the length of the interconnecting fluid hose 34 which is required to connect the said pump and cylinder.

Referring to Figures 3a, 3b, the advantages of providing a compressible fluid 50 in the variable volume cavity 51 defined by the inner surface of the free end of the cylinder 29 and the piston head 4 will be instantly realised. The power required of the motor 17 to drive the piston 2 into the cylinder 1 is not increased by the provision of the compressible fluid 50 because in the arrangement shown in Figure 2, the back pressure provided by the weight of the elevator cabin naturally aids the drawing back into the cylinder of the hydraulic fluid, and also, the power required of the motor 17 to withdraw the piston 2 from the cylinder 1 and urge the hydraulic fluid from said cylinder into the elevator cabin actuation means is reduced because the compressible fluid, being compressed as shown in Figure 3b aids the withdrawal of the piston 2 from said cylinder 1 by exerting hydrostatic pressure on the piston head 4. A compressible, inert gas such as Nitrogen would be suitable as a compressible fluid. Initial charging pressure may be in the region of 12bar which would provide a "kick-start" force of 180kgf.

A further advantage of providing the compressible fluid in the pump cylinder as described is that the operating velocity of both the pump and the hydraulically actuated apparatus to which it is connected can be attained quicker,

Ideally, the charging of the cylinder with the compressible fluid is effected through a one-way, single operation valve 52, e.g. a eutectic valve.

Referring finally to Figure 4, there is shown a fluid transfer system 100 comprising a fluid transfer unit 102 of the type described above having a compressible fluid 104 provided therein to aid expulsion of hydraulic fluid 106 also provided therein. The hydraulic fluid 106 passes through a stop valve 108 and/or optionally an emergency lowering valve 110 which may be manually operated with a lever 112. The fluid then passes through a pressure compensated fixed flow control valve 114 and into a telescopic pulling cylinder 116 of the type described both above and in more detail in our co-pending patent application No. GB9826452.6.

CLAIMS

1. A pump for reversible hydraulic actuation of a device, said device and said pump together forming a closed hydraulic system, said pump comprising a cylinder within which is disposed a piston capable of linearly translating within said cylinder, said pump having a fluid outlet in communication with the device such that actuation of the device is effected when the piston is withdrawn from or urged into the cylinder, characterised in that the linear motion of the piston is effected by rotationally driving one or other of a ball screw race and a spindle which engages the race, the piston being connected to the alternate non-driven component.
2. A pump according to claim 1 characterised in that the spindle is rotationally driven and the ball screw race is connected to the piston such that as the race translates along the spindle, the piston is translated within the cylinder.
3. A pump according to any of the preceding claims characterised in that the piston comprises a shaft, and one or other of shaft and spindle are hollow to receive the alternate component during axial relative movement of said spindle and piston shaft.
4. A pump according to claim 3 characterised in that the piston shaft receives the spindle therein as it moves within the cylinder.
5. A pump according to claim 4 characterised in that the cylinder is provided with seals at one end thereof which sealingly contact the piston shaft to prevent fluid escaping therebetween, and in that the piston is provided with seals proximate its free end which sealingly contact the walls of the cylinder such that an amount of fluid can be retained within the cavity defined by the walls of the cylinder, the piston shaft, and the said seals.

6. A pump according to claim 5 characterised in that the fluid outlet is provided in the cylinder wall, said outlet being disposed between the said seals which contact the piston shaft and cylinder wall such that when the piston is withdrawn from the cylinder, fluid is urged outwardly of the cylinder through said outlet.

7. A pump according to any of the preceding claims characterised in that there are two fluids within the cylinder but in different compartments thereof sealed off from one another, one of said fluids being substantially incompressible and being expelled from said cylinder to cause reversible actuation of the device to which the pump is attached by virtue of the piston motion in a forward direction, the second fluid being pressurised and substantially compressible such that compression thereof occurs the incompressible fluid fills the cylinder by virtue of the reverse movement of the piston, the overall effect being a counterbalancing one.

8. A pump according to claim 7 characterised in that in that the piston head sealingly contacts the cylinder walls partially defining both compartments such that the volume of the compartments changes as the piston moves within the cylinder.

9. A pump according to any of the preceding claims characterised in that the pump is provided in communication with an hydraulic cylinder coupled to a domestic elevator.

10. A pump according to any of the preceding claims characterised in that the hydraulic fluid used is water.

11. A pump according to any preceding claim characterised in that the pump is vertically orientated in use to minimise gravitational effects on the spindle as it is rotationally driven.

12. The combination of a hydraulically actuated device and a pump as claimed in any preceding claim characterised in that the overall energy of the device after actuation by the expulsion of fluid from within the pump cylinder is greater than the energy before said actuation.

13. A combination as claimed in claim 9 characterised in that the device is subjected to a force which always acts to restore said device to its pre-actuated position, the amount of work being required to overcome this force during the actuation being significantly reduced by the simultaneous expansion of the compressible fluid in the cylinder.

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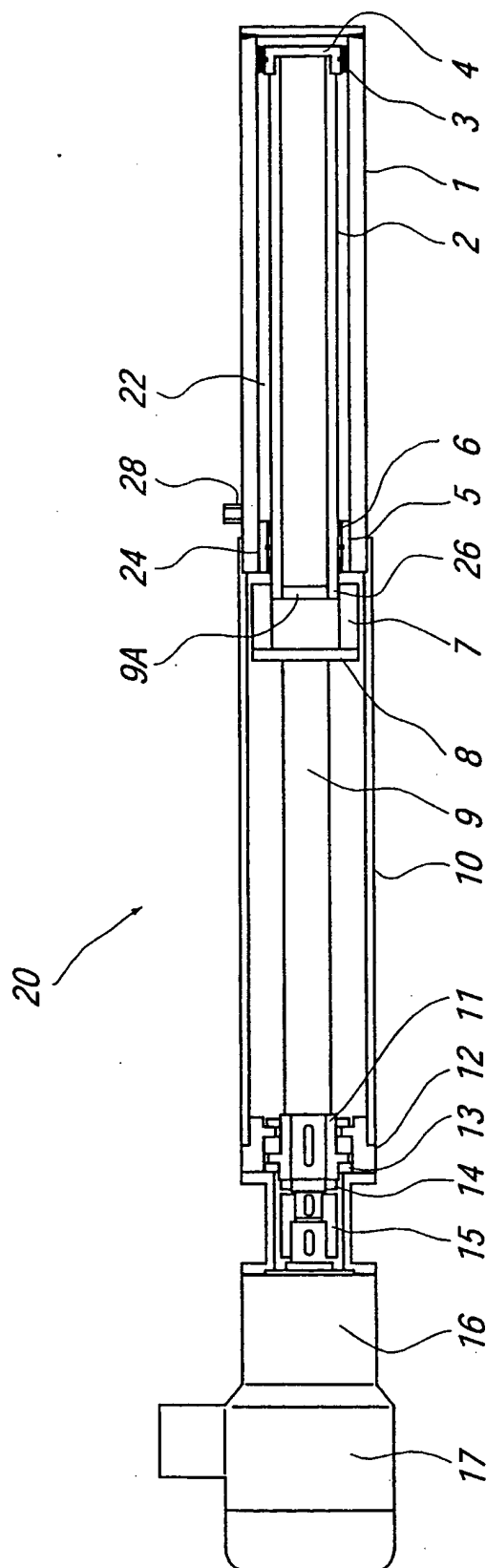


FIG. 1

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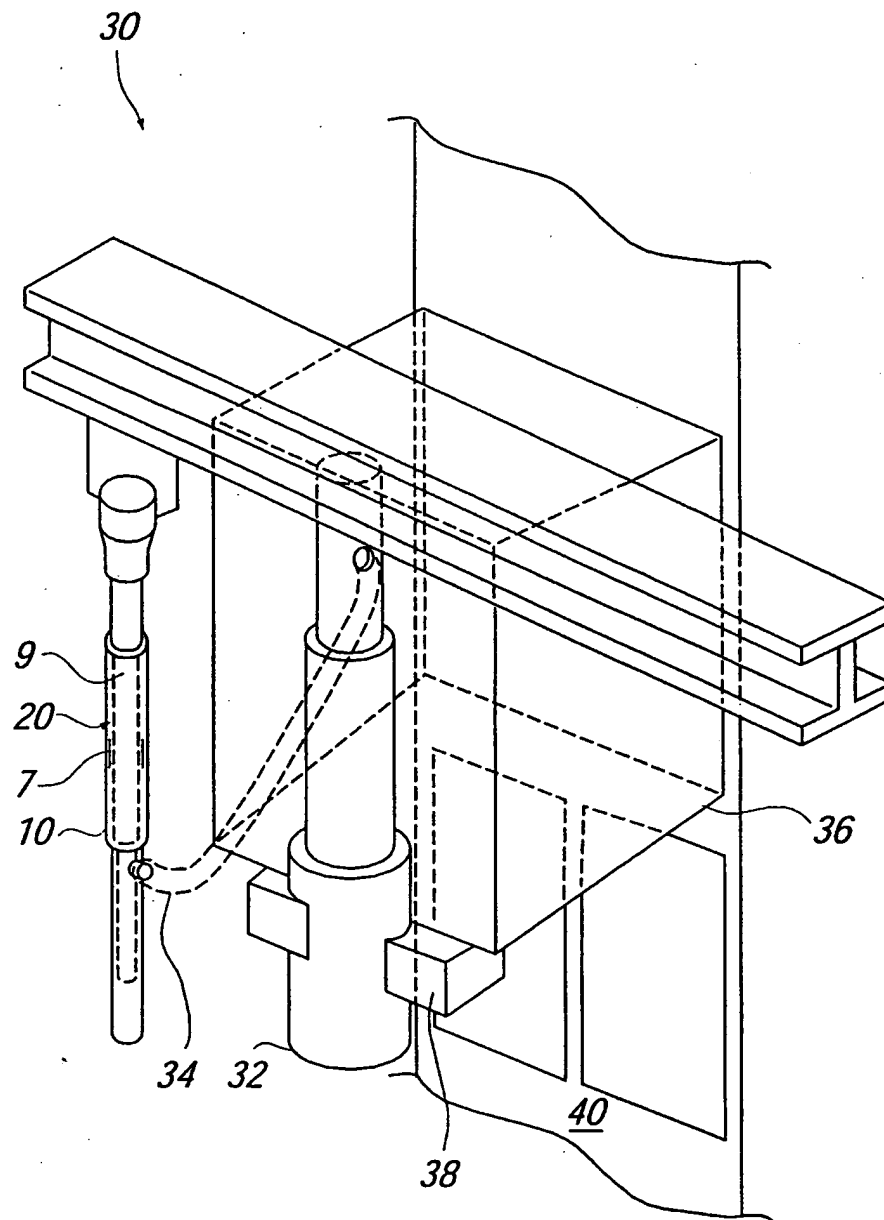


FIG. 2

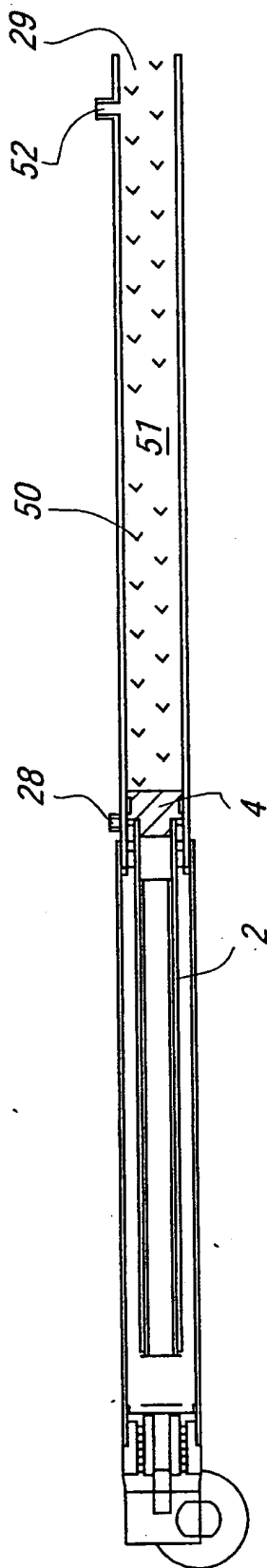


FIG. 3A

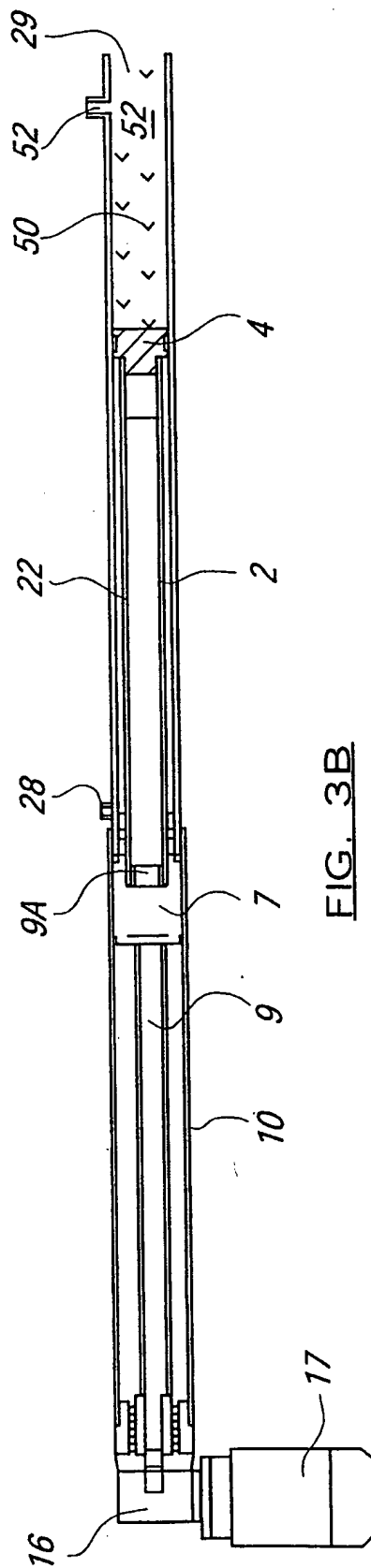


FIG. 3B

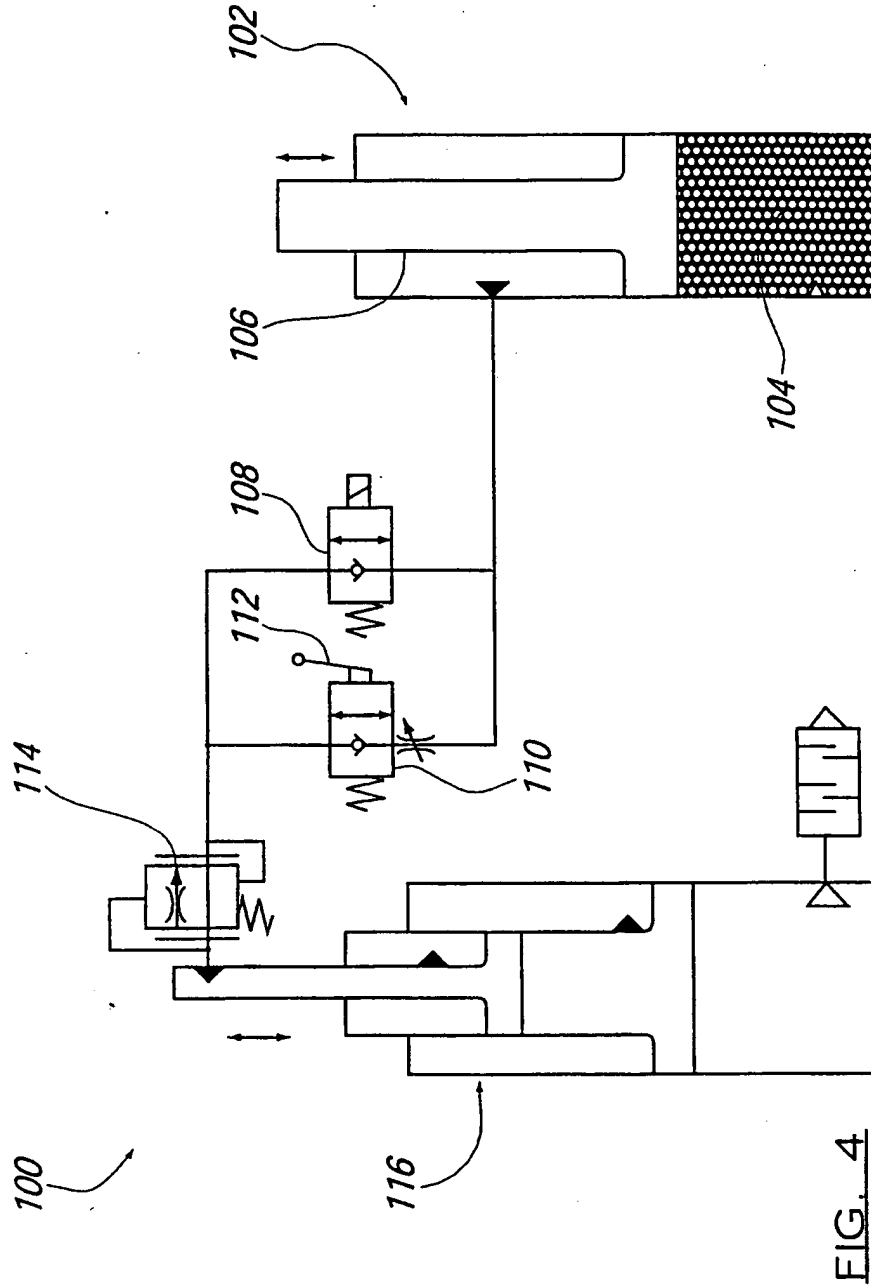


FIG. 4

INTERNATIONAL SEARCH REPORT

Inter. Appl. No.
PCT/GB 99/04066

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 F04B9/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 F04B F15B B66B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 807 724 A (MARTIN DONNIE L) 28 February 1989 (1989-02-28)	1,9,10
Y	column 1, line 6 -column 5, line 22; figures 1-3	2-6
Y	US 3 922 115 A (COE GEORGE HAROLD ET AL) 25 November 1975 (1975-11-25)	2-6
	column 2, line 21 -column 5, line 27; figures 1,2	
X	US 5 516 429 A (FARNEY MICHAEL K ET AL) 14 May 1996 (1996-05-14)	1,2
	column 3, line 48 -column 9, line 9; figure 2	
X	DE 36 06 103 A (FESTO KG) 27 August 1987 (1987-08-27)	1,10
	abstract; figure 1	
	-/-	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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"B" document member of the same patent family

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International Application No.

PCT/GB 99/04066

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4 089 624 A (NICHOLS PHILIP THORBUS ET AL) 16 May 1978 (1978-05-16) figure 2	3
A	DE 22 19 042 A (CHEMIE ELEKTRONIK UND VERFAHRE) 31 October 1973 (1973-10-31) figure 1	3

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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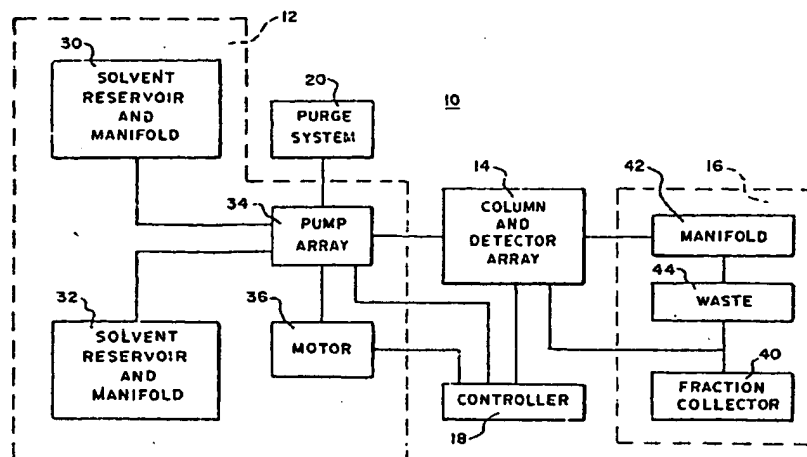
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For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

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(54) Title: LIQUID CHROMATOGRAPHIC METHOD AND SYSTEM



(57) Abstract: To economically perform preparatory chromatography, a plurality of pumps (34) each having a corresponding one of a plurality of pistons and a corresponding one of a plurality of cylinders are driven by one motor (36) to draw and pump solvent (30, 32) simultaneously into corresponding columns (14). To form a gradient, the pumps are connected to two-way valves that are connected alternately to a first solvent and a second solvent, whereby the time said valve is in a first position controls the amount of solvent drawn from the first reservoir into said pumps and the amount of time in said second position controls the amount of said second solvent drawn from the second reservoir into said pumps and the solvent is mixed in the pumping systems. The detectors are photodiodes mounted to light guides (Fig. 15) in the flow cells that generate signals related to light absorbance and communicate with a controller, whereby the controller receives signals indicating solute between the light guides and causes collection of solute. An over-pressure system compensates for pressure over a predetermined level.

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LIQUID CHROMATOGRAPHIC METHOD AND SYSTEM

RELATED CASES

This application is a continuation-in-part of United States patent application 09/883,968 filed June 19, 2001, entitled LIQUID
5 CHROMATOGRAPHIC METHOD AND SYSTEM by Dale A. Davison and Scott L. Blakley and assigned to the same assignee as this application; which is a continuation-in-part of United States patent application 09/794,772 filed February 27, 2001, entitled LIQUID CHROMATOGRAPHIC METHOD AND SYSTEM by Dale A. Davison and Scott L. Blakley and assigned to the same
10 assignee as this application.

BACKGROUND OF THE INVENTION

This invention relates to liquid chromatographic methods and apparatuses.

Inexpensive liquid chromatographic apparatuses have been developed
15 and are in use, particularly for preparatory chromatography where the emphasis is on quickly obtaining relatively large numbers of large samples at low cost. Such systems generally include at least one solvent reservoir, a multiple pump, a controller, multiple chromatographic columns, a collector and usually a multiple detector. Commonly, provision is made for a gradient to be developed and such
20 gradient systems require at least two solvent reservoirs and some mechanism for mixing the solvent from each of the two reservoirs together to form a gradient

for application to the column. Because of the cost of individual detectors, one for each column, the detector may be multiplexed.

The prior art apparatuses have a disadvantage in that they are not as inexpensive as desired, require a longer period of time than desired for the separation or have reduced sensitivity due to multiplexing noise.

SUMMARY OF THE INVENTION

Accordingly, it is an object of the invention to provide a novel chromatographic system and method.

It is a still further object of the invention to provide a low-cost method of providing substantial amounts of solvent to a chromatographic system.

It is a still further object of the invention to provide an inexpensive gradient chromatographic system.

It is a still further object of the invention to provide a low-cost detection system equipped to handle a large number of simultaneously eluting chromatographic columns.

It is a still further object of the invention to provide an economical system for driving multiple inexpensive pumps while avoiding damage from excessively high pressures such as may be caused by blockage of liquid or jamming of any one of the multiple pumps.

It is a still further object of the invention to improve the sensitivity of signal collection from individual sources during multiplexing.

It is a still further object of the invention to provide a technique for efficient but low cost mixing of liquids during pumping of the liquids.

In accordance with the above and further objects of the invention, a chromatographic system includes a plurality of pumps, all driven together by a single pump motor for drawing solvent from solvent reservoirs, pumping the solvent through a plurality of columns for separation of sample, pumping the solvent and solute through a plurality of detector cells for detecting solute and pumping the solute into a fraction collector for collection. The solvent is pulled from the reservoir through a plurality of outlets of a manifold so that a plurality of flow streams may be pulled into the corresponding plurality of pumps from one or more solvent reservoirs. The pumps may each receive the combined output of a plurality of different solvent reservoirs in controlled ratios, and in the preferred embodiment, with multiple charges of each solvent for each pump cycle to form a gradient and the different solvents in the case of such a gradient are mixed in the path between a flow inlet conduit to the pump and the pump outlet with the pump cylinder and inlet tube being dimensioned to provide adequate mixing during refill of the pump. The ratios of solvents are controlled by a solenoid operated valve in the preferred embodiment. Mixing in the pump cylinders is aided by a rapid refill stroke pulling solvent into an off-center inlet port of the piston pumps, causing turbulence.

With this arrangement, a single motor is able to drive a multiplicity of pumps which together can supply a large amount of solvent to a number of columns simultaneously. In the preferred embodiment, at least two different

reservoirs pull solvents and different gradients are applied to at least some columns. However, embodiments in which the same solvent is applied to each column is possible and a gradient may be applied to some columns and a single solvent to others. In one embodiment, the gradient is formed without separate
5 mixers and the mixing is done in the pump and the inlet to the pump and/or other equipment associated with the system. The inlet to the pump is offset and receives liquid from a narrow coil. The narrow coil aids in the mixing of the two solvents, by stretching out the two solvents into thinner streams transversely adjacent to each other along the length of the coil. Mixing along this elongated
10 interface reduces interstream to tension which we have found to be a barrier to efficient mixing. However, this in itself does not provide efficient bulk mixing. A fast pump refill cycle causes turbulence from an off-center inlet to the pump to mix the two thin streams that are next to each other.

In the event of over-pressure in the liquid, which may be indicative of
15 blockage or jamming in the system, the system senses the over-pressure and compensates by: (1) reducing the flow rate until the pressure is reduced; or (2) by stopping the pump or pumps and providing an indication of over-pressure so the problem can be corrected such as by attaching a tube to drain the cylinder of the pump; or (3) by manually disconnecting or removing the malfunctioning
20 portion of the system; or (4) by continuing the motion of the motor and automatically by-passing any column causing that over-pressure for that pump, such as for example with a fluid pressure release valve.

The photodiodes are each connected to a different one of a plurality of inputs to a multiplexer through a corresponding one of a plurality of circuits that stores energy during the time the one inlet is not connected through the multiplexer to the signal processing circuitry that forms a part of an absorbance monitor. Preferably, the energy storing circuit is a non-switching circuit with low bandwidth and a flat-topped response to an impulse. This improves the signal to noise ratio. A one pole low pass filter with a $(1 - 1/e)$ Dirac pulse fall time and equal to the multiplex entire cycle repeat time can perform this function and a one pole low pass filter provides satisfactory results. Still better results can be obtained from a three pole, one or two percent overshoot filter with combined minimum frequency bandwidth and fast rise time. A rise time equal to $\frac{1}{2}$ the multiplex entire cycle repeat time is satisfactory. In any event, this filter is connected between the photocell and the multiplexer input.

An inexpensive detecting arrangement is utilized that comprises a light source which focuses light from a central spot on a lamp for stability and selects the frequency of light with a diffraction grating, reflecting the selected light through a slot and onto a plurality of light conductors. The selected light is transmitted through the light conductors to flow cells. Each flow cell has within it two light guides that are aligned and have a space between them for some of the fluid from the chromatographic column to flow. One of the light guides in each of the flow cells receives light from a corresponding one of the light conductors and transmits it to the other light guide through the effluent from the column without intervening focusing means to provide light-guide to light-guide

communication in the flow cell through the fluid passing in between the two light guides. The light that is not absorbed in the flow cell is detected by photodiodes located directly against the receiving light guides.

From the above description, it can be understood that, the
5 chromatographic system and chromatographic method of this invention is low cost and yet provides substantial yield in a short time.

SUMMARY OF THE DRAWINGS

The above noted and other features of the invention will be better understood from the following detailed description when considered with
10 reference to the accompanying drawings in which:

FIG. 1 is a block diagram of a liquid chromatographic system in accordance with an embodiment of the invention;

FIG. 2 is a simplified partly-schematic, partly-side elevational view of solvent reservoirs, manifolds and a purge system used in the embodiment of
15 FIG. 1;

FIG. 3 is a block diagram of a pump array useful in the embodiment of FIG. 1;

FIG. 4 is a simplified partly-schematic, partly-rear elevational view of solvent reservoir manifold and purge system connections used in the
20 embodiment of FIG. 1; FIG. 5 is an elevational sectional view of a pump array and motor for driving the pistons for the pumps in the pump array useful in the embodiment of FIG. 1;

FIG. 6 is a sectional view through lines 6-6 of FIG. 5;

FIGS. 7-12 are progressive schematic drawings of an on-off valve, delayed coil and pump in six different positions of operation: (a) FIG. 7 being a first position at the start of a refill stroke of the pump; (b) FIG. 8 being a second position in the refill stroke of the pump; (c) FIG. 9 being a third position in the refill stroke of the pump; (d) FIG. 10 being a forth position in the refill stroke of the pump; (e) FIG. 11 being a fifth position in the refill stroke of the pump; and (f) FIG. 12 being a sixth position in the refill stroke of the pump.

FIG. 13 is partly block, partly-schematic diagram of an over-pressure system used in an embodiment of the invention;

FIG. 14 is a block diagram of a column and detector array in accordance with the embodiment of FIG. 1;

FIG. 15 is a schematic diagram of an array of light sources, flow cells and sensors in accordance with an embodiment of the invention;

FIG. 16 is a fractional enlarged view of a portion of FIG. 15 showing light inlets to flow cells in accordance with an embodiment of the invention;

FIG. 17 is a block diagram illustrating the detection of fluid in accordance with an embodiment of the invention.

FIG. 18 is fragmentary simplified enlarged view of a portion of the embodiment of FIG. 16;

FIG. 19 is a schematic drawing showing a portion of the optical system in accordance with an embodiment of the invention;

FIG. 20 is a block diagram showing the interconnections between portions of the preparatory chromatograph of an embodiment of the invention;

FIG. 21 is a flow diagram of a portion of a program utilized in an embodiment of the invention;

5 FIG. 22 is a flow diagram illustrating the performance of an embodiment of the invention;

FIG. 23 is a flow diagram illustrating the operation of the pressure overload protection feature of the invention; and

10 FIG. 24 is another embodiment of a portion of the column and detector array including the flow cells, light sensors, a multiplexer, and signal processing circuitry for supplying signals to the microprocessor.

DETAILED DESCRIPTION

In FIG. 1, there is shown a block diagram of a preparatory liquid chromatographic system 10 having a pumping system 12, a column and detector array 14, a collector system 16, a controller 18 and a purge system 20. The pumping system 12 supplies solvent to the column and detector array 14 under the control of the controller 18. The purge system 20 communicates with a pump array 34 to purge the pumps and the lines between the pumps and the columns between chromatographic runs. The pump array 34 supplies solvent to the column and detector array 14 from which effluent flows into the collector system 16 under the control of the controller 18. The controller 18 receives signals from detectors in the column and detector array 14 indicating bands of

solute and activates the fraction collector system 16 accordingly in a manner known in the art. One suitable fraction collection system is the FOXY® 200 fraction collector available from Isco, Inc., 4700 Superior Street, Lincoln, NE 68504.

5 To supply solvent to the pump array 34, the pumping system 12 includes a plurality of solvent reservoirs and manifolds, a first and second of which are indicated at 30 and 32 respectively, a pump array 34 and a motor 36 which is driven under the control of the controller 18 to operate the array of pumps 34 in a manner to be described hereinafter. The controller 18 also controls the valves
10 in the pump array 34 to control the flow of solvent and the formation of gradients as the motor actuates the pistons of the reciprocating pumps in the pump array 34 simultaneously to pump solvent from a plurality of pumps in the array and to draw solvent from the solvent reservoirs and manifolds such as 30 and 32.

 During this pumping process, the pressure may increase above the
15 amount desired because of blockage or jamming. If the pressure increases above a predetermined amount in one or more of the pumps in the pump array 34, there is an automatic correction mechanism for reducing or releasing pressure from at least that one or more pumps to avoid damage. In the preferred embodiment, the pressure is reduced by reducing the flow rate. If this
20 does not reduce the pressure to an acceptable value, a warning is provided so the operator may correct the problem such as by using tubing to by-pass the column. For this purpose, the pressure is sensed with a pressure transducer, and when it exceeds a preset value above the rated pressure such as at 55 psi,

the pressure release or reduction mechanism starts so the motor 36 may continuously move the pistons up and down without damage. Moreover, valves in the pump array 34 control the amount of liquid, if any, and the proportions of liquids from different reservoirs in the case of gradient operation that are drawn
5 into the pump and pumped from it. The manifolds communicate with the reservoirs so that a plurality of each of the solvents such as the first and second solvents in the solvent reservoir manifold 30 and 32 respectively can be drawn into the array of pumps 34 to permit simultaneous operation of a number of pumps.

10 While in the preferred embodiment, an array of reciprocating piston pumps are used, any type of pump is suitable whether reciprocating or not and whether piston or not. A large number of different pumps and pumping principles are known in the art and to persons of ordinary skill in the art and any such known pump or pumping principle may be adaptable to the invention
15 disclosed herein with routine engineering in most cases provided that one motor drives a plurality of pumps. While two solvents are disclosed in the embodiment of FIG. 1, only one solvent may be used or more than two solvents. Because of the operation of a plurality of pumps simultaneously driven by a single motor, efficiency and cost reduction are obtained by this pumping mechanism.

20 To process the effluent, the collector system 16 includes a fraction collector 40 to collect solute, a manifold 42 and a waste depository 44 to handle waste from the manifold 42. One or more fraction collectors communicate with a column and detector array 14 to receive the solute from the columns, either

with a manifold or not. A manifold may be used to combine solute from more than one column and deposit them together in a single receptacle or each column may deposit solute in its own receptacle or some of the columns each may deposit solute in its own corresponding receptacle and others may combine
5 solute in the same receptacles. The manifold 42 communicates with the column and detector array 14 to channel effluent from each column and deposit it in the waste depository 44. The fraction collector 40 may be any suitable fraction collector such as that disclosed in United States Patent 3,418,084 or the above-identified FOXY fraction collector.

10 The column and detector array 14 includes a plurality of particularly economical flow cells, a different one of the flow cells communicating with each of the columns. The flow cells include within them light guides positioned so that the effluent flows between them and around them, the light guides being sufficiently close to obtain suitable sensitivity at high light absorbance for a
15 preparatory operation as will be described hereinafter and the total cross-sectional area of the flow path and the total volume of flow being sufficient to permit bubbles, if any, to flow around the light guides so as to avoid distorting the detection of light.

In FIG. 2, there is shown a partly schematic and partly elevational view of
20 the first solvent reservoir and manifold 30, the second solvent reservoir and manifold 32 and the purge system 20 illustrating the manner in which the manifolds are mounted in a housing 160. The first solvent reservoir and manifold 30 includes a first manifold 52 having one inlet and ten outlets 58A-58J,

a conduit 56 and a first solvent reservoir 50, which solvent reservoir 50 holds a first solvent 54. The conduit 56 communicates with the solvent 54 in the solvent reservoir 50 on one end and communicates with the interior of the manifold 52 at its other end. Each of the outlets 58A-58J of the manifold 52 communicate
5 with the interior of a different one of ten cylinders of the pumps (not shown in FIG. 2) through appropriate valves. Similarly, the second manifold 53 communicates with the second solvent 55 in the second solvent reservoir 51 through a conduit 57. The manifold 53 has a plurality of outlet conduits 59A-59J which communicate with the interiors of a corresponding number of the pump
10 cylinders through appropriate valves as described in more detail hereinafter so that the solvent from the reservoir 50 and the solvent from the reservoir 51 may be mixed together in a proportion that is set in accordance with the timing of the valves.

The purge manifold 96 communicates with a gas source 90 through a
15 conduit 91 and a pressure regulator 92 and the three-way valve 94 to maintain an appropriate pressure for purging the lines. This manifold 96 has ten outlets 98A-98J each communicating with a different one of the ten conduits connecting a corresponding one of the corresponding pumps to a corresponding one of ten corresponding columns to transmit gas back through the piston pumps to purge
20 the cylinders of the piston pumps and the conduits connecting the pumps to the columns. Each of the conduits connected to the purge connector arrangement lead to a corresponding pump in the pump array 34 (FIG. 1) which in turn communicates with the corresponding one of the columns in the column and

detector array 14 (FIG. 1). One such purge connector arrangement 76E is shown in FIG. 2 connected by a conduit 99E to the outlet 98E from the manifold 96 to purge the conduits 68E and 88E.

Between chromatographic runs, the pressurized gas source 90, which is
5 commonly a source of nitrogen gas, communicates through the pressure regulator 92 and the three-way valve 94 with the manifold 96 to provide purging fluid to each of the corresponding outlets 98A-98J for each of the pump and column combinations indicated by the T joints, one of which is shown at 85E.

With this arrangement, respective ones of the purge conduits 99A-99J
10 (only 99E being shown in FIG. 2 connecting manifold outlet 98E to check valve 82E) are connected to apply air or nitrogen gas or other purging substance to the respective ones of the T-joints 80A-80J (80E being shown in FIG. 2) to purge conduits 68A-68E (68E being shown in FIG. 2) and 88A-88E (88E being shown in FIG. 2) and their corresponding pumps through a corresponding one of the
15 purge connectors 76A-76J (76E being shown in FIG. 2). Each of the purge connections, such as 76E, corresponds with a corresponding one of the manifold purge outlets 98A-98J, the corresponding one of the check valves 82A-82J and corresponding ones of the conduits 88A-88E. The check valves 82A-82J are arranged to prevent effluent from the pumps from flowing back to the
20 manifold 96 and the electrically operated three way valve 94 permits selecting the time for purging under the control of the controller 18 (FIG. 1). The purge system 20 permits purging of the pumps as well as the lines between the pumps and the column and detector array 14 and in the column and detector array 14.

While in the preferred embodiment, the manifolds 52, 53 and 96 each have ten outlet conduits which communicate with ten pump cylinders through appropriate valves as will be described hereinafter, each could have more or less than ten outlets. Each of the reservoirs is similar to the reservoir 30 and operates in a similar manner to provide the same solvent from the same reservoir to a plurality of pump cylinders for simultaneous pumping of the solvent into a plurality of columns.

In FIG. 3, there is shown a schematic block diagram of a pump array 34 having a plurality of piston pump systems 60A-60J and an over-pressure circuit 83, the piston pump systems 60A-60E, being shown for illustration in FIG. 3 although in the preferred embodiment there are ten such pumps each arranged to communicate with corresponding ones of the ten outlets from the manifold 52 (FIG. 2) and with corresponding ones of the outlets from the manifold 53 (FIG. 2) to pump solvent from the reservoirs 50 and 51 (FIG. 2) into corresponding ones of the columns (not shown in FIG. 3). In FIG. 3, four of the pump systems 60A-60D are shown in block form and a fifth 60E is shown in greater detail with the understanding that each of the ten pump systems are substantially identical so that the explanation of the pump system 60E is an adequate explanation for all of the pump systems.

Each of the pump systems communicates with a corresponding one of the manifold outlets 58A-58J and 59A-59J to receive two different solvents for the purpose of forming a gradient. They may also communicate with a source of purge fluid as indicated by the purge conduits 66A-66J. With this arrangement,

each of the pumps draws solvent into it from the solvent reservoirs 50 and 51 (FIG. 2). The solvent flows from the pumps through a corresponding one of the outlets 68A-68J.

The pump system 60E includes the inlet conduit 58E from the first solvent
5 reservoir 50 and manifold 52 (FIGS. 1 and 2), the inlet conduit 59E from the second solvent reservoir 51 and manifold 53 (FIG. 2), a three-way solenoid valve 70E, a two-way solvent valve 72E, a long flow conduit 73E, a reciprocating piston pump 74E, and a check valve 78E. With this arrangement, the two
10 different solvents from conduit 58E and 59E are applied to the pump 74E through a common point connecting the three-way solenoid valve 70E and the two-way solvent valve 72E. In the preferred embodiment, two cycles of solvent are applied for each stroke of the piston pump. The size of the cylinder, the size of the flow conduit 73E, the speed of the refill and delivery strokes of the piston are selected to ensure mixing within the pump 74E and flow conduit 73E so as
15 to pump a formed gradient through the conduit 86E, through the check valve 78E and the outlet conduit 68E to the column and detector array 14 (FIG. 1). For this purpose the pump cylinders are in the range of one inch to eight inches long. In the preferred embodiment, the cylinders are 3.5 inches long.

To provide two injections or charges of solvent during a refill portion of a
20 pump cycle, the two-way electronically-controlled solvent valve 72E opens once during each piston refill stroke of the pump 74E and closes during the delivery portion of the pump cycle. In the preferred embodiment, the two-way solvent valve 72E is a solenoid valve. To provide a gradient, the three-way

electronically-controlled proportioning valve 70E twice during each refill stroke opens first to the first solvent reservoir 50 (FIG. 2) and then to the second solvent reservoir 51 (FIG. 2) to provide both solvents in two stages for better mixing. The proportion of the time the valve 70E is open to the first solvent reservoir 50 (FIG. 2) and then to the second solvent reservoir 51 (FIG. 2) determines the composition of the mixture in the gradient. Both of the solenoid operated valves 70E and 72E are under the control of the controller 18 to which they are electrically connected. A pressure transducer 81E communicates with the pump outlet through the joint 80E and is electrically connected to the over-pressure circuit 83 through electrical connection 274E as better described in connection with FIG. 13 hereinafter.

The over-pressure circuit 83 is electrically connected to the solenoid valve 72 to controller 18 (FIG. 20) and to the transducer 81E to control the time the solenoid valve 72E is open and thus to control the flow rate or motor speed. It receives signals for this purpose from the controller 18 through conductors 278 (FIG. 13). The transducer 81E in the preferred embodiment is a miniature 0-300 psi (pounds per square inch) transducer available from Dresser Instruments, Ashcroft Headquarters, 250 East Main Street, Stratford Ct. 0661-5145; Telephone (203) 783-6659 as an Ashcroft K8 transducer, although there are other suitable transducers available.

In FIG. 4, there is shown an elevational view of the backside of the chromatographic system 10, simplified for purposes of explanation including the pump array 34 with a plurality of pumps 74A-74J (74F, 74E and 74D being

shown in FIG. 4) with pistons 182E and 182F being driven by the carriage 174 as will be explained more completely hereinafter. For convenience, three inlets to the pumps 74F, 74E and 74D are shown, with 74E being at the opposite side of the carriage 174 from 74F and 74E and 74D. The pumps 74F, 74E, and 74D are connected at their inlet ports to respective ones of the flow conduits 73F, 73E and 73D respectively to receive fluid from corresponding ones of the valves 70F, 70E, and 70D. The valves 70F, 70E and 70D are, in turn, connected to the valves 72F, 72E and 72D to receive solvent from respective ones of the valves 72F, 72E and 72D connected to respective ones of the outlets of the manifold 52 and from respective ones of the outlets of the manifold 53 so that the valves 72F, 72E and 72D combine the first and second solvents and permit them to flow to corresponding ones of the valves 70F, 70E and 70D. Similarly, the manifold 96 has its outlets connected to corresponding ones of the check valves 82A-82J (82E being shown in FIG. 4) and of corresponding ones of the T-joints 80A-80J (T-joint 80E being shown in FIG. 4) within the conduits 86E and 68E (FIG. 3) and its inlet connected to a source of air or nitrogen 91 through the pressure regulator 92 and valve 94 to provide a purging flow of air or nitrogen between chromatographic runs.

In FIG. 5, there is shown an elevational sectional view taken through lines 5-5 of FIG. 6 of the pump array 34 including pumps 74A-74J and the single motor 36 which is a Pittman Model GM 14901E161 available from Pittman Division of Penn Engineering, having an address at 343 Godshall Drive, Harleysville, PA 19438-0003. The pump array includes a ball screw 172, a

piston rod drive plate 174, a ball nut assembly 176, and a cylinder retaining plate 178. With this arrangement, the motor 36 drives the ball screw 172 to pull the piston rod drive plate 174 upwardly and pushes it downwardly as the ball screw assembly 172 is rotated by the motor 36. The ball nut assembly 176 is rigidly
5 attached to the piston rod drive plate 174. As the piston moves, the pump cylinders are held in place by the cylinder retaining plate 178 so that each of the pumps pump simultaneously.

In this view, only pump 74E and the pump 74J are shown, and only the pump 74E will be described in detail with the understanding that each of the
10 pumps 74A-74J are substantially the same. The pump 74E includes the piston rod 180E, the piston 182E, the cylinder 184E, a piston plug 186E, an inlet 188E and an outlet 190E. With this arrangement, the piston rod 180E drives the piston 182E within the cylinder 184E. As the piston 182E is moved downwardly, solvent is pulled through the inlet 188E in the piston plug 186E at the top of the
15 cylinder 184E and when the piston 182E is moved upwardly, fluid is forced from the pump outlet 190E within the plug 186E.

In the preferred embodiment, the pumps 74A-74J have a cylinder displacement programmable for 5 to 18 ml and pump at pumping rates between 5 to 50 ml/min. The valves 70A-70J twice each refill cycle select : (1) an open
20 position to first solvent 54 (FIG. 2) or a closed position in which no solvent flows for 100 percent solvent 54; or (2) an open position for the first solvent followed by an open position for the second solvent 55 for a mixture. These values may vary and are selected so that a gradient can be formed suitable for preparatory

chromatography to obtain the desired substance. With this arrangement, the time the valves are open determines the respective amounts of the first and second solvents that are injected in that time period so that both the first solvent 54 and second solvent 55 are injected into the pump cylinder 184E in selected amounts twice in each intake stroke of the pump in which the piston plug 186E moves downwardly.

In the refill of a pump cycle portion, because of the length of the flow paths in the cylinders and in the flow conduits 73D-73F, the cylinder length and the speed of the refill stroke, the solvents are mixed to form substantially continuous steps of stepped gradient (the gradient may proceed in steps but each step from a pump cycle is substantially continuous) as the solvent is pulled inwardly. For this purpose, the refill stroke of the piston is at least 3 times faster than the delivery stroke to cause turbulent flow in the cylinder during refill. The two-way valves 72D-72F permit fluid to flow into the cylinder 184E during a refill stroke and close the cylinder 184E during a delivery stroke so that the cylinder 184E receives a fixed amount of fluid which it pumps outwardly. The stroke is controlled by the motor 36 and ball screw 172 under the control of the controller 18 (FIG. 1). This is acceptable with preparatory chromatography because the demands on the continuousness of the flow are not as great as in analytical chromatography.

The motor 36 is mounted to the housing of the chromatographic system by the mounting bracket 192 and coupled to the ball screw 172 through the coupling 194 to rotate the screw rod within the ball screw 172 and thus pull the

drive plate 174 upwardly and downwardly. The drive plate 174 is guided in its path by two guide rods 196 and 198 (FIG. 4)

In FIG. 6, there is shown a sectional view through lines 6-6 of FIGS. 4 and 5 showing the placement of the cylinders for the pumps 74A - 74J as held within the cylinder retaining plate 178. As shown in this view, the ball screw 172 passes through the plate so as to pull upwardly the piston drive plate 174 in a delivery stroke and move downwardly the piston drive plate 174 in a pump cylinder filling stroke. The guide rods 196 and 198 guide the drive plate upwardly and downwardly.

In FIGS. 7-12 there is shown a developed view of the two way valve 72E, the inlet tubing 73E, and the pump 74E showing six different positions of the pump which result in mixing of solvents A and B in the preferred embodiment to provide a gradient that is suitable for preparatory chromatography. The diameter of the inlet tubing 73E is selected so as to facilitate mixing of solvents A and B which are inserted one after the other into the tubing 73E by proportioning valve 70E to provide charges into the pump chamber. The pump chamber is also sufficiently long to facilitate mixing. In the preferred embodiment, the tubing 73E has a length of 35 inches and should have a length of between 10 inches and 250 inches and a narrow inner diameter, such as for example 0.085 inches. The cylinder 160E is relatively long and narrow, being 3.6 inches long with a diameter of 0.612 inches in the preferred embodiment. It should have a length in the range of 3 to 8 inches and a ratio of length to diameter of between 3 and 8.

The cylinder 160E is shown in FIG. 7, the initial position, against the head 168E in which blocks flow into the inlet 162E into the tubing 73E and outflow from the outlet 164E. A short time later, the piston 161E has been withdrawn causing fluid to flow through the inlet 162E which is on one side of the cylinder 160E to cause mixing as a circular current is formed such as in the eddy current as shown in FIG. 8 at 166E. Still later, as shown in FIG. 9, further eddy currents occur in the pump chamber as the piston continues to withdraw and as shown in FIG. 10 still further eddy currents near the piston. The eddy currents result in mixing before the pump stroke of the piston. In FIG. 12, the upward stroke is beginning in position six and the downward stroke has ended so as to move a relatively well mixed fluid out through the outlet.

During the flow of the two solvents through the coil such as 73E the solvent-solvent interface between the two solvents is weakened at least partly because it is stretched over a longer length of the coil. Several interfaces are formed over this length. This reduces the amount of inertial energy needed at the inlet of the pump for mixing by the eddy currents. Thus even though a coil is not a good mixer, the combination of the coil with the turbulence forming inlet to the pump provides unexpectedly good mixing.

In FIG. 13, there is shown a partly-block, partly-schematic drawing of the over-pressure circuit 83 having three pressure transducer circuits 270A-270C and a pressure control circuit 272. Only the pressure transducer circuit 270C is shown in detail in FIG. 13, with the understanding that all three pressure control

circuits 270A-270C are substantially the same. The pressure control circuit 272 includes an input-output circuit 288 and ten drivers, three of which are shown at 280A-280C, one for each of the pressure transducers 81A-81J (see FIG. 3 for 81E).

5 To control the flow rate and thus compensate for over-pressure conditions, the input-output circuit 288 receives a binary code on lines 278 from the controller 18 (FIGS. 1 and 20) and in response applies signals to the selected ones of the drivers 280A-280J to control the on-off time of the solenoids 72A-72G (FIG. 4) and thus to control the flow rate from each of the pumps 74A-
10 74J (FIG. 4) through respective ones of the conduits 86A-86J (86E being shown in FIG. 3).

To supply a signal to the controller 18 indicating pressure, the pressure transducer circuits 270A-270J (only 270A-270C being shown in FIG. 13 with 270C being shown as a schematic diagram) includes the four-to-one multiplexer
15 282, the amplifier 284 and the 24 bit analog to digital converter 286 that applies signals through conduits 276C to the controller 18 to supply a signal representing four of the transducers. The signals to the controller 18 representing the other six transducers are supplied by the pressure transducer circuits 270A and 270B as shown in FIG. 13. The four-to-one multiplexer 282
20 receives inputs on conductors 274G-274J from respective ones of the transducers 81G-81J (81E shown in FIG. 3) and applies these signals one at a time to the operational amplifier 284.

The operational amplifier 284 is connected with a parallel connected 1500 pf (picofarads) capacitor and a 732K (kilo-ohm) resistor between its output and inverting terminal. The multiplexer 282 is connected to the inverting and non-inverting terminals of the amplifier 284 through 10K resistors 290A and 290B respectively. The non-inverting terminal of the operational amplifier 284 is connected to ground through the 232K resistor 290C.

The output of the operational amplifier 284 is electrically connected to the input of the 24 bit analog to digital converter 286 as well as to ground through reverse resistance of the diode 292C and the 0.2 uf (microfarad) capacitor 292B for spike protection. The output of the 24 bit analog to digital converter 286 is connected through the conductor 276C to the controller 18. With this structure, data is clocked into the circuit twice per second from the analog to digital converter 286 by clock pulses from the control electronics and is corrected by offset and gain by a conventional EEPROM (not shown in FIG. 13).

In operation, the pressure limits of the system are set in the controller 18. If a pump channel exceeds that limit, then: (1) the pump flow and data acquisition rate goes to half speed of the original rate by controlling the motor speed (FIG. 3) through the over-pressure circuit 83 from the controller 18; (2) if the pressure returns to its set rate, the pump continues the stroke at half rate until the pump is empty; (3) the pump then refills all the pump channels that are being run; (4) pumping is resumed at the original programmed flow and data acquisition rate; (5) if an over-pressure is detected before the cylinders are empty, the pump rate is set to one-quarter its set maximum rate; (6) if the

pressure does not return to normal, the motor is stopped and an alarm given until the problem is cured and the operator indicates a start; and (7) on later pump strokes, the process is repeated from step 1.

5 This procedure allows the separation to be completed on all channels selected. If the over-pressure is due to the transient effect, such as sample crashing in on the column, later pump strokes have a stronger solvent and this may clear up the blockage. If the problem is caused by a flow rate that is too high for the solvents in the columns used, the run progresses at a lower than the programmed flow rate to accommodate the solvent in the column.

10 If the pump is operating at one-quarter speed and an over-pressure condition occurs, this indicates a fairly severe plug. Under this condition, the controller 18 places the pump under a hold condition and the operator is signaled. The operator then manually intervenes and corrects the problem before continuing. The problem may be corrected by replacing columns causing
15 the problem with tubing so the separation on the remaining channels can continue and by other repair work.

In FIG. 14, there is shown a schematic diagram of a column and detector array 14 having a plurality of columns and detectors, five of which are indicated as 100A-100E, a corresponding plurality of outlet conduits 68A-68E; a
20 corresponding plurality of solute outlets 110A-110E; a corresponding plurality of waste outlets 108A-108E from the manifold 42 (FIG. 1) and a fraction collector 40. In the preferred embodiment, there are ten columns and detectors. For illustration, the column and detectors 100A-100D are shown as a general block

whereas the column and detector 100E is shown in greater detail with the understanding that the collector and detectors 100A-100D are substantially the same. Moreover, while five collectors and detectors are shown to correspond with the example being used in this application, more or fewer could readily be
5 used and ten are used in the preferred embodiment.

The collector and detector 100E includes the injector system 102E, a column 104E, a detection system 106E, the waste outlet 108E and the solute outlet 110E. With this arrangement, solvent, whether a gradient or not, flows in the conduit 88E through the injector 102E, a column 104E, the flow cell 122E,
10 where solute may be detected and from there into the collection system 40 for the collection of solute and the disposal of waste. The column 104E may be any type of chromatographic column regardless of the mode of operation and it is generally picked in accordance with the separation problem. In the preferred embodiment the column is the REDISEP disposable column sold by Isco, Inc.,
15 4700 Superior Street, Lincoln, Nebraska 68504. It is mounted to either receive a sample injection manually from a syringe or automatically from the injector 102E as well as receiving solvent on the outlet 88E. Its outlet flows through the detection system 106E.

The detection system 106E includes a light source 142E, a flow cell 122E,
20 a detector 124E and a valve 126E for channeling fluid either to the waste outlet 44 through conduit 108E or to the collector on outlet 110E. The light source 142E hereinafter referred to as the optical bench applies light from a source common to each of the column and detector assemblies 100A-100E and applies

it through each of the corresponding ones of the flow cells including the flow cell 122E and from there to the corresponding detectors including the detector 191E.

The signal received indicates the effluent to be channeled to the collector and that to be channeled to waste for the particular column and detector system.

5 The injector system 102E includes a solid sample load cartridge 101E and a four-way manual selective valve 103E for controlling the selection of sample and injection into the column 104E. In the embodiment of FIG. 14, an individual injector system (injector system 102E being shown in FIG. 14) is provided for each of the columns although the outlet from one injector could go to a manifold
10 to supply the same sample to a plurality of columns and/or the outlet from one injection cartridge could go to a plurality of injection valves if desired. Similarly, a single fraction collector 40 is shown but a plurality of such collectors could be used with the individual valves connected to more than one collector. The injector 102E includes the four-way valve 103E for alternately injecting sample
15 from the sample cartridge 101E and selecting the solvent gradient from the outlet 88E from the pumping system. Thus a sample may be injected and then with a turning of the manual valve 103E the chromatographic run may be initiated. While a manual four-way valve 103E is shown, automatic injector valves are also available and may be utilized.

20 In FIG. 15, there is shown a diagrammatic view of an optical bench 120 common to all of the flow cells 122A-122J and one reference flow cell 122R, having a single stable illuminated spot 131, a diffraction grating system 132 and a multiple pickup system 134 for providing stable light to each of the flow cells

122A-122J and the reference cells 122R. The illuminated spot 131 is the bright spot of a deuterium lamp 130. With this arrangement, a single small stable spot of light is transmitted onto the diffraction grating system 132 which in turn supplies the light to the multiple pickup system 134 for transmission through multiple paths for the multiple light sources such as 142A-142J and 142R for use by the corresponding detectors 124A-124J and 124R and flow cells 122A-122J and 122R in the system. The single light source 130 includes a suitable lamp 136, an aspherical condensing mirror 138, a source aperture plate 150 and an aspherical focusing mirror 154.

The lamp 136, which in the preferred embodiment is a deuterium lamp, transmits light from its central spot 131 to the condensing mirror 138 which reflects the light through a small aperture 152 in the aperture plate 150 to provide a narrow spot of light to the focusing mirror 154 for reflection onto a diffraction grating in the diffraction grating system 132. A suitable system of this type is described in greater detail in United States Patent 5,239,359 except that instead of including aperture stops to restrict the light to a small flow cell opening, the light is focused onto a slit 157 in an aperture plate 156 for multiple light guides 142A-142J and 142R to multiple flow cells 122A-122J and 122R. The grating 132 reflects a stable line of light from the central spot of a selected frequency through a slit 157 in an aperture plate 156 mounted to the collar or tubular member 175 within the multiple pickup 134.

The aspherical condensing mirror 138 is used to focus an image of the 1-mm diameter light source in the deuterium lamp 130 on the UV entrance slit at

the monochromator light entrance. The aspherical focusing mirror 154 produces a focused anastigmatic slit image, at the wavelength selected by the diffraction grating 132, on the slit-shaped entrance aperture of an 11-channel fiber optic bundle. Each channel consists of one, single discrete UV-grade quartz optical fiber of 400 μm diameter. The fiber optic bundle allows a single sample, low cost monochromator to be used for multiple UV absorbance chromatographic detectors. This results in cost savings in a parallel system.

The diffraction grating 132 is a plain grating with 1200 grooves per millimeter, and disperses the light from the lamp 136. The angle between the diffraction grating 132 and the central light beam coming from the aspherical focusing mirror 154 determines the center wavelength of the light entering the multiple individual optic fibers in the fiber optics bundle. The software controls an encoded motor, which actuates the grating in the monochromator. This allows the computer to control the detection wavelength used by the system. This encoded motor precisely sets the angle between the aspherical focusing mirror 154 and diffraction grating 132 by moving an arm to which the diffraction grating 132 is attached. The diffraction grating 132 swings on an arm to keep the monochromator focused throughout the wavelength range.

The light travels through the respective optic fibers in the fiber optic bundle. Each optic fiber is coupled to a flow cell, which is the light exit of the monochromator. A total of eleven individual optical fibers are organized in a nested linear array in the light inlet and fiber optic bundle to maximize the amount of light to each individual optical fiber and minimize the difference in light

level and wavelength between them. Ten of the optical fibers are coupled to flow cells, which pass light through the chromatographic flow stream and then to measuring detectors. The reference fibers (eleventh fiber) is near the center of the linear array to minimize flicker noise from the deuterium lamp 130.

5 The multiple pickup 134 includes the aperture plate 156, the optical fibers 142A-142J and 142R positioned along the slit 157 so that the narrow slot of light is applied to them. The optical fibers transmit the light to corresponding ones of the flow cells 122A-122J and 122R with each of the flow cells including a corresponding light guide described hereinafter that transmits the light to a
10 matching light guide in the flow cell. The matching light guide receives the light after it has passed through the effluent and transmits it to photodetectors.

 In FIG. 16 there is shown a plan view of the aperture plate 156 having a central elongated opening or slit 157 within a tubular member 175. The central elongated opening 157 has within it aperture stops 176R, 176A-176J each
15 receiving a corresponding one of the light guides 142R, 142A-142J for a reference light source and light sources 142A-142J. This provides substantially equal intensity light sources to each of the flow cells 122R, 122A-122J to provide a reference 122R and ten measuring flow cells. In this manner, a stable source of light is reflected onto multiple light guides 142R, 142A-142J for use by the
20 multiple detectors and flow cells of the system. The multiple light guides are a fiber optics bundle.

 In FIG. 17, there is shown a block diagram of the flow cells 122A-122E, the detectors 124A-124E and the controller 18 interconnected to illustrate some

aspects of the invention that are applicable to the flow cells 122R, 122A-122J and detectors 124R, 124A-124J. As best shown in FIG. 17, the flow cell 122E includes a first light guide 143E, a second light guide 140E and the flow path 148E for effluent through the flow cell 122E. As shown in this view, the two light guides 143E and 140E are positioned adjacent to each other and in close proximity with the flow path 148E extending around it with sufficient volume to permit bubbles to pass around the space between the light guides 143E and 140E rather than blocking the path in the light guides. The light guide 143E is in communication at one end with the light guide 140E with the fluid in the flow cell 122E and at its opposite end with a photodiode detector 124E to detect light absorbance within the flow path 148E. This signal is applied with appropriate buffering to the controller 18.

The controller 18 includes *inter alia* signal processing circuitry 144 forming a part of an absorbance monitor, a recorder 146 and a microprocessor 147. The signal processing circuitry 144 receives light from the detectors 124A-124E indicating the light that is absorbed and applies it to the microprocessor 147 which converts it to a logarithmic current. The recorder 146 may be utilized to record the bands of effluent but because the application of this chromatographic system is principally preparatory the recorder 146 will be unnecessary for most applications. The microprocessor 147 may be an Intel 80C196KC available from Intel Corporation, 1501 S. Mopac Expressway, Suite 400, Austin, TX 78746.

In FIG. 18 there is shown an enlarged, fragmentary perspective view of the flow cell 122E. The distance between the end of the light guide 143E and

the end of the light guide 140E in the flow path 148E is approximately 0.1 mm (millimeters) in the preferred embodiment and should be in the range of 0.02 mm to 5 mm. It must be close enough to pass light between the two ends without excessive refraction or attenuation to prevent detection and far enough to
5 provide a measure of absorbance sufficient to indicate the solute.

In FIG. 19, there is shown a block diagram of a flow cell 122E and the reference flow cell 122R (dry cell with no fluid for reference purposes) connected to a calibration system to establish an absorbance signal, adjusted to provide a zero baseline. As best shown in FIG. 19, the flow cell 122E has within it a light
10 guide 143E, which in the preferred embodiment is a quartz rod, on one side and on the other side another quartz rod 140E positioned with its end close to the end of the quartz rod 143E to provide a short space
between them for the flow of fluid 148E in the flow path 148 and a large area around them for the flow of the liquid and any bubbles that may be in it. The
15 quartz rod 143E abuts or nearly abuts the end of the light conductor 142E to receive light for transmission through the fluid 148E and into the light conductor 142E. Similarly, the flow cell 122R has the light conductor 142R abutting a quartz rod 143R which is inside the flow cell 122R and closely adjacent to the end of another quartz rod 140R for receiving light transmitted by the quartz rod
20 143R.

The light transmitted by the quartz rods 140E and 140R is converted to an electrical signal by the photodiode 191E and 191R respectively. This signal is conducted through the circuits 181E and 181R respectively transmitting it for absorbance in the fluid 148R to the circuit 181. The space between light

conductors and the quartz light guide and between the photodiode and light guide is as short as possible to permit focusing in the case of different diameters. If the same diameter, they would touch but are separated slightly to permit the light from the small diameter to expand to the larger diameter or vice versa.

5 To receive and correct the signal from the flow cell such as 122E with respect to the reference 148R, the circuit 181 includes the signal receiving circuits 181E and 181R to receive and process the signal from the flow cells such as the flow cell 122E with respect to the reference signal from the reference flow cell 122R. The signal receiving circuit 181E includes a photodiode detector
10 191E, and amplifier 192E and analog-to-digital converter 194E and a logarithmic conversion circuit 196E.

 The photodiode detector 191E abuts the quartz rod 140E to convert the absorbance signal from the fluid 148E to an electrical signal, which is amplified in the amplifier 192E and converted to a digital signal. The digital signal is
15 converted to a logarithmic signal of the received signal in the converter 196E by a standard digital conversion in the microprocessor and transmitted to one side of a reference signal subtracter. Similarly, the signal receiving circuit 181R includes a photodiode detector 191R for receiving the reference signal from the reference flow cell 148R and converting it to an electric signal.

20 The electric signal is amplified by an amplifier 192R connected to the photodiode detector 191R and transmitted to the analog-to-digital converter 194R which in turn transmits a digital signal representing absorbance to the logarithmic of the received signal in the converter 196E by a standard digital conversion in the microprocessor and transmitted to one side of a reference

signal subtracter. The reference signal subtracter subtracts the reference signal from the reference flow cell 122R from the absorbance signal from the flow cell 122E, resulting in a signal representing the absorbance which is transmitted to a reference off-set circuit 184. The reference off-set circuit 184 transmits a
5 signal to a signal zero control circuit 186 that by subtracting a baseline constant in a manner known in the art and transmits the corrected absorbance signal through the conductor 188. In the preferred embodiment, there is a reference cell of the ten measuring flow cells and the necessary calculations are performed in a microprocessor.

10 The flow cells 122R and 122A-122J have a very short pathlength for the light, which allows very concentrated samples to be monitored. This short pathlength is accomplished by inserting 2 millimeter diameter UV quartz rod light guides 143R, 143A-143J and 140R, 140A-140J into each of the corresponding ones of the flow streams 148R, 148A-148J with a very small gap between each
15 pair of two rods (typically 0.1 mm). This allows a very short effective pathlength for the light, while also allowing unrestricted flow to the fluid around the quartz rods. The light guides 143R and 140R and light source from an optical fiber 142R is coupled to a blank (dry) flow cell 122R, which passes light to a reference detector 191R. The reference detector signal is used for background optical
20 noise and drift subtraction on the remaining detector channels. For purposes of best noise and drift reduction, the optical fiber used for the reference is not one of the four outermost fibers in the nested array.

The measuring and reference photodiode signals are amplified with linear amplifiers 192R, 192A-192J (192E and 192R being shown in FIG. 19). This

signal is converted to a digital information with analog-to-digital converters 194R, 194A-194J (194E and 194R being shown in FIG. 19). These digital signals are converted to logarithms in the converters 196R, 196A-196J (196E and 196R being shown in FIG. 19). Now the reference signal can be subtracted to
5 compensate for lamp energy variations in the reference signal subtracter 182. Next the baseline offset value is subtracted in the off-set circuit 184. This zeroes out almost all absorbance due to optical imbalance, including that of refractive index (thermal) gradients in the clean solvent flowing through the system. The baseline offset value is determined at the beginning of the separation. The
10 signal at the start of the separation does not contain any solutes. The signal is stored and subtracted from the signal for the duration of the separation. This results in the correct absorbance signal. Both analog and digital methods of accomplishing these signal conditioning tasks are well known in the art.

Current state of the art in optical fiber technology results in fibers that
15 have a varying susceptibility to transmission degradation (solarization) in the UV spectrum. It is also desirable to leave the UV lamp on to improve lamp thermal stability and hence detection stability. To satisfy these conflicting requirements, the diffraction grating is programmed to focus visible light on the fiber optics bundle at all times except when an actual separation is occurring. It is also
20 possible to move the grating to the far UV (below 100nm) where the energy output of the lamp is negligible. This reduces the amount of time the fibers are exposed to UV thereby reducing solarization, greatly increasing the life of the optical fibers while allowing the lamp to remain on between separations.

In FIG. 20, there is shown a block diagram having the fraction collector diverter valves 214, the flow cell and detector array 124, the controller 18, the pressure transducer 218 and the valve array 212 for the pumping system. This block diagram illustrates the connections between the controller 18, the pump drive motor 36, the fraction collector diverter valves 214, the flow cell and detector array 124, and the inlet purge and mixing valves 212. As shown in FIG. 20, the controller 18 includes inter alia functional components: the pump controller 200 and the valve and detector controller 201. The valve array 212 includes the pump mixing valves 70, the inlet valves 72 and the purge valve 94.

As shown in FIG. 20, the pump controller 200 is connected to the series pump drive 36 and a pressure transducer 218 in a feed-back arrangement such as that described in United States Patent 5,360,320, the disclosure of which is incorporated herein by reference. Specifically, the feed-back circuit disclosed in connection with FIGS. 8 and 9 in columns 11, 12, 13 and 14 of U.S. Patent 5,360,320 for controlling the pump disclosed in FIG. 4 of that patent is utilized here. The pump controller 200 also interacts with the valve and detector controller 201 to control the flow cell and detector array 124 and the fraction collector diverter valves 214 for the fraction collector 40 (FIG. 14). The valve and detector controller 201 supplies signals to control the mixing valves 70A-70J shown collectively at 70, the inlet valves 72A-72J shown collectively at 72 and the purge valve 94 of the valve array 212. With this arrangement, the detection of bands to be collected controls the fraction collector valves to channel the collection into appropriate containers. In FIGS. 21, 22 and 23, there are shown flow diagrams illustrating the operation of the controller 18 under software

control having a series of programed steps 230 for initiating the pump fill cycle as shown in FIG. 21, a series of steps 232 for forming a gradient in the pump as shown in FIG. 22, and a series of steps 292 for protecting against over-pressure conditions. The series of steps 230 for initiating pump refill operation includes

5 a start step 234, a clear-registers step 236 for percentage B solvent and total volume, a step 238 to move forward in gradient time until one milliliter is delivered except for the percentage found in percentage solvent B register and the percentage B solvent array and adding one milliliter to total volume, the step

10 240 of deciding if total volume is equal to the refill stroke or the end of the gradient, the step 242 of adding the percentage B solvent array together and dividing the two together to get the average percentage of B solvent to total solvent for the stroke and calculating the pumps position for switching three-way valves and the step 244 for turning on the two-way valve to open the path to the fluid from the three-way valve and putting the pump into the refill mode and start

15 refilling. These steps proceed in succession as listed above.

As shown by the decision step 240, if the total volume is equal to the refill stroke or the end of the gradient, the step 240 goes to step 242 to add all percentage B solvent array values together and divide by total volume to get the average of B solvent to total solvent for the stroke and calculating the pumps

20 position for switching the three-way valves. If the decision is no at decision step 240 then step 238 is repeated to move the pistons in the pump array forward in gradient time until one milliliter is delivered except for the percentage found in the percentage of B solvent to total solvent array and adding one milliliter to total volume.

When the pump is in the refill mode at the end of step 244 and refilling has started as shown at position 246 (FIG. 21), the program proceeds to step 248 (FIG. 22). Step 248 is a decision step deciding if the pumps position is equal to the position for switching to the A solvent. If it is then the program proceeds to step 250 to switch the three-way valve to solvent A and then returns to position 246. If the decision at step 248 is no, then the program proceeds to step 252 to decide if the pumps position is equal to the position for switching to the B solvent. If the decision is yes, then the program proceeds to step 254 to switch the three-way valve to solvent B and from there back to position 246. If the decision is no, then the step proceeds to decision step 256 to decide if the pump is full or the pump equal to the total volume. If the decision is no, then the program proceeds to step 246. If the decision at step 256 is yes, then the program proceeds to step 258 to turn off the two-way valve after which the program ends as shown at step 260.

In FIG.23, there is shown a flow diagram of the program 292 for handling over-pressure conditions comprising: (1) a subroutine for normal non-over-pressure operation 267; (2) a subroutine 264 for over-pressure conditions that can be cured by reduced flow rate such as may occur when the preset flow rate is too high for the solvent and packing of the columns; (3) a subroutine 266 for handling more difficult over-pressure conditions; and (4) a subroutine 270 for stopping the pump in the case of a serious jam that must be physically corrected.

Under conditions in which the pressure is not beyond the preset pressure, the flow rate is controlled by the subroutine 267 that includes: (1) the starting

position 246 (FIG. 21); (2) the decision step 272 for determining if the pressure is greater than the preset value; (3) the decision step 274 for determining if the flow rate is at its full value; (4) the step 280 of setting the flow rate if it is not at full value; (5) the step 275 of determining if the pressure is above its limit with the flow rate at full value; and (6) the step of opening the two-way valve 276 if the pressure is within limits and ending in the step 278 (FIG. 22). In the decision steps 272 and 275, if the pressure is greater than the preset value, the subroutine goes to the subroutine 264 for mild over-pressure conditions. If not, the subroutine proceeds to decision step 274 to determine if the flow rate is at full value. If it is not at full value then it proceeds to the step 280 to increase the flow rate and returns to the decision step 274. When the flow rate is at full value and the pressure is within limits, the subroutine proceeds to the step 276 of opening the two-way valve to begin gradient flow.

When there is over-pressure, the subroutine 264 includes the step of reading the flow rate 282 and the decision step 284 of determining if the flow rate is set at full value. If it is set at full value, it proceeds to the step 286 to reduce the flow rate to one-half of full value and then proceeds back to the subroutine 262 which determines again if the pressure is within limits.

If the flow rate is not set at full value because it has been reduced to one-half, then the program proceeds to the step 266 which reduces the flow rate to one-quarter the full value and then proceeds back to subroutine 267. If the pressure is still too high, it proceeds through subroutine 264 to subroutine 270 to either complete the run or stop the run and issue an alarm. The subroutine 270 includes the decision step 288 of determining if the pressure is greater than

the preset value at one-quarter the flow rate, the step 290 of stopping the pumps and issuing an alarm so the operator may cure a serious blockage such as a jamming condition, the step 291 of waiting for the user to signal that the problem has been corrected and the step 289 of setting a flag to disable the over-
5 pressure channel. In the decision step 288, if the pressure is greater than the preset value, the program proceeds to the step 290 to stop the pump and issue an alarm but if it is not greater then it proceeds to the subroutine 262. The subroutine 262 permits a pump cycle to be completed even if it is at a lower rate.

10 In operation, a plurality of simple syringe pumps are driven by the same motor to draw solvent simultaneously and pump the solvent simultaneously through a corresponding plurality of columns for separation and through a plurality of detectors for detecting solute and channeling it into a fraction collector for automatic collection. The solvent is pulled from one or more manifolds so
15 that a plurality of flow streams may be pulled into the corresponding plurality of pumps from one or more solvent reservoirs to form a gradient. In the case of gradient elution, a valve opens to pull a first solvent into the cylinder and then switches to pull in a second solvent. In the preferred embodiment, when forming a gradient, the pump receives two cycles of flow from two reservoirs so
20 that a valve will cause solvent to flow from a first reservoir into the pump cylinder and then, except at the starting point of the gradient, from a second cylinder to pull a first charge of solvent and repeats with the identical amount from the first cylinder and the second cylinder to form a second charge of solvent.

The solvents are pulled through a flow passageway that is less than one-tenth the volume of a charge. The flow is mostly in the transitional stage between laminar flow, gravity, density and turbulent flow in the passageway. The passageway has a diameter less than one-half of the diameter of a pump cylinder. The force and rate is enough to cause turbulent mixing in the cylinder of the pump. In this manner, the gradient is mixed within the pump cylinder so that a first mixture is pumped from several pumps together into corresponding columns. If there is an interface between liquids, it is degraded. It is pumped when the motor moves all of the pistons of the syringe pumps upwardly. This process is repeated but the gradient may gradually change so that in a series of steps, a gradient is supplied. The flow through the passageway produces good axial mixing and poor transverse mixing of flow on a small scale and the turbulent flow caused in the pump cylinder enhances transverse mixing and axial mixing on a larger scale. Larger scale in this specification means one charge into the cylinder has approximately one-tenth to one-half of the pump volume and small scale means one-eighth to one-hundredth pump volume -- full displacement being taken as pump volume (18 ml in the preferred embodiment). Between these values the quality of the mixing is proportionately enhanced.

In FIG. 24, there is shown a block diagram of another embodiment of a portion of the column and detector array forming a part of a chromatographic monitor including the flow cells 122A-122E (only 122E and 122R being shown for simplicity), light sensors 191A-191E, a multiplexer 145, one pole low pass filters 192A-192E for storing energy from the photocells between read-out by the multiplexer 145, and signal processing circuitry for supplying signals to the

microprocessor 147 through conductor 188. A one pole low pass filter with a Dirac pulse fall time $(1-1/e)$ equal to the multiplexer ground cycle time is satisfactory. This circuitry is similar to the circuitry of FIG. 17 and identical reference numbers are used for corresponding parts. The photodiodes of the detectors 191A-191E are each connected to a different one of a plurality of inputs to the multiplexer 145 through a corresponding one of a plurality of circuits 192A-192E and 192R that store energy during the time the corresponding inlet is not connected through the multiplexer to the signal processing circuitry that forms a part of an absorbance monitor. Preferably the energy storing circuit is a non-switching circuit with low bandwidth and a flat-topped response to an impulse. This improves the signal to noise ratio.

A low pass filter can perform this function and a one pole low pass filter such as shown at 192E and 192F by way of example, provides satisfactory results, about a 6 times increase in signal to noise ratio. Still better results (about twice) can be obtained from a three pole, one or two percent overshoot filter with combined minimum frequency bandwidth and fast rise time such as those described by Jess and Schuessler, in "IEEE Transactions on Circuit Theory (June 1965)" and "On the Design of Pulse-Forming Networks" IEEE Transactions on Circuit Theory, Vol. CT-12, No.3, pp.393-400, (Sept. 1965). Such filters have an almost maximum-flat peak output response which optimizes energy storage. The purpose of the energy storing circuit is to provide close to 100 percent equality over the collection of signals from the photodetectors with uniform weighing of the signals from different ones of the photodetectors in spite of the dead time for readout caused by the multiplexer 145, and also to provide

faster rise time compared to a given noise bandwidth. An example of a suitable filter for a $\frac{1}{2}$ to one second multiplex cycle time and little response speed degradation, is the "30.10.10.D" filter on Table II, p. 399 (*ibid*, Sept. 1965), with all table elements multiplied by a scale factor of 17.06. Although this series of all-pole filters is specified from optimality at a bandwidth other than noise bandwidth, it can be seen that the optimality value of the elements does not change except by a single scale factor, with respect to how bandwidth is defined. It can also be shown that this filter function is closely optimal for flat-topped pulse response as well as speed/bandwidth response. Because of impedance problems the single-pole stage of the three-pole filter should be connected to the photocell as in FIG. 24. The two-pole output stage is connected between the one-pole input stage and the multiplexer. The one-pole embodiment is the same as FIG. 24 without the added two-pole addition to its left. FIG. 24 as modified shows the three-pole embodiment.

While simply designed syringe pumps are used in the preferred embodiment, any other kind of pump may be used. Moreover, only one cycle of flow of liquids into a pump may be used or several may be used. Similarly, it is not necessary for two cycles of the same mixture to be injected into a pump during each filling of the cylinder but more cycles or one cycle can be used as programmed. While in the preferred embodiment, a single motor drives all of the pistons, more than one array of pumps can be utilized with a motor driving a first plurality and a different motor driving a second plurality.

The columns are simple separation columns and one column is dedicated to each pump. After flowing through the column, the liquid flows into

inexpensively constructed detectors in which light is applied through light guides into the flow cell and received by a light guide from the flow cell. Photodetector diodes are mounted directly against the ends of the receiving light guides to receive electrical signals just outside of the flow cell. The spacing of the light guides is such as to provide adequate detection for preparatory chromatograph and the flow cell is large enough so that while it detects absorbance of fluid flowing between the light guides, other fluid flows around the light guides so that if bubbles are formed in the flow cell, they will pass around the guides. The light guides are sufficiently close together so as to not receive large bubbles but to receive a substantial amount of light passed between the two light guides and be able to determine the amount of solute from the light that is absorbed.

A single lamp provides light which is applied to a condensing mirror from a central spot on the lamp and applied through an aperture plate to a focusing mirror which focuses on a diffraction grating positioned to select an appropriate frequency of light which is stable in a line applied to a slot. The plurality of light conductors to be applied to detectors are positioned along the narrow slot to receive stable light of substantially equal intensity for transmission to the detectors. The detected light is applied to a typical signal processing circuitry forming a part of an absorbance monitor which controls a fraction collector to collect the preparatory fractions. With this arrangement, since a large number of separations is being performed simultaneously, a substantial number of independent and simultaneous chromatographic separations can be obtained in a short time.

Although a preferred embodiment of the invention has been described with some particularity, it is to be understood that the invention may be practiced other than as specifically described. Accordingly, it is to be understood that, within the scope of the appended claims, the invention may be practiced other

5 than as specifically described.

What is claimed is:

1. A multiple channel liquid chromatographic system comprising:
 - at least two syringe pumps;
 - at least two sources of liquid;
 - at least one time-proportioning electronically controllable liquid gradient switching valve;
 - said switching valve being connected to switch liquid flow from one or the other of said at least two sources of liquid to an inlet of at least one of said at least two syringe pumps;
 - one of said at least two syringe pumps being used for each one of the multiple channels;
 - each of the said pumps having a displacement of at least five milliliters,
 - and
 - said one of said syringe pumps having a discharge outlet connected to a sample injection device and thence to a chromatographic column.
2. A multiple channel liquid chromatographic system according to claim 1 wherein said one of said at least two syringe pumps has a piston and a cylinder; said pump having a refill flow rate at least 3 times faster than its delivery flow.

3. A multiple channel liquid chromatographic system in accordance with claim 2 in which said at least one time-proportioning electronically controllable liquid gradient switching valve is arranged to produce consecutive pulses of liquid from at least one of said at least two sources of liquid to a refill inlet at a fluid velocity high enough to induce turbulent mixing in a space between a head of said piston and that part of the cylinder not occluded by the piston.

4. A multiple channel liquid chromatographic system in accordance with claim 3 further including means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient.

5. A multiple channel liquid chromatographic system in accordance with claim 3 further including:

first means for shutting off fluid flow between the said pump and the at least one time-proportioning electronically controllable liquid gradient switching valve during delivery;

second means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a

step of a stepped gradient; and

means for repeating the said first and second means at consecutively different or same fluid proportions to produce an entire stepped gradient.

6. A multiple channel liquid chromatographic system in accordance with claim 5 wherein at least two equal charges of each of two fluids are alternately delivered to an inlet of at least one of said at least two syringe pumps; said two fluids being proportioned in the at least one time-proportioning electronically controllable liquid gradient switching valve during a refill stroke of said piston and then delivered as a single step of a step gradient to the rest of said system in the order of sample injection device, chromatographic column, and fraction collector, said refill stroke being sufficiently rapid to cause mixing in a cylinder of the pump.

7. A multiple channel liquid chromatographic system in accordance with claim 6 wherein said order includes an absorbance detector between said chromatographic column and fraction collector.

8. A multiple channel liquid chromatographic system in accordance with claim 6 having N channels wherein for the N channels there are one of N time-proportioning electronically controllable liquid gradient switching valves and N syringe pumps, all of which have their pistons cycling together in synchronism and producing N stepped gradients with one stroke of each pump corresponding to the single step of each gradient.

9. A multiple channel liquid chromatographic system in accordance with claim 8 wherein more than one consecutive, entire, synchronous piston cycle correspond to a single step of the gradient.

10. A multiple channel liquid chromatographic system in accordance with claim 9 wherein the stepped gradient is defined by the steps of the gradient taken consecutively.

11. A multiple channel liquid chromatographic system in accordance with claim 10 wherein each of said at least two syringe pumps includes a piston and a cylinder; said multiple channel liquid chromatographic system including a parallel moving frame attached to at least two pistons, wherein movement of each of the pistons with respect to a corresponding cylinder is carried out by the parallel moving frame.

12. A multiple channel liquid chromatographic system in accordance with claim 11 further including:

a data system;

a sample concentration detector having an electrical output;

said data system including a recorder having an electrical recording output connection;

a fraction collector having a plurality of containers and a timing cycle for depositing liquid in the containers; and

the data system being electrically connected to the electrical output of said sample concentration detector and to the electrical recording output connection wherein a container charge timing cycle of the fraction collector is stopped during pump refill and restarted and run during liquid delivery of the at least one of said at least two syringe pumps.

13. A multiple channel liquid chromatographic system in accordance with claim 12 further including a first mixing means and second mixing means wherein the first mixing means resides in a fluid flow path between the said at least one time-proportioning electronically controllable liquid gradient switching valve and the said at least one of said at least two syringe pumps inlet and the second mixing means resides in the cylinder of the at least one of said at least two syringe pumps downstream of the inlet of the at least one time-proportioning electronically controllable liquid gradient switching valve.

14. A multiple channel liquid chromatographic system in accordance with claim 13 wherein the fluid flow path between the said at least one time-proportioning electronically controllable liquid gradient switching valve and the at least one of said at least two syringe pumps inlet is a flow passageway sized to produce mixing in the said passageway, which in combination with mixing in the pump cylinder makes each step of the gradient sufficiently flat and reproducible for a desired set of chromatographic separation processes.

15. A multiple channel liquid chromatographic system in accordance with claim 14 wherein the flow passageway has a volume less than one-tenth that of a single charge, wherein the flow passageway has a diameter of less than one-half the diameter of the pump cylinder; said flow producing good axial mixing and poor transverse mixing on a small scale charge and an outlet of said flow passageway injecting into the pump cylinder where the flow becomes turbulent flow thus enhancing transverse mixing and axial mixing on a large scale.

16. A multiple channel liquid chromatographic system in accordance with claim 14 wherein the flow passageway has a volume of at least one-tenth that of a single charge; said flow producing good axial mixing on a small scale and an outlet of said flow passageway injecting into the pump cylinder where the flow undergoes enhanced transverse mixing.

17. A multiple channel liquid chromatographic system in accordance with claim 14 wherein the flow passageway has a volume of at least one-tenth that of a single charge wherein the distance required for further transverse mixing is small; said flow producing good axial mixing and an outlet of said flow passageway injecting into the larger diameter pump cylinder where the flow becomes turbulent and undergoes transverse mixing and axial mixing.

18. A multiple channel liquid chromatographic system in accordance with claim 1 in which said at least one time-proportioning electronically controllable

liquid gradient switching valve is arranged to produce consecutive pulses of liquid from at least one of said at least two sources of liquid to a refill inlet at a fluid velocity high enough to induce turbulent mixing in a space between a head of said piston and that part of the cylinder not occluded by the piston.

19. A multiple channel liquid chromatographic system in accordance with claim 18 further including means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient.

20. A multiple channel liquid chromatographic system in accordance with claim 19 further including:

first means for shutting off fluid flow between the said pump and said at least one time-proportioning electronically controllable liquid gradient switching valve during delivery;

second means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient; and

control means for repeating the said first and second means at consecutively different or same fluid proportions to produce an entire stepped gradient.

21. A multiple channel liquid chromatographic system in accordance with claim 20 wherein at least two equal charges of each of two fluids are alternately delivered to an inlet of at least one of said at least two syringe pumps; said two fluids being mixed in the at least one time-proportioning electronically controllable liquid gradient switching valve during a rapid, energetic refill, and then delivered as a single step of a step gradient to the rest of said system in the order of sample injection device, chromatographic column, and fraction collector.

22. A multiple channel liquid chromatographic system in accordance with claim 21 wherein said order includes an absorbance detector between said chromatographic column and fraction collector.

23. A multiple channel liquid chromatographic system in accordance with claim 22 having N channels wherein for the N channels there are one of N time-proportioning electronically controllable liquid gradient switching valves and N syringe pumps, all of which have their pistons cycling together in synchronism and producing N stepped gradients with one stroke of each pump corresponding to the single step of each gradient.

24. The multiple channel liquid chromatographic system in accordance with claim 23 wherein more than one consecutive, entire, synchronous piston cycle correspond to a single step of the gradient.

25. A multiple channel liquid chromatographic system in accordance with claim 24 wherein each step of the gradient taken consecutively define the stepped gradient.

26. A multiple channel liquid chromatographic system in accordance with claim 1 wherein each of said at least two syringe pumps includes a piston and a cylinder; said multiple channel liquid chromatographic system including a parallel moving frame attached to at least two pistons, wherein movement of each of the pistons with respect to a corresponding cylinder is carried out by the parallel moving frame.

27. A multiple channel liquid chromatographic system in accordance with claim 26 further including:

a data system;

a sample concentration detector;

a recorder;

a fraction collector;

said fraction collector including a plurality of containers wherein the data system is connected to an electrical output of said sample concentration

detector, the recording by the recorder of the data system and the container charge timing of the fraction collector is stopped during pump refill and restarted and run during liquid delivery of the at least one of said at least two syringe pumps.

28. A multiple channel liquid chromatographic system in accordance with claim 27 further including a first mixing means and second mixing means wherein the first mixing means resides in a fluid flow path between the said at least one time-proportioning electronically controllable liquid gradient switching valve and the said at least one of said at least two syringe pumps inlet and the second mixing means resides in the cylinder of the at least one of said at least two syringe pumps downstream of the inlet of the at least one time-proportioning electronically controllable liquid gradient switching valve.

29. A multiple channel liquid chromatographic system in accordance with claim 28 wherein the fluid flow path between the at least one time-proportioning electronically controllable liquid gradient switching valve and the at least one of said at least two syringe pumps inlet is a tube or passage sized to produce flow in the said fluid connection, and of length or volume enough to make each step of the gradient sufficiently flat and reproducible for a desired set of chromatographic separation processes.

30. A multiple channel liquid chromatographic system in accordance with claim 29 wherein the flow passageway has a volume of at least one-tenth that of a single charge; said flow producing good axial mixing and poor transverse mixing and an outlet of the said flow passageway injects liquid into the pump cylinder where it undergoes enhanced transverse mixing and axial mixing.

31. A method of performing liquid chromatography comprising:

drawing at least first and second fluid solvent into a plurality of pumps from at least a corresponding first and second source of fluid;

pumping said fluid from said plurality of pumps;

said step of pumping said fluid including the step of mixing said at least first and second fluids in said pumps whereby a gradient is formed;

said step of mixing including the step of mixing said at least first and second fluids prior to pumping said at least first and second fluids from said pumps;

said step of mixing further including the step of drawing said first and second fluids through at least one flow path, wherein the flow path is shaped to produce good axial mixing and poor transverse mixing; and

injecting said fluids into a pump cylinder where it undergoes enhanced transverse mixing and axial mixing.

32. The method of claim 31 wherein the enhanced mixing occurs because the axially-mixed liquid entering the pump facilitates further mixing because the distance required for further transverse mixing is small.

33. A method according to claim 31 wherein the enhanced mixing occurs because the tendency of some pairs of liquids not to mix at their interfaces decreases because this interface is already degraded at or before the outlet of flow means.

34. A liquid chromatographic system comprising:

a plurality of pumps each having a corresponding one of a plurality of pistons and a corresponding one of a plurality of cylinders;

at least one motor;

means connected to said at least one motor for driving at least some of said plurality of pistons, wherein said at least one motor includes one motor driving at least two pistons;

at least some of said plurality of cylinders being adapted to communicate with a source of solvent, whereby at least some of said plurality of pumps simultaneously pump a solvent driven by one motor;

at least one column;

at least some of said plurality of pumps communicating with said at least one column, whereby solvent may be applied to said at least one column from said at least some of said plurality of pumps;

at least one flow detector communicating with said at least one column, whereby effluent from said column may be detected; and

a controller communicating with said detector, whereby effluent may be channeled to predetermined locations.

35. A liquid chromatographic system according to claim 34 wherein:

said at least one column is a plurality of columns;

different ones of said pumps communicating with corresponding ones of said columns, whereby solvent may be applied to said columns;

said at least one flow detector is a plurality of flow detectors each communicating with a different one of said columns, whereby effluent from said columns may be detected; and

said controller communicating with said detectors, whereby effluent may be channeled to predetermined locations.

36. A liquid chromatographic system comprising:

a motor;

a plurality of pumps;

said pumps being adapted to be connected to a two-way valve;

said two-way valve being adapted to be connected alternately to a first solvent reservoir and a second solvent reservoir, whereby the amount of time said valve is in a first position controls the amount of solvent drawn from said first reservoir into said pumps and the amount of time in a second position controls

the amount of solvent drawn from said second reservoir into said pumps;
means for injecting said solvent into said pumps, whereby said solvent is further mixed in said pumps;
a plurality of columns;
a plurality of detectors;
each of said pumps communicating with a different column and a different detector; and
each of said detectors communicating with a controller, whereby said controller received signals indicating peaks.

37. A liquid chromatographic system in accordance with claim 36 wherein said plurality of pumps and said motor comprise a first pumping system adapted to communicate with a first solvent;

said chromatographic system including a second pumping system having a different plurality of pumps and different motor;

said second pumping system being adapted to communicate with a second solvent;

said first and second pumping systems communicating with a common point, whereby a gradient may be formed of said first and second solvents.

38. A liquid chromatographic system in accordance with claim 36 further including a fraction collector; said fraction collector being connected to receive effluent from said columns.

39. A liquid chromatographic system in accordance with claim 36 further including a recorder; said recorder having a plurality of channels adapted to record peaks from said plurality of detectors.

40. A liquid chromatographic system in accordance with claim 34 in which each of said pistons includes means for preventing damage as said motor operates in the event of a jam.

41. A liquid chromatographic system in accordance with claim 40 further including: a drive plate;
each of said pistons including a corresponding one of a plurality of piston rods;
a plurality of springs; and
a different one of each of said springs connecting a corresponding one of said plurality of piston rods to said drive plate, wherein said spring means release fluid pressure under a predetermined load.

42. A liquid chromatographic system including:
at least one pumping system;
said pumping system supplying solvent to at least one detector;
a light source;
said light source applying light to said at least one detector;

a first light guide receiving light from said light source and transmitting it to said at least one detector;

a second light guide positioned to receive light from said first light guide and transmit it to a detector; and

said first and second light guides having their ends positioned within a flow cell adjacent to each other so that light passes from an end of said first light guide through solute in said flow cell and into an end of the second light guide, whereby light is diminished within said flow cell by absorbance by said solute.

43. A liquid chromatographic system according to claim 42 in which said ends of said first and second light guides are spaced in the region of .02 to 5 millimeters apart.

44. A liquid chromatographic system according to claim 42 in which said light source includes:

at least one lamp;

means for focusing light from said at least one lamp onto a diffraction grating;

means for focusing light from the diffraction grating onto an opening; and

at least some of a plurality of light guides having an end in said opening whereby said at least some of said plurality of light guides receive light from said diffraction grating.

45. A liquid chromatographic system in accordance with claim 42 including at least one column wherein:

said at least one pumping system comprises a plurality of pumps;

said at least one column comprising a plurality of columns, each of said plurality of columns communicating with a different one of said plurality of pumps;

said at least one detector comprising a plurality of detectors, each of said plurality of detectors communicating with a different one of said plurality of columns, whereby each of said detectors detects a signal; and

said detectors including a photodiode positioned against one end of said second light guide.

46. A liquid chromatographic system in accordance with claim 42 in which each of said light guides is in intimate contact with a different photodiode.

47. A method of performing liquid chromatography comprising the steps of:

driving a plurality of pump pistons each being part of a corresponding plurality of pumps with a single motor, wherein said plurality of pumps pump

solvent simultaneously and fill with solvent simultaneously into at least one column;

detecting solute in the effluent from said at least one column; and

channeling the solute into at least one container.

48. A method in accordance with claim 47 wherein the step of:

driving a plurality of pump pistons includes the step of causing solvent to flow from each of said plurality of pumps into corresponding ones of a plurality of columns, wherein different ones of said pumps communicate with corresponding ones of said columns;

said step of detecting solute including the step of detecting solute in the effluent from said plurality of columns wherein solute may be channeled to predetermined locations.

49. A method of performing liquid chromatography in accordance with claim 47 comprising:

drawing solvent into said plurality of pumps and a corresponding plurality of two-way valves wherein each of said two-way valves is connected alternately to a first solvent reservoir and a second solvent reservoir, whereby the amount of time said valve is in a first position controls the amount of solvent drawn from said first reservoir into said pumps and the amount of time in a second position controls the amount of solvent drawn from said second reservoir into said pumps;

mixing said solvent in said pumps whereby a gradient is formed.

50. A method in accordance with claim 47 wherein said plurality of pumps and said motor comprise a first pumping system which communicates with a first solvent and;

a second pumping system having a different plurality of pumps and a different motor communicates with a second solvent wherein;

said first and second pumping systems pump solvent to a common point, to form a gradient of said first and second solvents.

51. A method in accordance with claim 49 further including the step of collecting solute from at least one of said columns.

52. A method in accordance with claim 49 in which the step of detecting includes the step of recording peaks from a plurality of detectors.

53. A method in accordance with claim 47 wherein any of said pistons is released from said motor if subjected to a load beyond a predetermined load.

54. A method in accordance with claim 47 wherein a plurality of piston rods is connected to a drive plate wherein pressure is released under a predetermined load.

55. A method of performing chromatography comprising the steps of:
pumping solvent through at least one detector;

transmitting light through said at least one detector from a first light guide;
receiving light passing through solute from said first light guide to a
second light guide; and

transmitting light received by said second light guide to a detector wherein
said first and second light guides have their ends positioned within a flow cell
adjacent to each other so that light passes from an end of one light guide
through solute in said flow cell and into an end of the second light guide,
whereby light is diminished within said flow cell by absorbance by said solute.

56. A method according to claim 55 in which said step of transmitting light
includes the substeps of:

transmitting light from at least one lamp;
focusing light from said at least one lamp onto a diffraction grating; and
focusing light from the diffraction grating onto an opening wherein at least
some of a plurality of light guides having an end in said opening whereby said
at least some of said plurality of light guides receive light from said diffraction
grating.

57. A method in accordance with claim 55 further including the step of
detecting light with photodiodes positioned against one end of said second light
guide.

58. A pumping system comprising:

at least one pump having a cylinder, a piston and a pump head with an outlet;

at least one inlet tube having first and second ends communicating with the cylinder at one end and adapted to communicate with at least two sources of fluid at the other end;

said at least one inlet tube having a diameter and length shaped for the flow; and

drive means for driving said piston with sufficient speed to cause turbulent mixing in said cylinder, wherein fluid from said at least two sources of fluid are mixed before being pumped from said outlet.

59. A pumping system in accordance with claim 58 further including an electronically controlled valve having an outlet and at least two inlets communicating at said outlet with said second end of said tube and at a first of said at least two inlets with one source of fluid and at a second of said at least two inlets with a second source of fluid whereby said at least one pump may pump a mixture of fluids.

60. A pumping system in accordance with claim 59 further including control means for switching said valve outlet from one of said at least two inlets to the second of said at least two inlets at least once during a refill stroke of said at least one pump.

61. A pumping system in accordance with claim 58 further including at least one syringe pump wherein said at least one syringe pump has a piston and a cylinder; said pump having a refill flow rate at least 3 times faster than its delivery flow.

62. A pumping system in accordance with claim 61 in which at least one time-proportioning electronically controllable liquid gradient switching valve is arranged to produce consecutive pulses of liquid from at least one of said sources of fluid to a refill inlet at a fluid velocity high enough to induce turbulent mixing in a space between a head of the said piston and that part of the cylinder not occluded by the piston.

63. A pumping system in accordance with claim 62 wherein said at least one pump includes a plurality of pumps, said pumping system further including means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of the said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient.

64. A pumping system in accordance with claim 63 further including:
first means for shutting off fluid flow between said pump and the at least one time-proportioning electronically controllable liquid gradient switching valve

during delivery;

second means for synchronizing the at least one time-proportioning electronically- controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient; and

means for repeating the said first and second means at consecutively different or same fluid proportions to produce an entire stepped gradient.

65. A pumping system in accordance with claim 64 wherein at least two equal charges of each of two fluids are alternately delivered to an inlet of said at least one syringe pump; said two fluids being mixed in the at least one time-proportioning electronically controllable liquid gradient switching valve during a refill stroke of said piston, and then delivered as a single step of a step gradient, said refill stroke being sufficiently rapid to cause mixing in a cylinder of the pump.

66. A pumping system in accordance with claim 65 wherein more than one consecutive, entire, synchronous piston cycle corresponds to a single step of the gradient.

67. A pumping system in accordance with claim 66 wherein the stepped gradient is defined by the steps of the gradient taken consecutively.

68. A pumping system in accordance with claim 67 wherein said at least one syringe pump includes a piston and a cylinder, said multiple channel liquid chromatographic system including a parallel moving frame attached to at least one piston, wherein the motion of each of the pistons with respect to a corresponding cylinder is carried out by the parallel moving frame.

69. A pumping system in accordance with claim 58 further including:
a data system;
a sample concentration detector having an electrical output;
said data system including a recorder having an electrical recording output connection;
a fraction collector having a plurality of containers and a timing cycle for depositing liquid in the containers; and
the data system being electrically connected to the electrical output of said sample concentration detector and to the electrical recording output connection wherein a container charge timing cycle of the fraction collector is stopped during pump refill and restarted and run during liquid delivery of the at least one syringe pump.

70. A pumping system in accordance with claim 69 further including a first mixing means and second mixing means wherein the first mixing means resides in a fluid flow path between said at least one time-proportioning

electronically controllable liquid gradient switching valve and said at least one syringe pump inlet and the second mixing means resides in the cylinder of said at least one syringe pump downstream of the inlet of the at least one time-proportioning electronically controllable liquid gradient switching valve.

71. A multiple channel liquid chromatographic system in accordance with claim 70 wherein the fluid flow path between the said at least one time-proportioning electronically controllable liquid gradient switching valve and said at least one syringe pump inlet is a flow passageway sized to produce mixing in the said fluid flow path, and of length or volume enough to make each step of the gradient sufficiently flat and reproducible for a desired set of chromatographic separation processes.

72. A pumping system in accordance with claim 71 wherein the flow passageway has a volume of at least one-tenth that of a single charge, said flow producing good axial mixing and poor transverse mixing and an outlet of said flow passageway injecting into the pump cylinder where the flow undergoes enhanced transverse mixing and axial mixing.

73. A pumping system in accordance with claim 58 wherein said at least one pump includes at least two syringe pumps and at least two equal charges of each of two fluids are alternately delivered to an inlet of at least one of said at least two syringe pumps; said two fluids being mixed in at least one

time-proportioning electronically controllable liquid gradient switching valve during a refill stroke of said piston, and then delivered as a single step of a step gradient, said refill stroke being sufficiently rapid to cause mixing in a cylinder of the pump.

74. The pumping system of claim 73 wherein more than one consecutive, entire, synchronous piston cycle correspond to a single step of the gradient.

75. A pumping system in accordance with claim 74 wherein the stepped gradient is defined by the steps of the gradient taken consecutively.

76. A pumping system in accordance with claim 75 wherein each of said at least two syringe pumps includes a piston and a cylinder, said pumping system including a parallel moving frame attached to at least two pistons, wherein movement of each of the pistons with respect to a corresponding cylinder is carried out by the parallel moving frame.

77. A liquid chromatographic system having multiple channels comprising:

at least two syringe pumps;

at least two sources of liquid;

at least one time-proportioning electronically controllable liquid gradient switching valve;

said switching valve being connected to switch liquid flow from one or the other of said at least two sources of liquid to an inlet of at least one of said at least two syringe pumps;

one of said at least two syringe pumps being used for each one of the multiple channels;

each of the said pumps having a displacement of at least five milliliters;

said one of said syringe pumps having a discharge outlet connected to a sample injection device and thence to a chromatographic column; and

an over-pressure system for compensating for pressures in the liquid above a preset pressure.

78. A liquid chromatographic system according to claim 77 wherein the over-pressure system reduces the rate of flow of the channel having the pressure above the preset pressure.

79. A liquid chromatographic system according to claim 77 wherein the over-pressure system includes a subsystem that tests for a flow rate at which the pressure is less than a predetermined pressure.

80. A liquid chromatographic system according to claim 79 in which said at least two syringe pumps are driven by at least one pump motor and the over-

pressure system includes a subsystem that shuts the at least one motor off when the subsystem that tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

81. A liquid chromatographic system according to claim 77 in which the over-pressure system includes a subsystem that completes a pump cycle at a lower pumping rate until detecting a pressure above a preset pressure and then restores the flow rate to its original rate.

82. A liquid chromatographic system according to claim 77 wherein said one of said at least two syringe pumps has a piston and a cylinder; said pump having a refill flow rate at least 3 times faster than its delivery flow.

83. A liquid chromatographic system in accordance with claim 78 in which said at least one time-proportioning electronically controllable liquid gradient switching valve is arranged to produce consecutive pulses of liquid from at least one of said at least two sources of liquid to a refill inlet at a fluid velocity high enough to induce turbulent mixing in a space between a head of a piston and that part of a cylinder not occluded by the piston.

84. A liquid chromatographic system in accordance with claim 83 further including means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of

said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient.

85. A liquid chromatographic system in accordance with claim 84 wherein at least two equal charges of each of two fluids are alternately delivered to an inlet of at least one of said at least two syringe pumps; said two fluids being proportioned in the at least one time-proportioning electronically controllable liquid gradient switching valve during a refill stroke of said piston and then delivered as a single step of a step gradient to the rest of said system in the order of sample injection device, chromatographic column, and fraction collector, said refill stroke being sufficiently rapid to cause mixing in a cylinder of the pump.

86. A liquid chromatographic system in accordance with claim 85 wherein said order includes an absorbance detector between said chromatographic column and fraction collector.

87. A liquid chromatographic system in accordance with claim 85 having N channels wherein for the N channels there are one of N time-proportioning electronically controllable liquid gradient switching valves and N syringe pumps, all of which have their pistons cycling together in synchronism and producing N stepped gradients with one stroke of each pump corresponding to the single step of each gradient.

88. liquid chromatographic system in accordance with claim 86 herein more than one consecutive, entire, synchronous piston cycle correspond to a single step of the gradient.

89. A liquid chromatographic system in accordance with claim 84 wherein the stepped gradient is defined by the steps of the gradient taken consecutively.

90. A liquid chromatographic system in accordance with claim 89 wherein each of said at least two syringe pumps includes a piston and a cylinder; said multiple channel liquid chromatographic system including a parallel moving frame attached to at least two pistons, wherein movement of each of the pistons with respect to a corresponding cylinder is carried out by the parallel moving frame.

91. A liquid chromatographic system in accordance with claim 90 further including:

a data system;

a sample concentration detector having an electrical output;

said data system including a recorder having an electrical recording output connection;

a fraction collector having a plurality of containers and a timing cycle for depositing liquid in the containers; and

the data system being electrically connected to the electrical output of said sample concentration detector and to the electrical recording output connection wherein a container charge timing cycle of the fraction collector is stopped during pump refill and restarted and run during liquid delivery of the at least one of said at least two syringe pumps.

92. A liquid chromatographic system in accordance with claim 91 further including a first mixing means and a second mixing means wherein the first mixing means resides in a fluid flow path between the said at least one time-proportioning electronically controllable liquid gradient switching valve and said at least one of said at least two syringe pumps inlet and the second mixing means resides in the cylinder of the at least one of said at least two syringe pumps downstream of an inlet of the at least one time-proportioning electronically controllable liquid gradient switching valve.

93. A liquid chromatographic system in accordance with claim 92 wherein the fluid flow path between the at least one time-proportioning electronically controllable liquid gradient switching valve and the at least one of said at least two syringe pumps inlet is a flow passageway sized to produce mixing in the passageway, which in combination with mixing in the pump cylinder makes each step of the gradient sufficiently flat and reproducible for a desired set of chromatographic separation processes.

94. A liquid chromatographic system in accordance with claim 93 wherein the flow passageway has a volume less than one-tenth that of a single charge, wherein the flow passageway has a diameter of less than one-half the diameter of the pump cylinder; said flow producing good axial mixing and poor transverse mixing on a small scale charge and an outlet of said flow passageway injecting into the pump cylinder where the flow becomes turbulent flow thus enhancing transverse mixing and axial mixing on a large scale.

95. A liquid chromatographic system in accordance with claim 94 wherein the flow passageway has a volume of at least one-tenth that of a single charge; said flow producing good axial mixing on a small scale and an outlet of said flow passageway injecting into the pump cylinder where the flow undergoes enhanced transverse mixing.

96. A liquid chromatographic system in accordance with claim 95 wherein the flow passageway has a volume of at least one-tenth that of a single charge wherein the distance required for further transverse mixing is small; said flow producing good axial mixing and an outlet of said flow passageway injecting into the larger diameter pump cylinder where the flow becomes turbulent and undergoes transverse mixing and axial mixing.

97. A liquid chromatographic system in accordance with claim 77 in which said at least one time-proportioning electronically controllable liquid gradient

switching valve is arranged to produce consecutive pulses of liquid from at least one of said at least two sources of liquid to a refill inlet at a fluid velocity high enough to induce turbulent mixing in a space between a head of a piston and that part of a cylinder not occluded by the piston.

98. A liquid chromatographic system in accordance with claim 97 further including means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient.

99. A liquid chromatographic system in accordance with claim 98 further including:

first means for shutting off fluid flow between the pump and said at least one time-proportioning electronically controllable liquid gradient switching valve during delivery;

second means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient; and

control means for repeating the said first and second means at consecutively different or same fluid proportions to produce an entire stepped gradient.

100. A liquid chromatographic system in accordance with claim 99 wherein at least two equal charges of each of two fluids are alternately delivered to an inlet of at least one of said at least two syringe pumps; said two fluids being mixed in the at least one time-proportioning electronically controllable liquid gradient switching valve during a rapid, energetic refill, and then delivered as a single step of a step gradient to the rest of said system in the order of sample injection device, chromatographic column, and fraction collector.

101. A liquid chromatographic system in accordance with claim 100 wherein said order includes an absorbance detector between said chromatographic column and fraction collector.

102. A liquid chromatographic system in accordance with claim 101 having N channels wherein for the N channels there are one of N time-proportioning electronically controllable liquid gradient switching valves and N syringe pumps, all of which have their pistons cycling together in synchronism and producing N stepped gradients with one stroke of each pump corresponding to the single step of each gradient.

103. The liquid chromatographic system in accordance with claim 102 wherein more than one consecutive, entire, synchronous piston cycle correspond to a single step of the gradient.

104. A liquid chromatographic system in accordance with claim 103 wherein each step of the gradient taken consecutively define the stepped gradient.

105. A liquid chromatographic system in accordance with claim 77 wherein each of said at least two syringe pumps includes a piston and a cylinder; said multiple channel liquid chromatographic system including a parallel moving frame attached to at least two pistons, wherein movement of each of the pistons with respect to a corresponding cylinder is carried out by the parallel moving frame.

106. A liquid chromatographic system in accordance with claim 105 further including:

a data system;

a sample concentration detector;

a recorder;

a fraction collector;

said fraction collector including a plurality of containers wherein the data system is connected to an electrical output of said sample concentration

detector, a recording by the recorder of the data system and a container charge timing cycle of the fraction collector is stopped during pump refill and restarted and run during liquid delivery of the at least one of said at least two syringe pumps.

107. A liquid chromatographic system in accordance with claim 106 further including a first mixing means and a second mixing means wherein the first mixing means resides in a fluid flow path between the at least one time-proportioning electronically controllable liquid gradient switching valve and the at least one of said at least two syringe pumps inlet and the second mixing means resides in the cylinder of the at least one of said at least two syringe pumps downstream of an inlet of the at least one time-proportioning electronically controllable liquid gradient switching valve.

108. A liquid chromatographic system in accordance with claim 107 wherein the fluid flow path between the at least one time-proportioning electronically controllable liquid gradient switching valve and the at least one of said at least two syringe pumps inlet is a tube or passage sized to produce flow in the said fluid connection, and of length or volume enough to make each step of the gradient sufficiently flat and reproducible for a desired set of chromatographic separation processes.

109. A liquid chromatographic system in accordance with claim 108 wherein the flow passage has a volume of at least one-tenth that of a single charge; said flow producing good axial mixing and poor transverse mixing and an outlet of the flow passage injects liquid into the pump cylinder where it undergoes enhanced transverse mixing and axial mixing.

110. A method of performing liquid chromatography comprising:

- drawing at least first and second fluids into a plurality of pumps from at least a corresponding first and second source of fluid;
- pumping said fluid from said plurality of pumps;
- measuring fluid pressure of said fluid;
- detecting when said fluid pressure exceeds a predetermined pressure and compensating for the pressure over said predetermined pressure;
- said step of pumping said fluid including the step of mixing said at least first and second fluids in said pumps whereby a gradient is formed;
- said step of mixing including the step of mixing said at least first and second fluids prior to pumping said at least first and second fluids from said pumps;
- said step of mixing further including the step of drawing said first and second fluids through at least one flow path, wherein the flow path is shaped to produce good axial mixing and poor transverse mixing; and
- injecting said fluids into a pump cylinder where it undergoes enhanced transverse mixing and axial mixing.

111. A method of performing liquid chromatography, according to claim 110 wherein the over-pressure system reduces a rate of flow of a channel having a pressure above the preset pressure.

112. A method of performing liquid chromatography according to claim 111 wherein the over-pressure system includes a subsystem that tests for a flow rate at which the pressure is less than a predetermined pressure.

113. A method of performing liquid chromatography according to claim 112 further comprising the steps of driving said at least two syringe pumps by at least one pump motor shutting the at least one motor off when the tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

114. A method of performing liquid chromatography according to claim 77 in which the step of compensating includes the substeps of reducing the flow rate and completing a pump cycle at a lower pumping rate by slowing the syringe pumps upon detecting a pressure above a preset pressure and then restoring the flow rate to its original rate at the start of the next cycle.

115. The method of claim 114 wherein the enhanced mixing occurs because the axially-mixed liquid entering the pump facilitates further mixing because the distance required for further transverse mixing is small.

116. A method according to claim 114 wherein the enhanced mixing occurs because the tendency of some pairs of liquids not to mix at their interfaces decreases because this interface is already degraded at or before an outlet of flow means.

117. A liquid chromatographic system comprising:

a plurality of pumps each having a corresponding one of a plurality of pistons and a corresponding one of a plurality of cylinders;

at least one motor;

means connected to said at least one motor for driving at least some of said plurality of pistons, wherein said at least one motor includes one motor driving at least two pistons;

at least some of said plurality of cylinders being adapted to communicate with a source of solvent, whereby at least some of said plurality of pumps simultaneously pump a solvent driven by one motor;

at least one column;

at least some of said plurality of pumps communicating with said at least one column, whereby solvent may be applied to said at least one column from at least some of said plurality of pumps;

at least one flow detector communicating with said at least one column, whereby effluent from said column may be detected;

a controller communicating with said detector, whereby effluent may be channeled to predetermined locations; and

an over-pressure system for compensating for pressures in a fluid above a preset pressure.

118. A liquid chromatographic system according to claim 117 wherein the over-pressure system reduces the rate of flow of a channel having the pressure above the preset pressure.

119. A liquid chromatographic system according to claim 117 wherein the over-pressure system includes a subsystem that tests for a flow rate at which the pressure is less than a predetermined pressure.

120. A liquid chromatographic system according to claim 119 in which said at least two pumps are driven by at least one pump motor and the over-pressure system includes a subsystem that shuts the at least one pump motor off when the subsystem that tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

121. A liquid chromatographic system according to claim 117 in which the over-pressure system includes a subsystem that completes a pump cycle at a lower pumping rate by slowing the pumps upon detecting a pressure above a preset pressure and then restores the flow rate to its original rate.

122. A system according to claim 121 wherein:

said at least one column is a plurality of columns;

different ones of said pumps communicating with corresponding ones of said columns, whereby solvent may be applied to said columns;

said at least one flow detector is a plurality of flow detectors each communicating with a different one of said columns, whereby effluent from said columns may be detected; and

said controller communicating with said detectors, whereby effluent may be channeled to predetermined locations.

123. A liquid chromatographic system comprising:

a motor;

a plurality of pumps;

said pumps being adapted to be connected to a two-way valve;

said two-way valve being adapted to be connected alternately to a first solvent reservoir and a second solvent reservoir, whereby the amount of time said valve is in a first position controls the amount of solvent drawn from said first reservoir into said pumps and the amount of time in a second position controls the amount of solvent drawn from said second reservoir into said pumps;

means for injecting said solvent into said pumps, whereby said solvent is further mixed in said pumps;

a plurality of columns;

a plurality of detectors;

each of said pumps communicating with a different column and a different detector;

each of said detectors communicating with a controller, whereby said controller received signals indicating peaks;

an over-pressure system for compensating for pressures in a fluid above a preset pressure.

124. A liquid chromatographic system according to claim 123 wherein the over-pressure system reduces the rate of flow of a channel having the pressure above the preset pressure.

125. A liquid chromatographic system according to claim 124 wherein the over-pressure system includes a subsystem that tests for a flow rate at which the pressure is less than a predetermined pressure.

126. A liquid chromatographic system according to claim 125 in which said at least two pumps are driven by at least one pump motor and the over-pressure system includes a subsystem that shuts the at least one pump motor off when the subsystem that tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

127. A liquid chromatographic system according to claim 126 in which the over-pressure system includes a subsystem that completes a pump cycle at a

lower pumping rate by slowing the pumps upon detecting a pressure above a preset pressure and then restores the flow rate to its original rate.

128. A liquid chromatographic system in accordance with claim 127 wherein said plurality of pumps and said motor comprise a first pumping system adapted to communicate with a first solvent;

said chromatographic system including a second pumping system having a different plurality of pumps and different motor;

said second pumping system being adapted to communicate with a second solvent;

said first and second pumping systems communicating with a common point, whereby a gradient may be formed of said first and second solvents.

129. A liquid chromatographic system in accordance with claim 127 further including a fraction collector; said fraction collector being connected to receive effluent from said columns.

130. A liquid chromatographic system in accordance with claim 126 further including a recorder; said recorder having a plurality of channels adapted to record peaks from said plurality of detectors.

131. A liquid chromatographic system in accordance with claim 126 in which each of a plurality of pistons includes means for preventing damage as said motor operates in the event of a jam.

132. A liquid chromatographic system in accordance with claim 131 further including: a drive plate;
each of said pistons including a corresponding one of a plurality of piston rods;
a plurality of release mechanisms; and
a different one of each of said release mechanisms being actuatable by a corresponding one of said plurality of piston rods, wherein said release mechanisms release fluid pressure under a predetermined load.

133. A liquid chromatographic system including:
at least one pumping system;
said pumping system supplying solvent to at least one detector;
a light source;
said light source applying light to said at least one detector;
a first light guide receiving light from said light source and transmitting it to said at least one detector;
a second light guide positioned to receive light from said first light guide and transmit it to the at least one detector;

said first and second light guides having their ends positioned within a flow cell adjacent to each other so that light passes from an end of said first light guide through solute in said flow cell and into an end of the second light guide, whereby light is diminished within said flow cell by absorbance by said solute; and

an over-pressure system for compensating for pressures in a fluid above a preset pressure.

134. A liquid chromatographic system according to claim 133 wherein the over-pressure system reduces the rate of flow of a channel having the pressure above the preset pressure.

135. A liquid chromatographic system according to claim 133 wherein the over-pressure system includes a subsystem that tests for a flow rate at which the pressure is less than a predetermined pressure.

136. A liquid chromatographic system according to claim 135 in which said at least two pumps are driven by at least one pump motor and the over-pressure system includes a subsystem that shuts the at least one pump motor off when the subsystem that tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

137. A liquid chromatographic system according to claim 133 in which the over-pressure system includes a subsystem that completes a pump cycle at a lower pumping rate by slowing the pumps upon detecting a pressure above a preset pressure and then restores the flow rate to its original rate.

138. A liquid chromatographic system according to claim 137 in which said ends of said first and second light guides are spaced in the region of .02 to 5 millimeters apart.

139. A liquid chromatographic system according to claim 137 in which said light source includes:

at least one lamp;

means for focusing light from said at least one lamp onto a diffraction grating;

means for focusing light from the diffraction grating onto an opening; and

at least some of a plurality of light guides having an end in said opening whereby said at least some of said plurality of light guides receive light from said diffraction grating.

140. A liquid chromatographic system in accordance with claim 137 including at least one column wherein:

said at least one pumping system comprises a plurality of pumps;

said at least one column comprising a plurality of columns, each of said plurality of columns communicating with a different one of said plurality of pumps;

said at least one detector comprising a plurality of detectors, each of said plurality of detectors communicating with a different one of said plurality of columns, whereby each of said detectors detects a signal; and

said plurality of detectors including a photodiode positioned against one end of said second light guide.

141. A liquid chromatographic system in accordance with claim 137 in which each of said light guides is in intimate contact with a different photodiode.

142. A method of performing liquid chromatography comprising the steps of:

driving a plurality of pump pistons each being part of a corresponding plurality of pumps with a single motor, wherein said plurality of pumps pump solvent simultaneously and fill with solvent simultaneously into at least one column;

detecting solute in an effluent from said at least one column; and

channeling the solute into at least one container; and

compensating for pressures in a fluid above a preset pressure.

143. A method of performing liquid chromatography according to claim 142 wherein the rate of flow in at least a channel having the pressure above the preset pressure is reduced.

144. A method of performing liquid chromatography according to claim 142 further comprising the step of testing for a flow rate at which the pressure is less than a predetermined pressure.

145. A method according to claim 144 in which said at least two pumps are driven by at least one pump motor and the at least one pump motor is shut off when a subsystem that tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

146. A method according to claim 142 in further including the steps of completing a pump cycle at a lower pumping rate by slowing the pumps upon detecting a pressure above a preset pressure and then restoring the flow rate to its original rate.

147. A method in accordance with claim 146 wherein the step of:
driving a plurality of pump pistons includes the step of causing solvent to flow from each of said plurality of pumps into corresponding ones of a plurality of columns, wherein different ones of said pumps communicate with corresponding ones of said columns;

said step of detecting solute including the step of detecting solute in the effluent from said plurality of columns wherein solute may be channeled to predetermined locations.

148. A method of performing liquid chromatography in accordance with claim 146 comprising:

drawing solvent into said plurality of pumps and a corresponding plurality of two-way valves wherein each of said two-way valves is connected alternately to a first solvent reservoir and a second solvent reservoir, whereby the amount of time said valve is in a first position controls the amount of solvent drawn from said first solvent reservoir into said pumps and the amount of time in a second position controls the amount of solvent drawn from said second solvent reservoir into said pumps;

mixing said solvent in said pumps whereby a gradient is formed.

149. A method in accordance with claim 148 wherein said plurality of pumps and said motor comprise a first pumping system which communicates with a first solvent and;

a second pumping system having a different plurality of pumps and a different motor communicates with a second solvent wherein;

said first and second pumping systems pump solvent to a common point to form a gradient of said first and second solvents.

150. A method in accordance with claim 148 further including the step of collecting solute from at least one of said columns.

151. A method in accordance with claim 148 in which the step of detecting includes the step of recording peaks from a plurality of detectors.

152. A method in accordance with claim 146 wherein any of said pistons is released from said motor if subjected to a load beyond a predetermined load.

153. A method in accordance with claim 146 wherein a plurality of piston rods is connected to a drive plate wherein pressure is released under a predetermined load.

154. A method of performing chromatography comprising the steps of:
pumping solvent through at least one detector;
transmitting light through said at least one detector from a first light guide;
receiving light passing through solute from said first light guide to a second light guide; and

transmitting light received by said second light guide to a detector wherein said first and second light guides have their ends positioned within a flow cell adjacent to each other so that light passes from an end of the first light guide through solute in said flow cell and into an end of the second light guide, whereby light is diminished within said flow cell by absorbance by said solute;

and

compensating for pressures in a fluid above a preset pressure.

155. A method according to claim 154 wherein an over-pressure system reduces the rate of flow of the channel having the pressure above the preset pressure.

156. A method according to claim 155 further including the step of testing for a flow rate at which the pressure is less than a predetermined pressure.

157. A method according to claim 156 in which at least two syringe pumps are driven by at least one pump motor and at least one motor is shut off when the tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

158. A method according to claim 155 wherein a pump cycle is completed at a lower pumping rate by slowing the syringe pumps upon detecting a pressure above a preset pressure and then the original flow rate is restored.

159. A method according to claim 158 in which said step of transmitting light includes the substeps of:

transmitting light from at least one lamp;

focusing light from said at least one lamp onto a diffraction grating; and
focusing light from the diffraction grating onto an opening wherein at least
some of a plurality of light guides each have a different end in said opening
whereby said at least some of said plurality of light guides receive light from said
diffraction grating.

160. A method in accordance with claim 159 further including the step of
detecting light with photodiodes positioned against one end of said second light
guide.

161. A pumping system comprising:

at least one pump having a cylinder, a piston and a pump head with an
outlet;

at least one inlet tube having first and second ends communicating with
the cylinder at one end and adapted to communicate with at least two sources
of fluid at the other end;

said at least one inlet tube having a diameter and length shaped for flow;
and

drive means for driving said piston with sufficient speed to cause turbulent
mixing in said cylinder, wherein fluid from said at least two sources of fluid are
mixed before being pumped from said outlet;

an over-pressure system for compensating for pressures in the fluid
above a preset pressure.

162. A pumping system according to claim 161 wherein the over-pressure system reduces the rate of flow of a channel having the pressure above the preset pressure.

163. A pumping system according to claim 161 wherein the over-pressure system includes a subsystem that tests for a flow rate at which the pressure is less than a predetermined pressure.

164. A pumping system according to claim 163 in which said at least two syringe pumps are driven by at least one pump motor and the over-pressure system includes a subsystem that shuts the at least one pump motor off when the subsystem that tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

165. A pumping system according to claim 161 in which the over-pressure system includes a subsystem that completes a pump cycle at a lower pumping rate by slowing the pumps upon detecting a pressure above a preset pressure and then restores the flow rate to its original rate.

166. A pumping system in accordance with claim 165 further including an electronically controlled valve having an outlet and at least two inlets communicating at said outlet with said second end of said tube and at a first of said at least two inlets with one source of fluid and at a second of said at least

two inlets with a second source of fluid whereby said at least one pump may pump a mixture of fluids.

167. A pumping system in accordance with claim 166 further including control means for switching said valve outlet from one of said at least two inlets to the second of said at least two inlets at least once during a refill stroke of said at least one pump.

168. A pumping system in accordance with claim 167 further including at least one syringe pump wherein said at least one syringe pump has a piston and a cylinder; said pump having a refill flow rate at least 3 times faster than its delivery flow.

169. A pumping system in accordance with claim 168 in which at least one time-proportioning electronically controllable liquid gradient switching valve is arranged to produce consecutive pulses of liquid from at least one of said sources of fluid to a refill inlet at a fluid velocity high enough to induce turbulent mixing in a space between a head of the piston and that part of the cylinder not occluded by the piston.

170. A pumping system in accordance with claim 169 wherein said at least one pump includes a plurality of pumps, said pumping system further including means for synchronizing the at least one time-proportioning

electronically controllable liquid gradient switching valve with refill movement of the said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient.

171. A pumping system in accordance with claim 170 further including:

first means for shutting off fluid flow between said pump and the at least one time-proportioning electronically controllable liquid gradient switching valve during delivery;

second means for synchronizing the at least one time-proportioning electronically- controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient; and

means for repeating the said first and second means at consecutively different or same fluid proportions to produce an entire stepped gradient.

172. A pumping system in accordance with claim 171 wherein at least two equal charges of each of two fluids are alternately delivered to an inlet of said at least one syringe pump; said two fluids being mixed in the at least one time-proportioning electronically controllable liquid gradient switching valve during a refill stroke of said piston, and then delivered as a single step of a step

gradient, said refill stroke being sufficiently rapid to cause mixing in the cylinder of the pump.

173. A pumping system in accordance with claim 172 wherein more than one consecutive, entire, synchronous piston cycle corresponds to a single step of the gradient.

174. A pumping system in accordance with claim 173 wherein the stepped gradient is defined by the steps of the gradient taken consecutively.

175. A pumping system in accordance with claim 174 wherein said plurality of pumps comprises a multiple channel liquid chromatographic system having a parallel moving frame attached to a corresponding plurality of pistons for said plurality of pumps, wherein the motion of each of the pistons with respect to a corresponding cylinder is carried out by the parallel moving frame.

176. A pumping system in accordance with claim 175 further including:
a data system;
a sample concentration detector having an electrical output;
said data system including a recorder having an electrical recording output connection;

a fraction collector having a plurality of containers and a timing cycle for depositing liquid in the containers; and

the data system being electrically connected to the electrical output of said sample concentration detector and to the electrical recording output connection wherein a container charge timing cycle of the fraction collector is stopped during pump refill and restarted and run during liquid delivery of the at least one syringe pump.

177. A pumping system in accordance with claim 176 further including a first mixing means and second mixing means wherein the first mixing means resides in a fluid flow path between said at least one time-proportioning electronically controllable liquid gradient switching valve and said at least one syringe pump inlet and the second mixing means resides in the cylinder of said at least one syringe pump downstream of an inlet of the at least one time-proportioning electronically controllable liquid gradient switching valve.

178. A pumping system in accordance with claim 177 wherein the fluid flow path between the said at least one time-proportioning electronically controllable liquid gradient switching valve and said at least one syringe pump inlet is a flow passageway sized to produce mixing in the said fluid flow path, and of length or volume enough to make each step of the gradient sufficiently flat and reproducible for a desired set of chromatographic separation processes.

179. A pumping system in accordance with claim 178 wherein the flow passageway has a volume of at least one-tenth that of a single charge, said flow

producing good axial mixing and poor transverse mixing and an outlet of said flow passageway injecting into the pump cylinder where the flow undergoes enhanced transverse mixing and axial mixing.

180. A pumping system in accordance with claim 177 wherein said at least one pump includes at least two syringe pumps and at least two equal charges of each of two fluids are alternately delivered to an inlet of at least one of said at least two syringe pumps; said two fluids being mixed in the at least one time-proportioning electronically controllable liquid gradient switching valve during a refill stroke of said piston, and then delivered as a single step of a step gradient, said refill stroke being sufficiently rapid to cause mixing in a cylinder of the pump.

181. The pumping system of claim 180 wherein more than one consecutive, entire, synchronous piston cycle correspond to a single step of the gradient.

182. A pumping system in accordance with claim 181 wherein the stepped gradient is defined by the steps of the gradient taken consecutively.

183. A pumping system in accordance with claim 182 wherein each of said at least two syringe pumps includes a piston and a cylinder, said pumping system including a parallel moving frame attached to at least two pistons,

wherein movement of each of the pistons with respect to a corresponding cylinder is carried out by the parallel moving frame.

184. A method of performing liquid chromatography comprising the steps of:

- pumping solvent into at least one column;
- detecting solute in an effluent from said at least one column;
- channeling the solute into at least one container;
- compensating for pressures in the fluid above a preset pressure; and
- reducing the rate of flow of the solvent.

185. A method according to claim 184 further including the step of testing for a flow rate at which the pressure is less than a predetermined pressure.

186. A method according to claim 185 further including the steps of driving at least two syringe pumps by at least one pump motor and shutting the at least one pump motor off when a subsystem that tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

187. A method according to claim 184 further including the step of completing a pump cycle at a lower pumping rate by emptying syringe pumps upon detecting a pressure above a preset pressure and then restores the flow rate to its original rate.

188. Apparatus for performing liquid chromatography comprising:

- at least one motor;
- at least one pump connected to the at least one motor to be driven by the at least one motor;
- at least one column connected to the at least one pump to receive fluid from the at least one pump;
- a detector connected to detecting solute in an effluent from said at least one column;
- a collector positioned to receive the solute and deposit the solute into at least one container; and
- an over-pressure system that compensates for pressures in the fluid above a preset pressure.

189. Apparatus according to claim 188 wherein the over-pressure system reduces the rate of flow of a channel having a pressure above the preset pressure.

190. Apparatus according to claim 188 wherein the over-pressure system includes a subsystem that tests for a flow rate at which a pressure is less than a predetermined pressure.

191. Apparatus according to claim 190 in which said at least two pumps are driven by at least one pump motor and the over-pressure system includes

a subsystem that shuts the at least one pump motor off when the subsystem that tests for a flow rate does not select a flow rate at which said pressure is below the preset pressure.

192. Apparatus according to claim 188 in which the over-pressure system includes a subsystem that completes a pump cycle at a lower pumping rate by slowing the at least one pump upon detecting a pressure above a preset pressure and then restores the flow rate to its original rate.

193. A liquid chromatographic system including:

at least one pumping system;

a plurality of flow cells;

a plurality of photodetectors;

said pumping system supplying solvent to at least one flow cell of said plurality of flow cells

a plurality of light sources;

each of at least some light sources of said plurality of light source applying light to a corresponding one said plurality of photodetectors after the light has passed through a corresponding one of said flow cells;

a time division multiplex circuit having a plurality of input means and a multiplex cycle time during which it multiplexes at least some of said plurality of input means whereby it conducts signals from each individual input means of said some of said plurality of input means for a stroke time; and

at least one circuit means arranged to receive energy from at least one of said photodetectors for a substantial portion of said multiplex cycle time and apply it to a corresponding one of said plurality of multiplex circuit input means during said stroke time.

194. A liquid chromatographic system in accordance with claim 193 in which said at least one circuit means is a non-switching circuit with low bandwidth, whereby sensitivity is improved.

195. A liquid chromatographic system in accordance with claim 194 in which said at least one circuit means has a fast rise time, flat topped response to an impulse and a pulse duration that lasts at least a substantial portion of the multiplex cycle time.

196. A liquid chromatographic system in accordance with claim 194 further including:

a first light guide receiving light from said light source and transmitting it to said at least one photodetector; and

a second light guide positioned to receive light from said first light guide and transmit it to a second photodetector;

said first and second light guides having their ends positioned within a flow cell adjacent to each other so that light passes from an end of said first light guide through solute in said flow cell and into an end of the second light guide,

whereby light is diminished within said flow cell by absorbance by solute.

197. A liquid chromatographic system according to claim 196 in which said ends of said first and second light guides are spaced in the region of .02 to 5 millimeters apart.

198. A liquid chromatographic system according to claim 197 in which said light source includes:

at least one lamp;

means for focusing light from said at least one lamp onto a diffraction grating;

means for focusing light from the diffraction grating onto an opening; and

at least some of a plurality of light guides having an end in said opening whereby said at least some of said plurality of light guides receive light from said diffraction grating.

199. A liquid chromatographic system in accordance with claim 198 including at least one column wherein:

said at least one pumping system comprises a plurality of pumps;

said at least one column comprising a plurality of columns, each of said plurality of columns communicates with a different one of said plurality of pumps;

said at least one photodetector comprises a plurality of photodetectors, each of said plurality of photodetectors communicating with a different one of

said plurality of columns, whereby each of said detectors detects a signal; and
said photodetectors including a photodiode positioned against one end
of said second light guide.

200. A liquid chromatographic system in accordance with claim 199 in
which each of said light guides is in intimate contact with a different photodiode.

201. A method of performing chromatography comprising the steps of:
pumping solvent through a plurality of flow cells;
transmitting light through at least one of said plurality of flow cells to a
plurality to a corresponding one of a plurality of photodetectors;

multiplexing signals from at least a some of said plurality of
photodetectors during a multiplex cycle time during at least one of said plurality
of a plurality of signals from at least one of said plurality of photodetectors being
conducted to an output terminal occurring during one stroke portion of said
multiplex cycle time; and

transmitting energy from said at least one of said photodetectors for a
substantial portion of said multiplex cycle time and apply it to a corresponding
one of said plurality of multiplex circuit input means during said stroke time.

202. A method of performing liquid chromatography in accordance with
claim 201 further comprising the steps of:

transmitting light through said at least one photodetector from a first light guide;

receiving light passing through solute from said first light guide to a second light guide; and

transmitting light received by said second light guide to a second photodetector, wherein said first and second light guides have their ends positioned within a flow cell adjacent to each other so that light passes from an end of one light guide through solute in said flow cell and into an end of the second light guide, whereby light is diminished within said flow cell by absorbance by solute.

203. A method according to claim 202 in which said step of transmitting light includes the substeps of:

transmitting light from at least one lamp;

focusing light from said at least one lamp onto a diffraction grating; and

focusing light from the diffraction grating onto an opening wherein at least some of a plurality of light guides having an end in said opening whereby said at least some of said plurality of light guides receive light from said diffraction grating.

204. A method in accordance with claim 203 further including the step of detecting light with photodiodes positioned against one end of said second light guide.

205. A multiplex system for measuring a plurality of sources, comprising:

a plurality of sources of signals representing measured values;

a time division multiplex circuit having a plurality of input means at least some of which are arranged to receive signals from a corresponding one of said source of signals in said plurality of sources of signals representing measured values;

said time division multiplex circuit having a multiplex cycle time during which it multiplexes at least some of said plurality of input means whereby it conducts signals from each individual input means of said some of said plurality of input means for a stroke time; and

at least one circuit means arranged to receive energy from at least one of said sources of signals for a substantial portion of said multiplex cycle time and apply it to a corresponding one of said plurality of multiplex circuit input means during said stroke time.

206. A multiplex system in accordance with claim 205 in which said at least one circuit means is a non-switching circuit with low bandwidth, whereby sensitivity is improved.

207. A liquid chromatographic system in accordance with claim 206 in which said at least one circuit means has a fast rise time, flat topped response to an impulse and a pulse duration that lasts at least a substantial portion of the multiplex cycle time.

208. A method of multiplexing signal sources, comprising the steps of:
multiplexing signals from at least a some of said plurality of signal sources during a multiplex cycle time during at least one of said plurality of a plurality of signals from at least one of said plurality of signal sources being conducted to an output terminal occurring during one stroke portion of said multiplex cycle time; and

transmitting energy from said at least one of said signal sources for a substantial portion of said multiplex cycle time and applying it to a corresponding one of said plurality of multiplex circuit input means during said stroke time.

209. A multiple channel liquid chromatographic system, comprising :
at least two syringe pumps for pumping solvent in said system wherein each of said at least two syringe pumps includes a piston and a cylinder;

a moving frame attached to at least two pistons of said two syringe pumps, wherein movement of each of the pistons with respect to a corresponding cylinder of said syringe pumps is carried out by the moving frame.

at least one time-proportioning electronically controllable liquid gradient switching valve;

a first mixing means;

a second mixing means;

said second mixing means being a pump cylinder with an offset inlet that forms eddy currents in the pump cylinder;

the first mixing means residing in a fluid flow path between the at least one time-proportioning electronically controllable liquid gradient switching valve and the said at least one of said at least two syringe pumps inlet and the second mixing means resides in the cylinder of the at least one of said at least two syringe pumps downstream of the inlet of the at least one time-proportioning electronically controllable liquid gradient switching valve; wherein the fluid flow path between the said at least one time-proportioning electronically controllable liquid gradient switching valve and the at least one of said at least two syringe pumps inlet is a flow passageway sized to produce formation of elongated streams of first and second solvents withmixing in the said passageway, which in combination with mixing caused by eddy currents in the pump cylinder makes each step of the gradient sufficiently flat and reproducible for a desired set of chromatographic separation processes.

210. A multiple channel liquid chromatographic system in accordance with claim 209 wherein the flow passageway has a volume less than one-tenth that of a single charge, wherein the flow passageway has a diameter of less than one-half the diameter of the pump cylinder; said flow producing good axial mixing and poor transverse mixing on a small scale charge and an outlet of said flow passageway injecting into the pump cylinder where the flow becomes turbulent flow thus enhancing transverse mixing and axial mixing on a large scale.

211. A multiple channel liquid chromatographic system in accordance with claim 210 wherein the flow passageway has a volume of at least one-tenth that of a single charge; said flow producing good axial mixing on a small scale and an outlet of said flow passageway injecting into the pump cylinder where the flow undergoes enhanced transverse mixing.

212. A multiple channel liquid chromatographic system in accordance with claim 210 wherein the flow passageway has a volume of at least one-tenth that of a single charge wherein the distance required for further transverse mixing is small; said flow producing good axial mixing and an outlet of said flow passageway injecting into the larger diameter pump cylinder where the flow becomes turbulent and undergoes transverse mixing and axial mixing.

213. A multiple channel liquid chromatographic system in accordance with claim 211 in which said at least one time-proportioning electronically controllable liquid gradient switching valve is arranged to produce consecutive pulses of liquid from at least one of said at least two sources of liquid to a refill inlet at a fluid velocity high enough to induce turbulent mixing in a space between a head of said piston and that part of the cylinder not occluded by the piston.

214. A multiple channel liquid chromatographic system in accordance with claim 213 further including means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient.

215. A multiple channel liquid chromatographic system in accordance with claim 214 further including:

first means for shutting off fluid flow between the said pump and said at least one time-proportioning electronically controllable liquid gradient switching valve during delivery;

second means for synchronizing the at least one time-proportioning electronically controllable liquid gradient switching valve with refill movement of said piston so that one charge of each desired fluid at a desired volume proportion is deposited in each pump and mixed to form at least one part of a step of a stepped gradient; and

control means for repeating the said first and second means at consecutively different or same fluid proportions to produce an entire stepped gradient.

216. A multiple channel liquid chromatographic system in accordance with claim 215 wherein at least two equal charges of each of two fluids are

alternately delivered to an inlet of at least one of said at least two syringe pumps; said two fluids being mixed in the at least one time-proportioning electronically controllable liquid gradient switching valve during a rapid, energetic refill, and then delivered as a single step of a step gradient to the rest of said system in the order of sample injection device, chromatographic column, and fraction collector.

217. A method of performing liquid chromatography comprising:

drawing at least first and second fluid solvent into a plurality of pumps from at least a corresponding first and second source of fluid;

pumping said fluid from said plurality of pumps;

said step of pumping said fluid including the step of mixing said at least first and second fluids in said pumps whereby a gradient is formed;

said step of mixing including the step of mixing said at least first and second fluids prior to pumping said at least first and second fluids from said pumps;

said step of mixing further including the step of drawing said first and second fluids through at least one flow path, wherein the flow path is shaped to produce good axial mixing and poor transverse mixing by stretching out flow streams of each of said first and second fluids; and

injecting said fluids into a pump cylinder where it undergoes enhanced transverse mixing and axial mixing from eddy currents in the pump cylinder.

218. The method of claim 217 wherein the enhanced mixing occurs because the axially-mixed liquid entering the pump facilitates further mixing because the distance required for further transverse mixing is small.

219. A method according to claim 218 wherein the enhanced mixing occurs because the tendency of some pairs of liquids not to mix at their interfaces decreases because this interface is already degraded at or before the outlet of flow means.

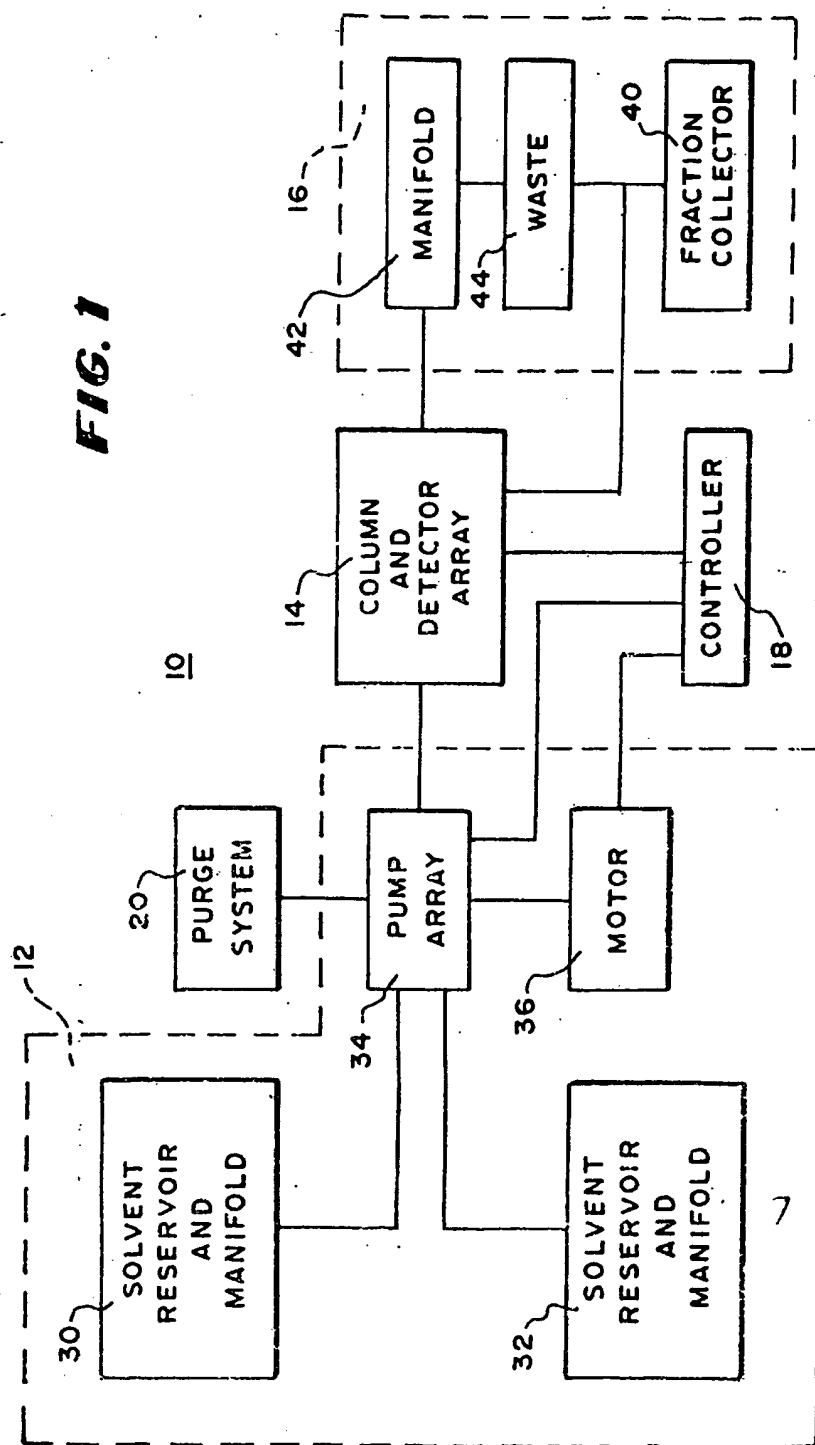
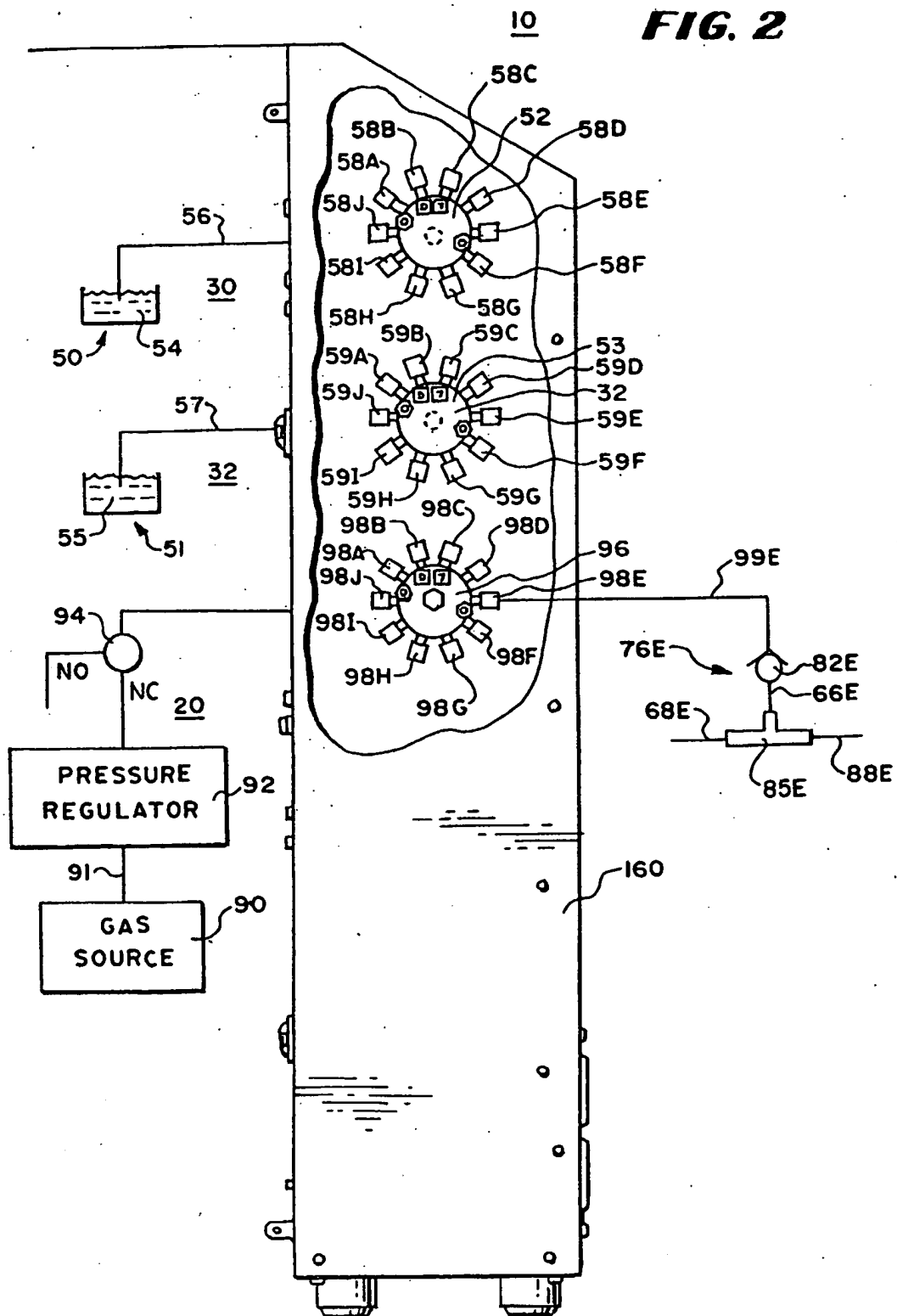
FIG. 1

FIG. 2

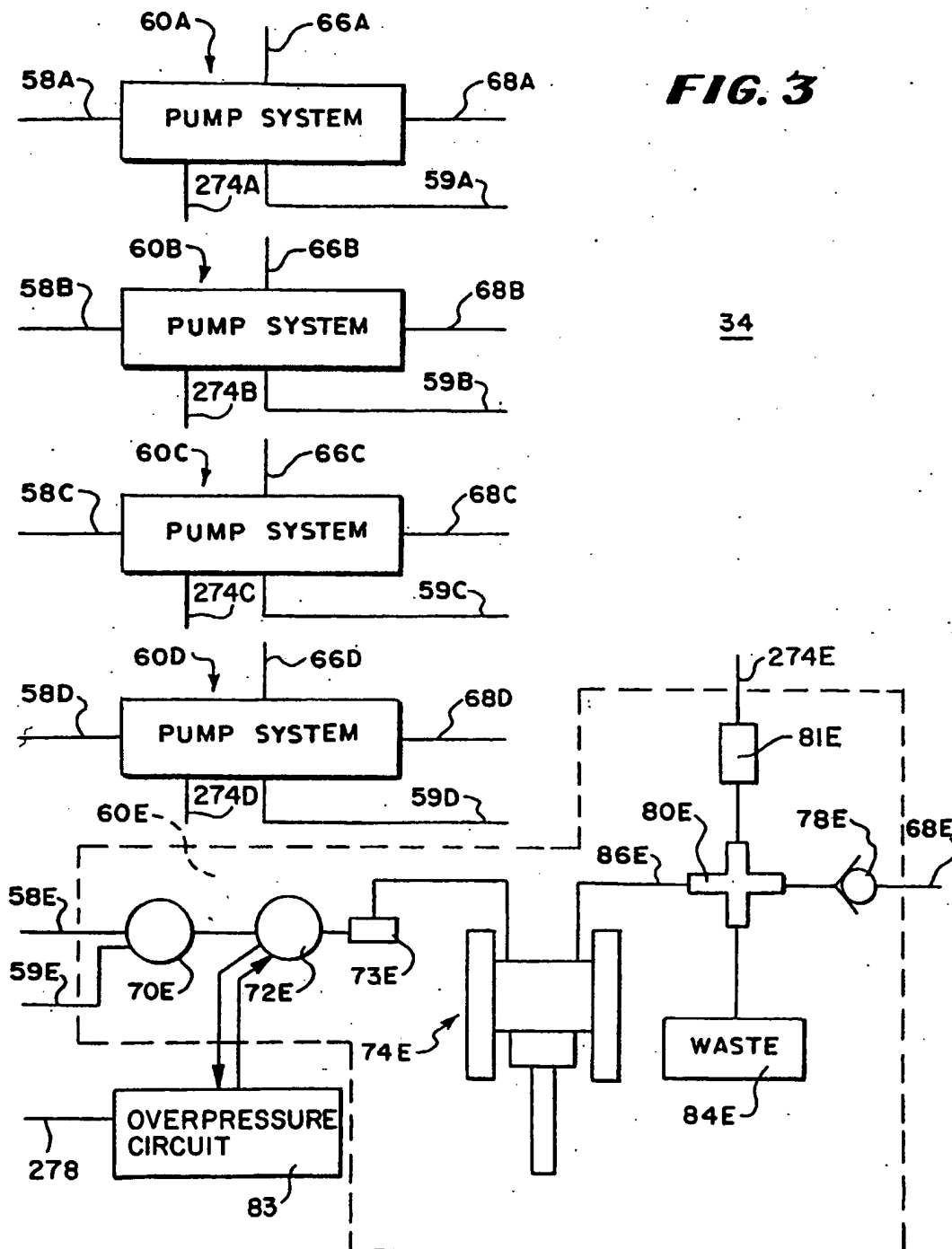


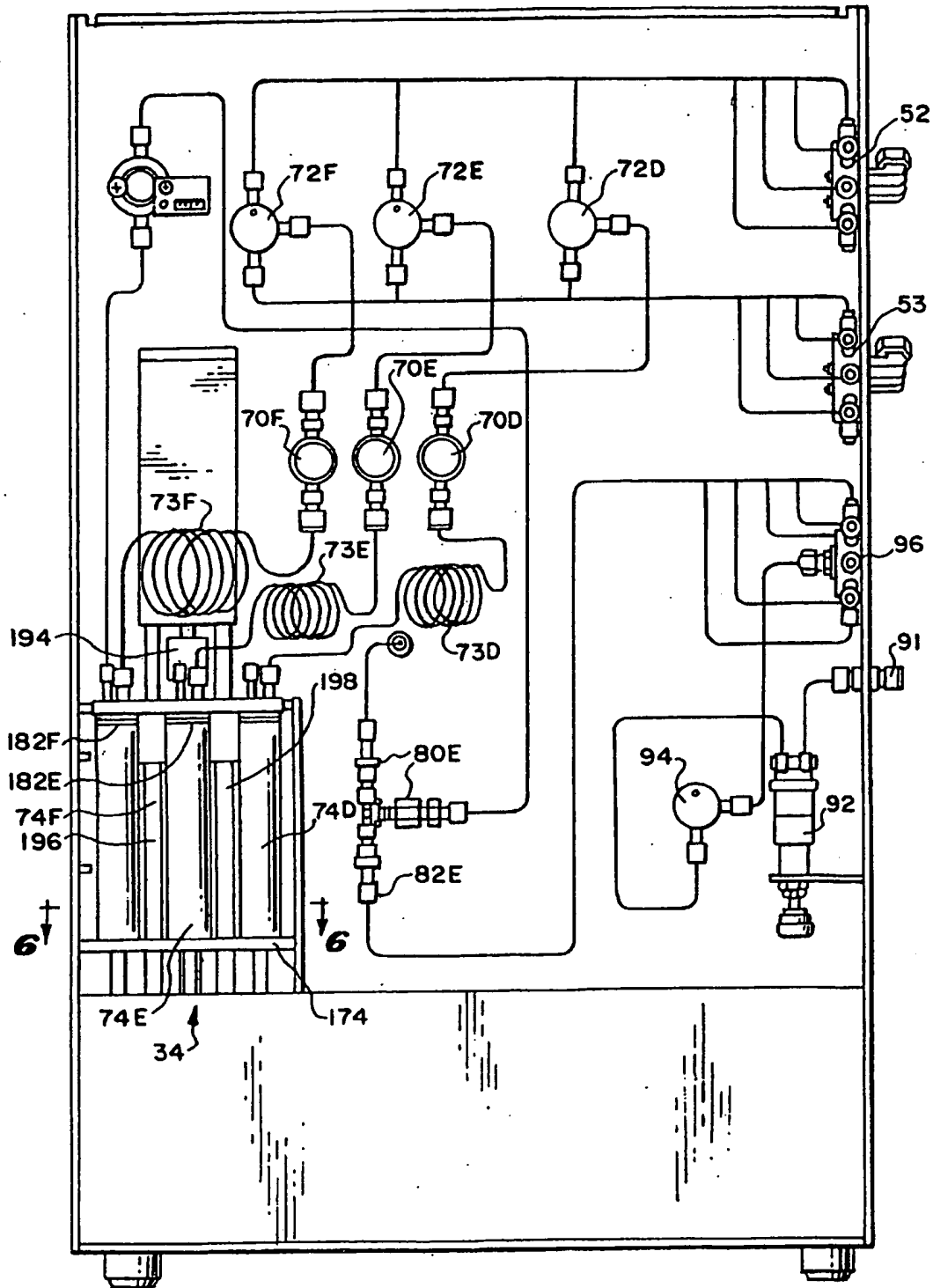
FIG. 4

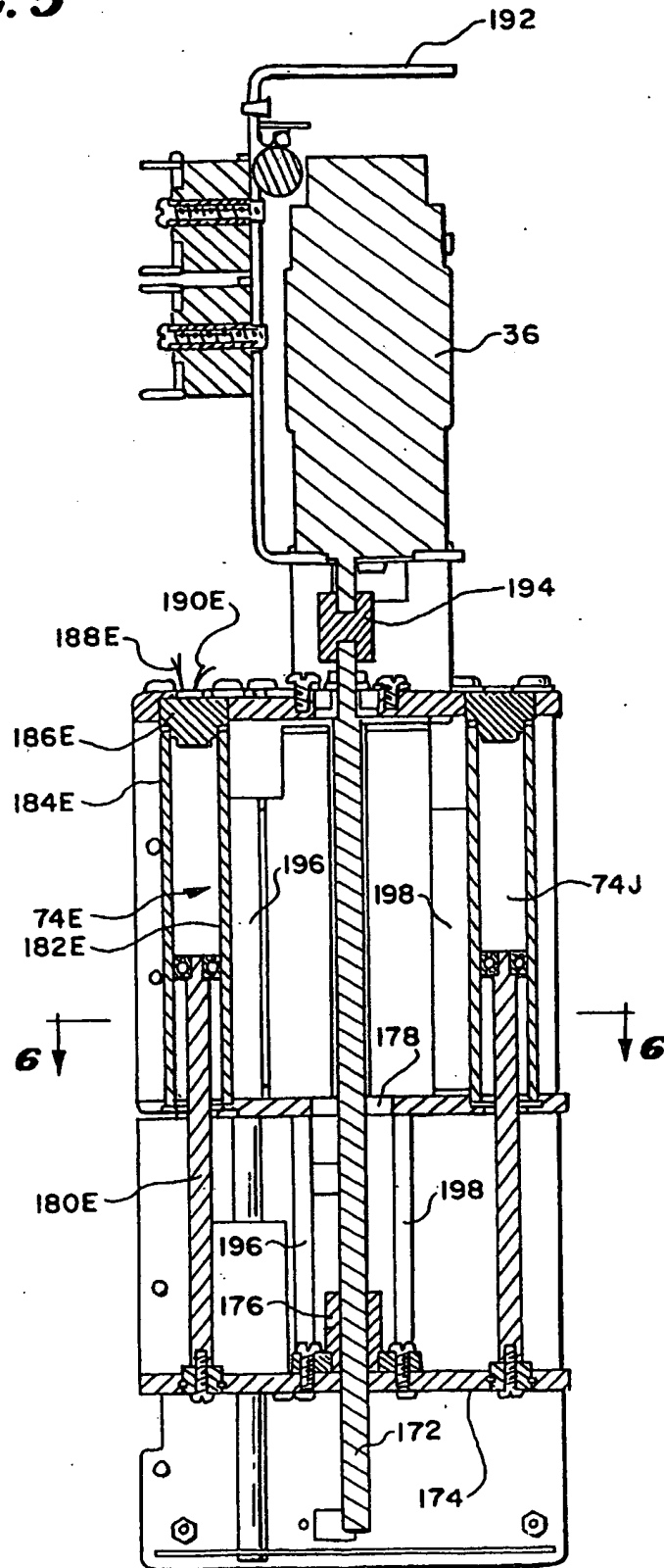
FIG. 5

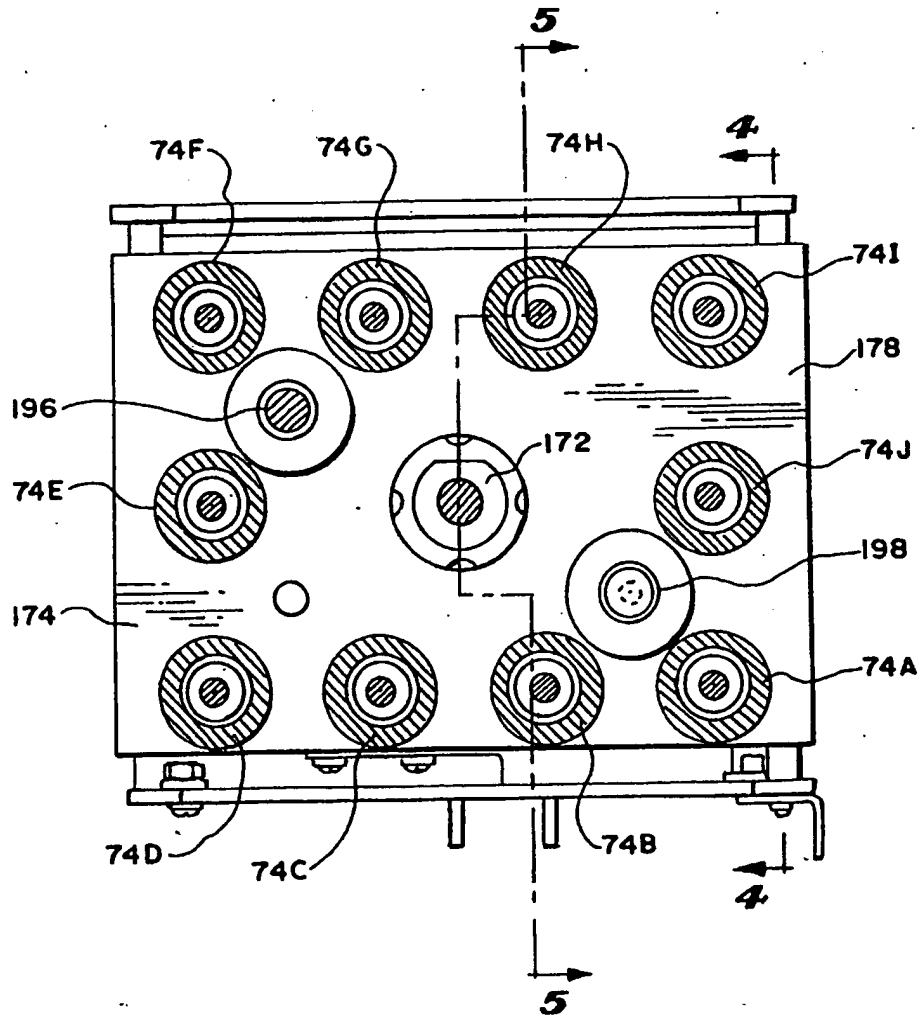
FIG. 6

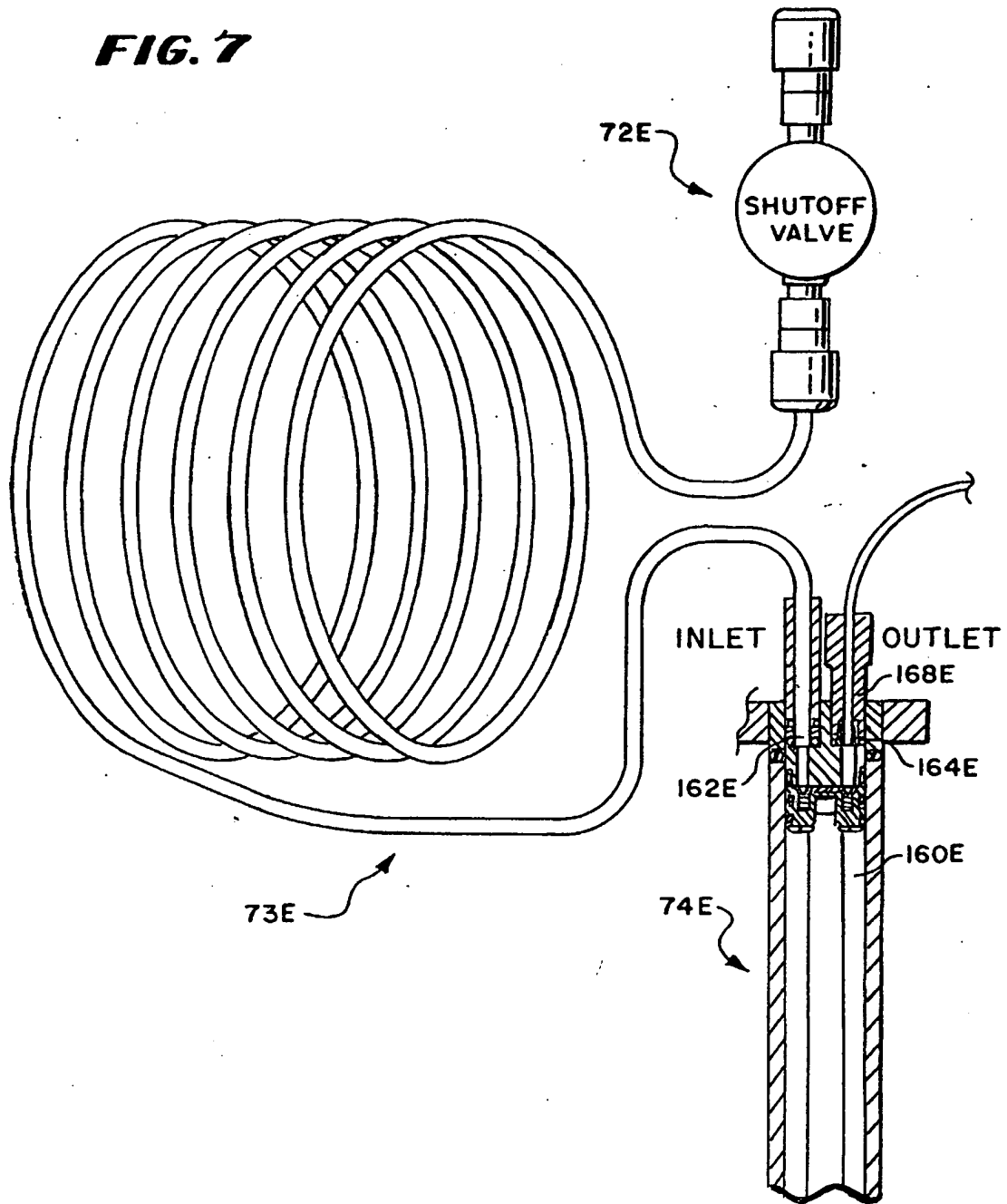
FIG. 7

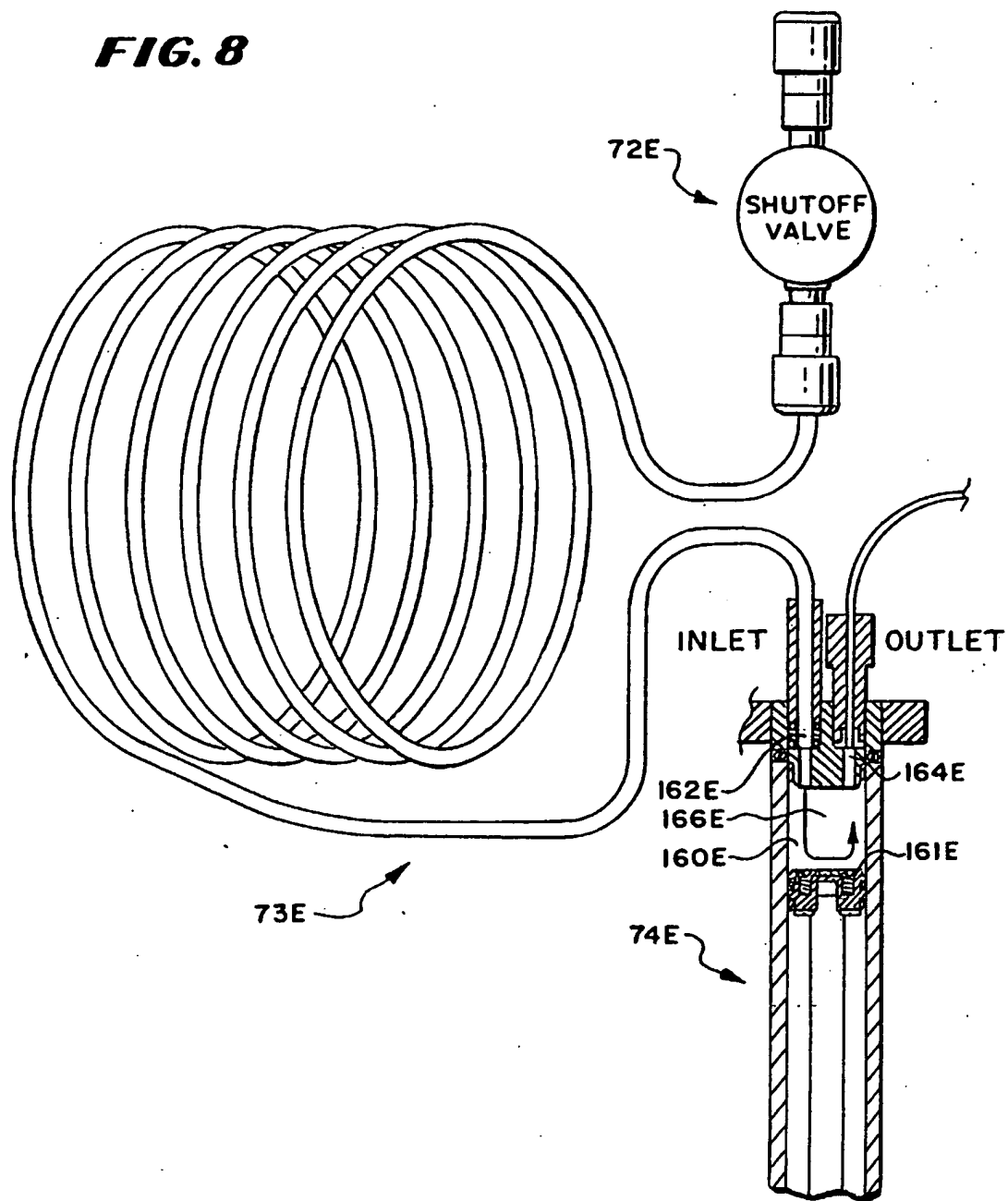
FIG. 8

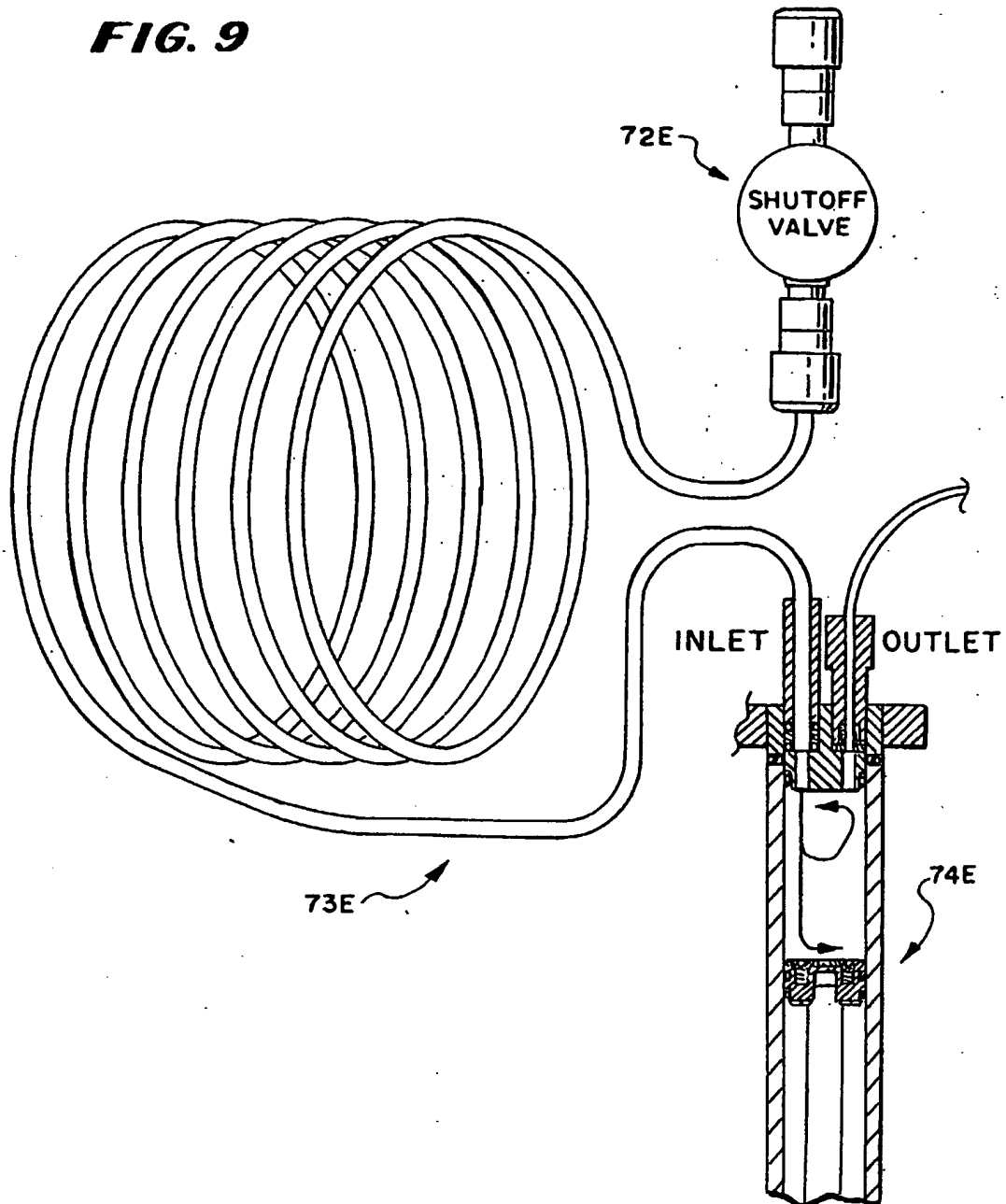
FIG. 9

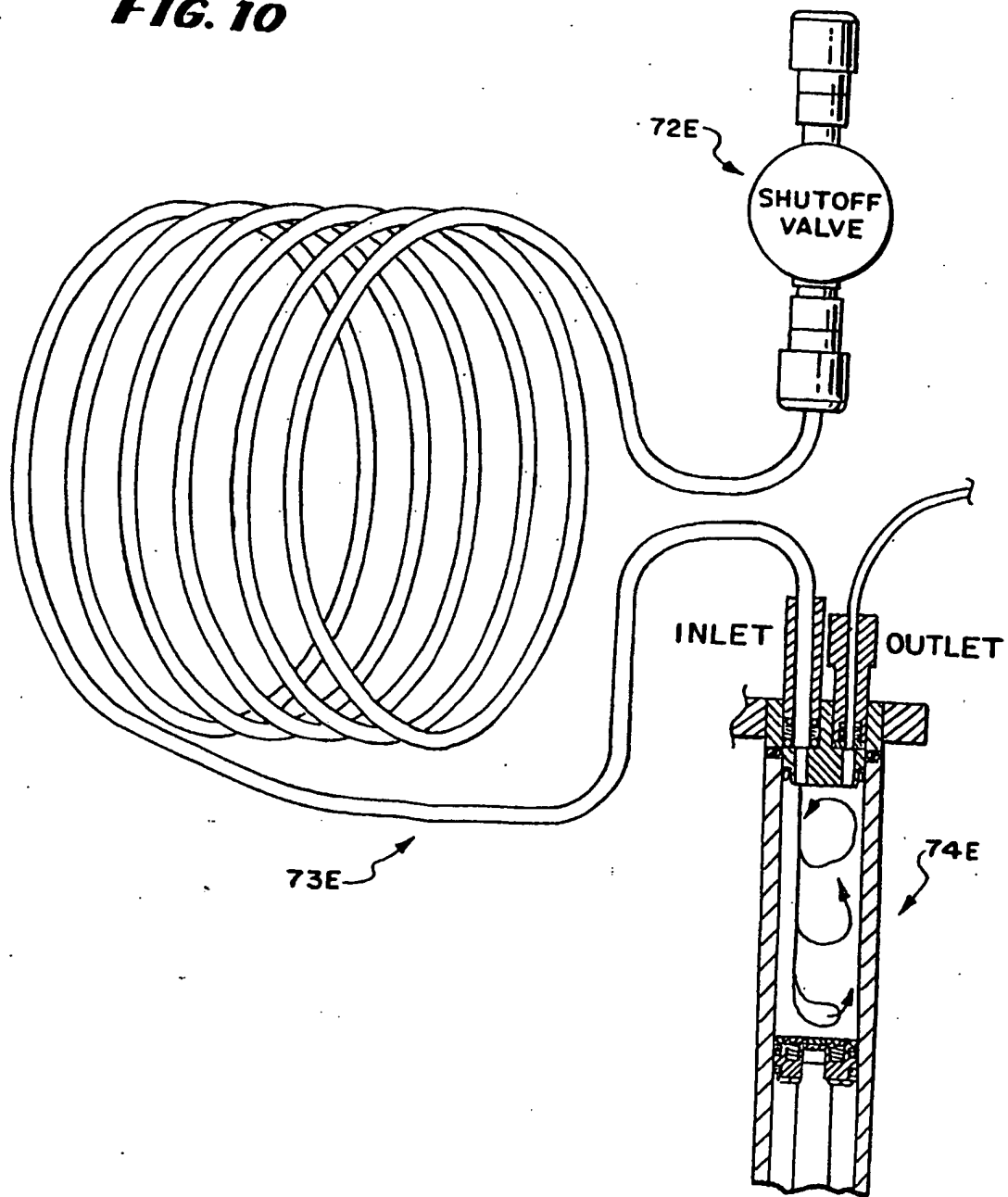
FIG. 10

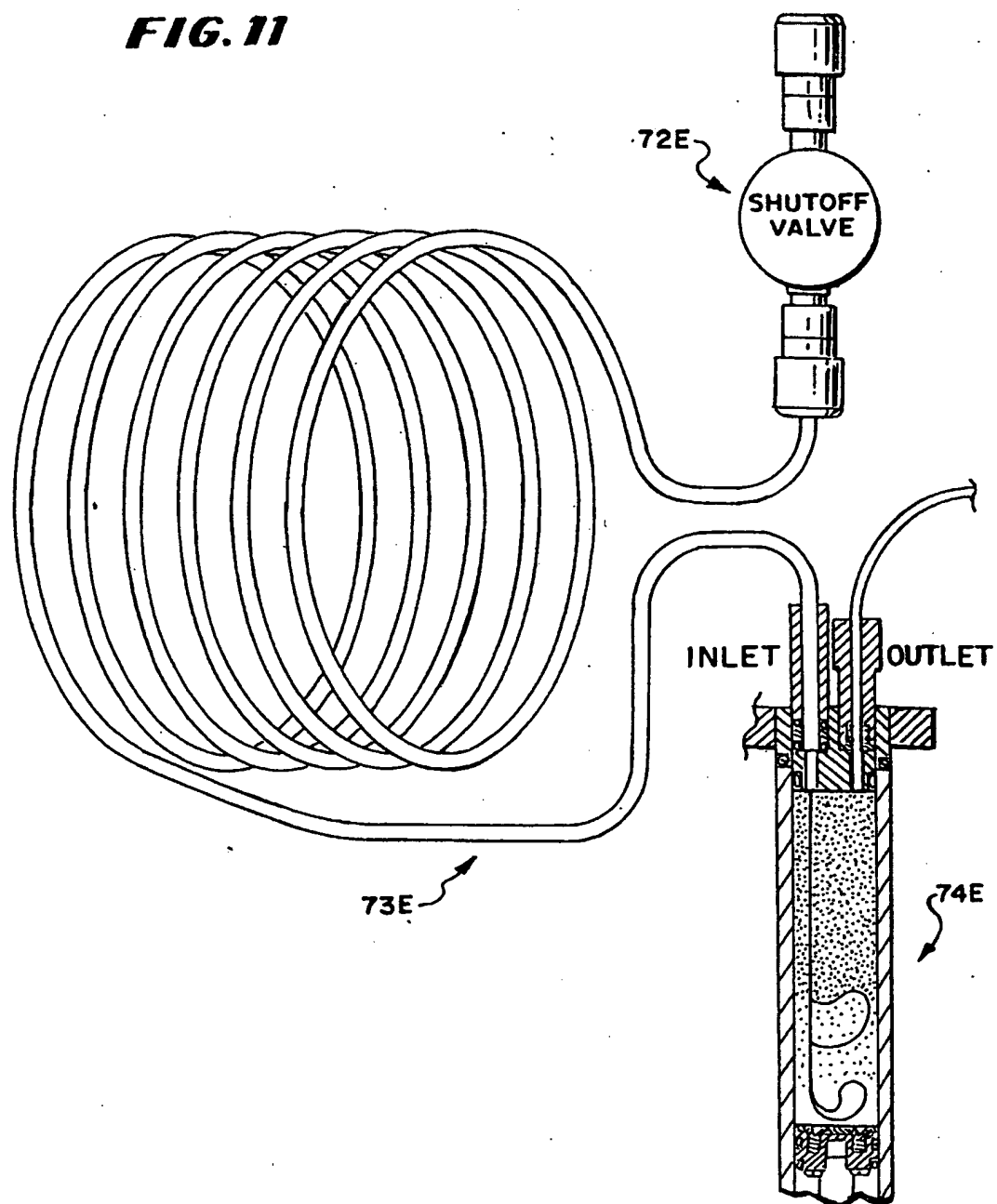
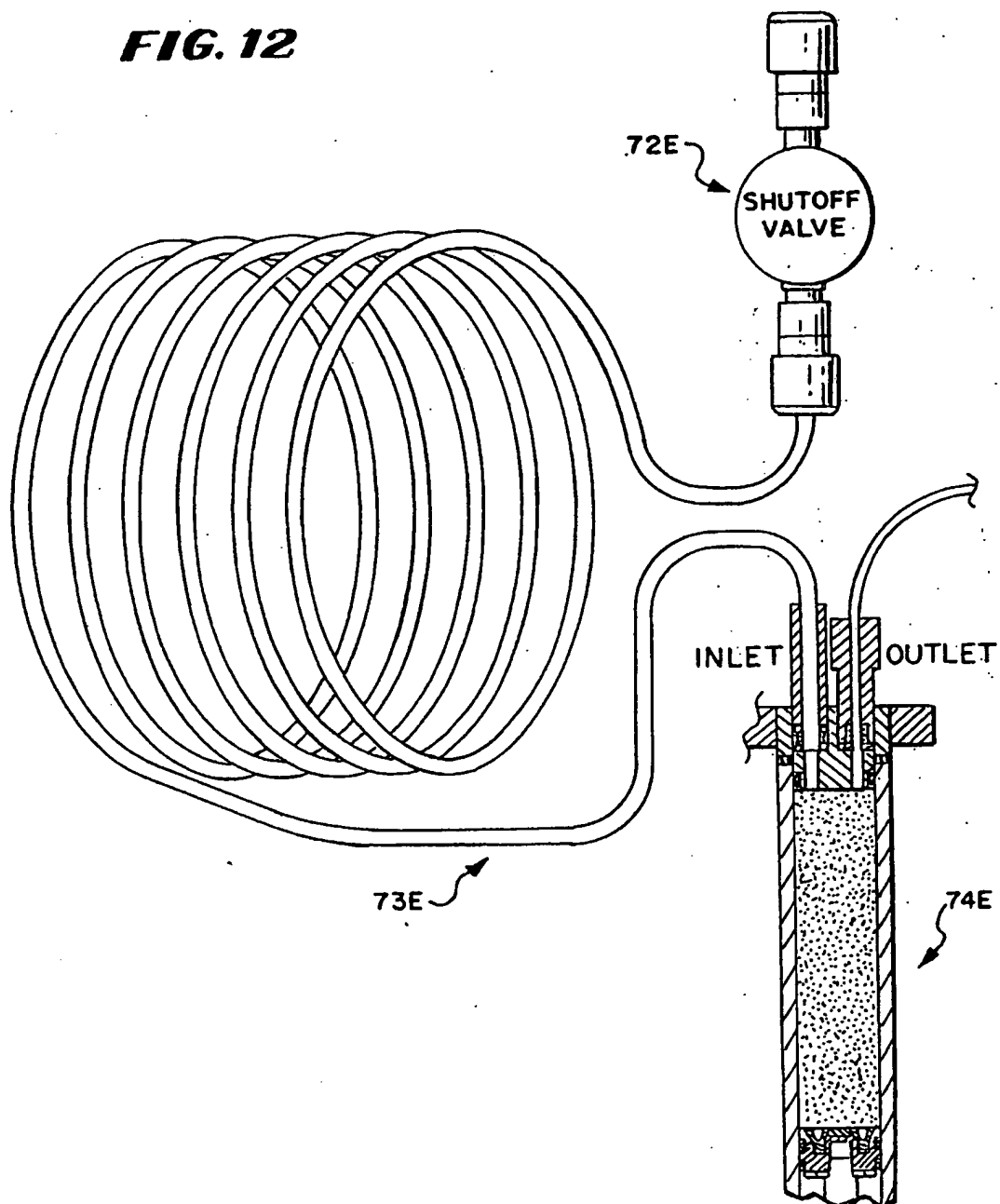
FIG. 11

FIG. 12

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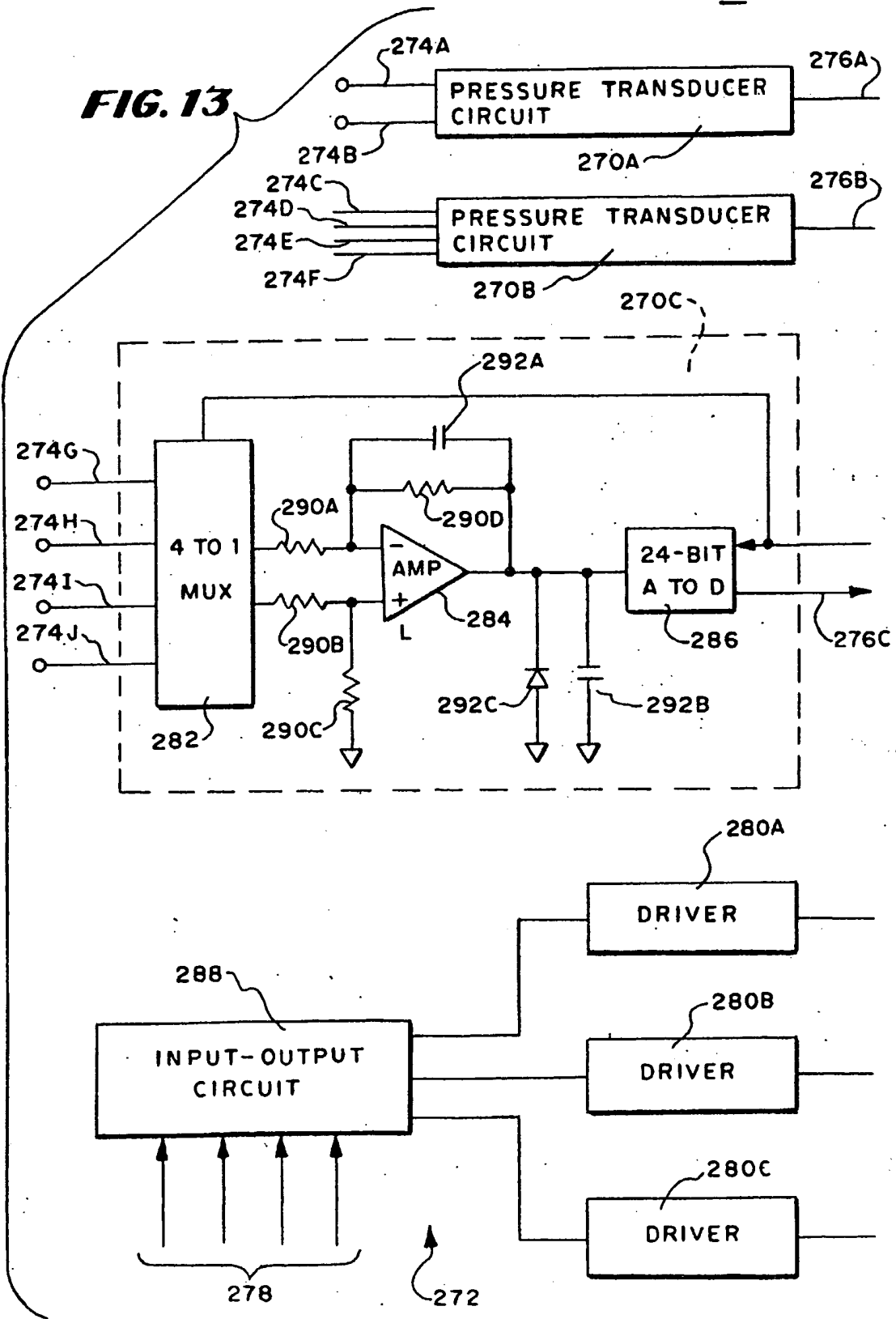
FIG. 13

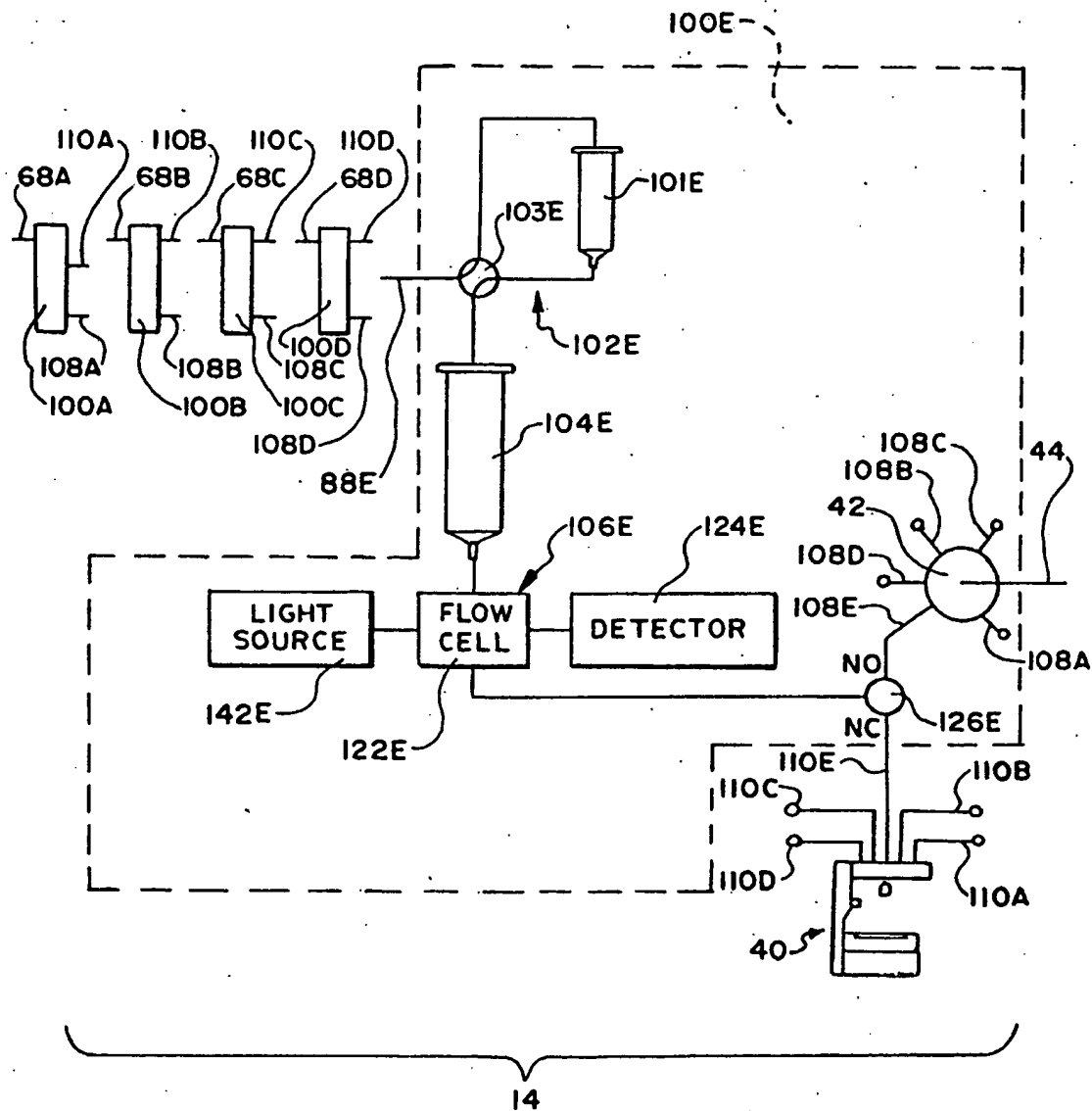
FIG. 14

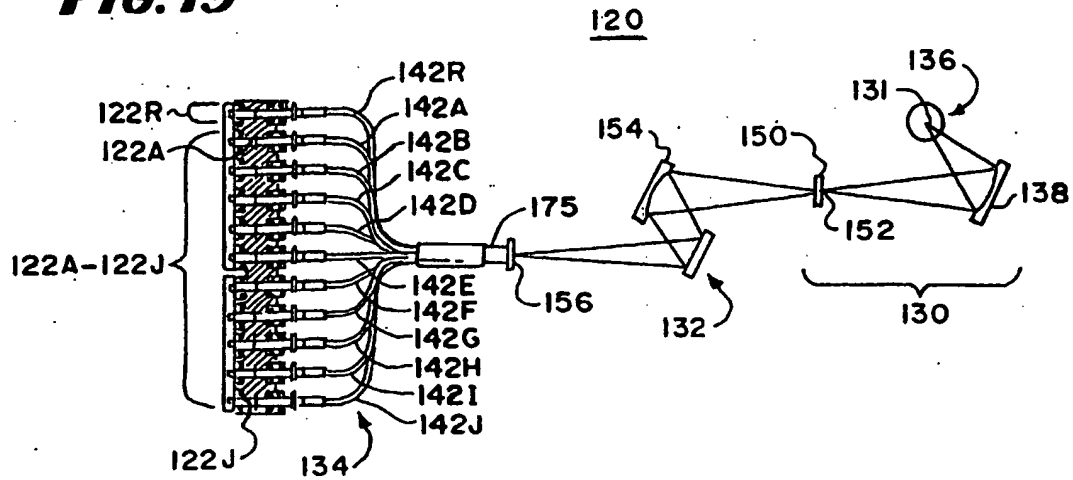
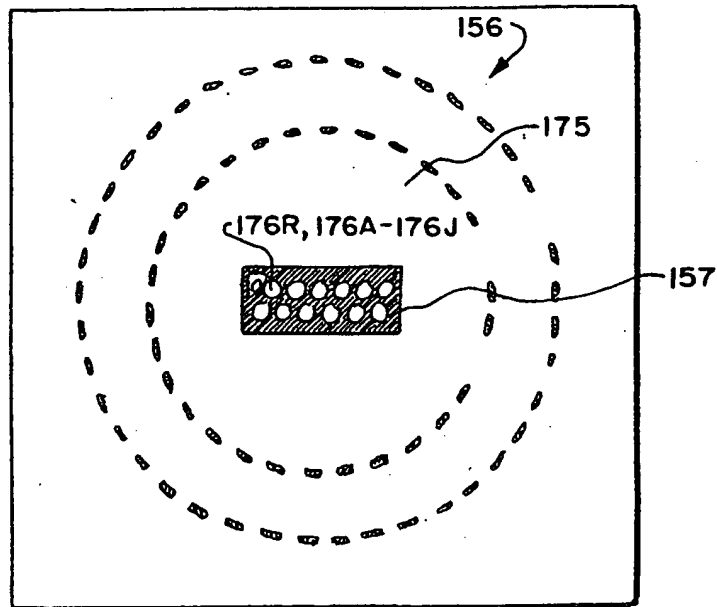
FIG. 15**FIG. 16**

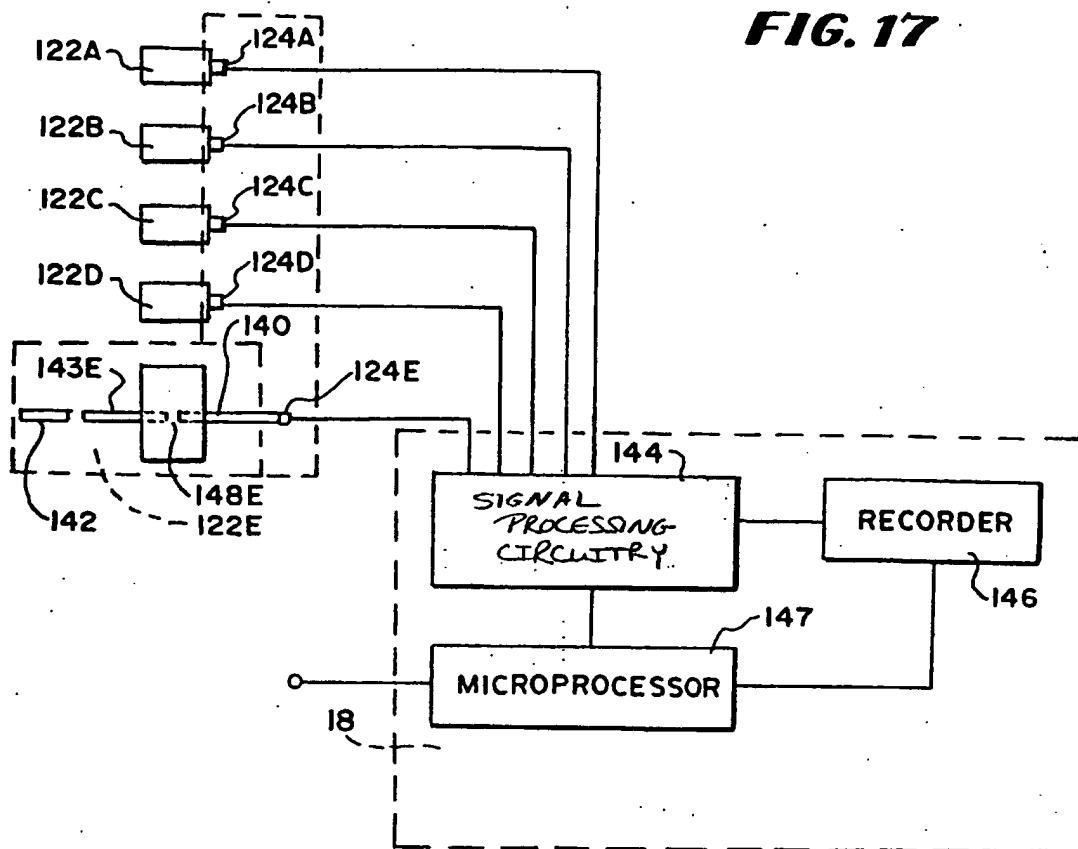
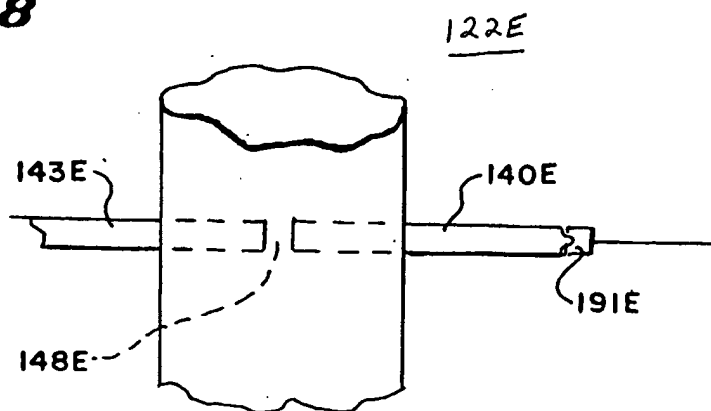
FIG. 17**FIG. 18**

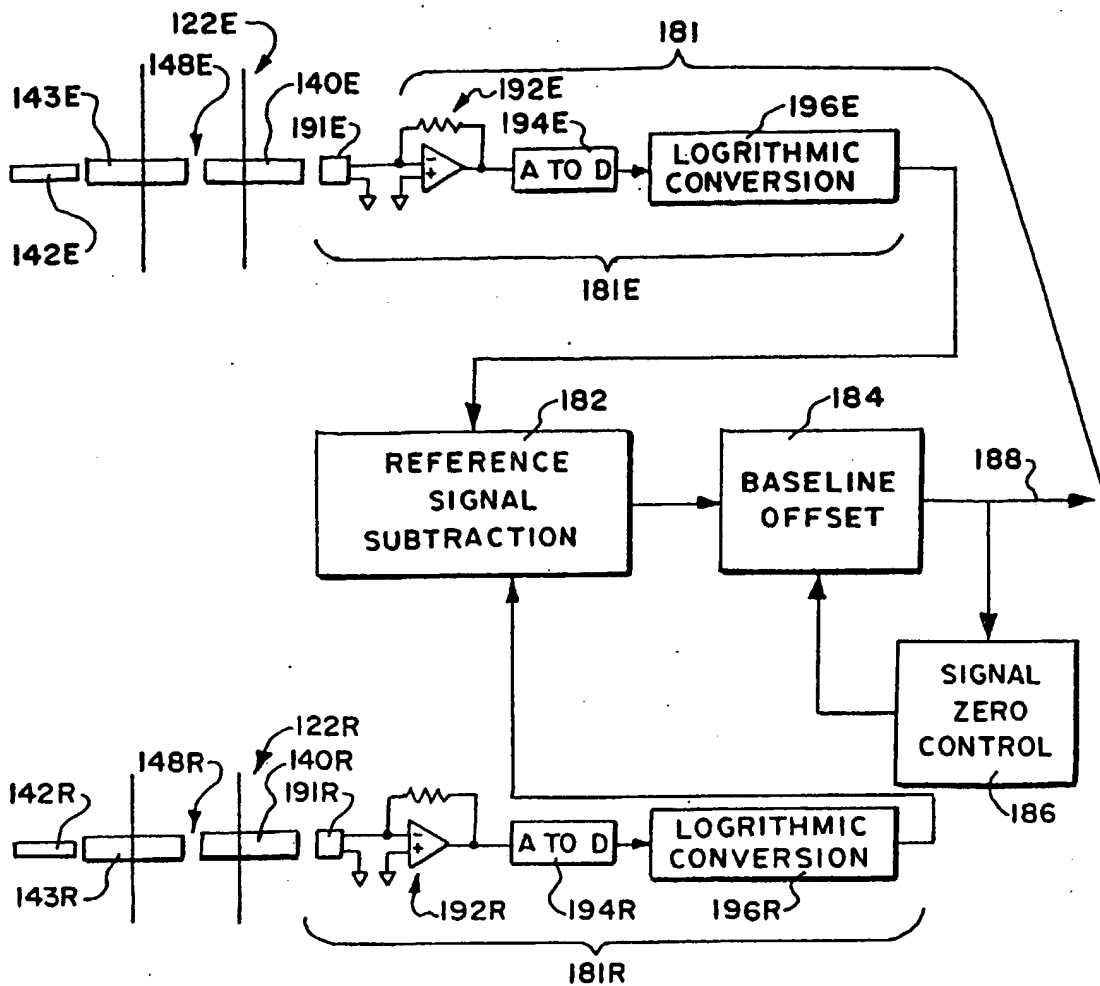
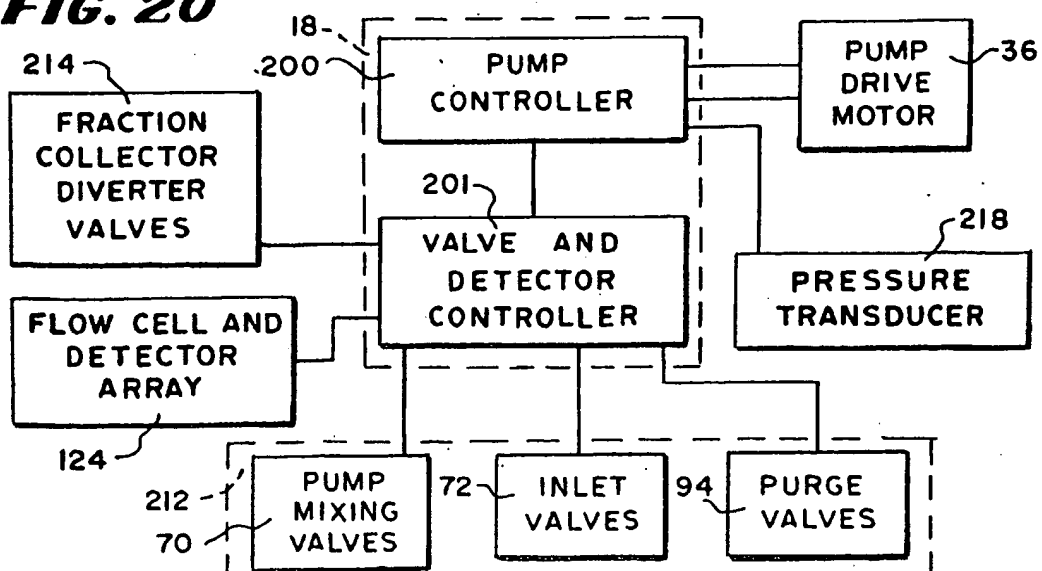
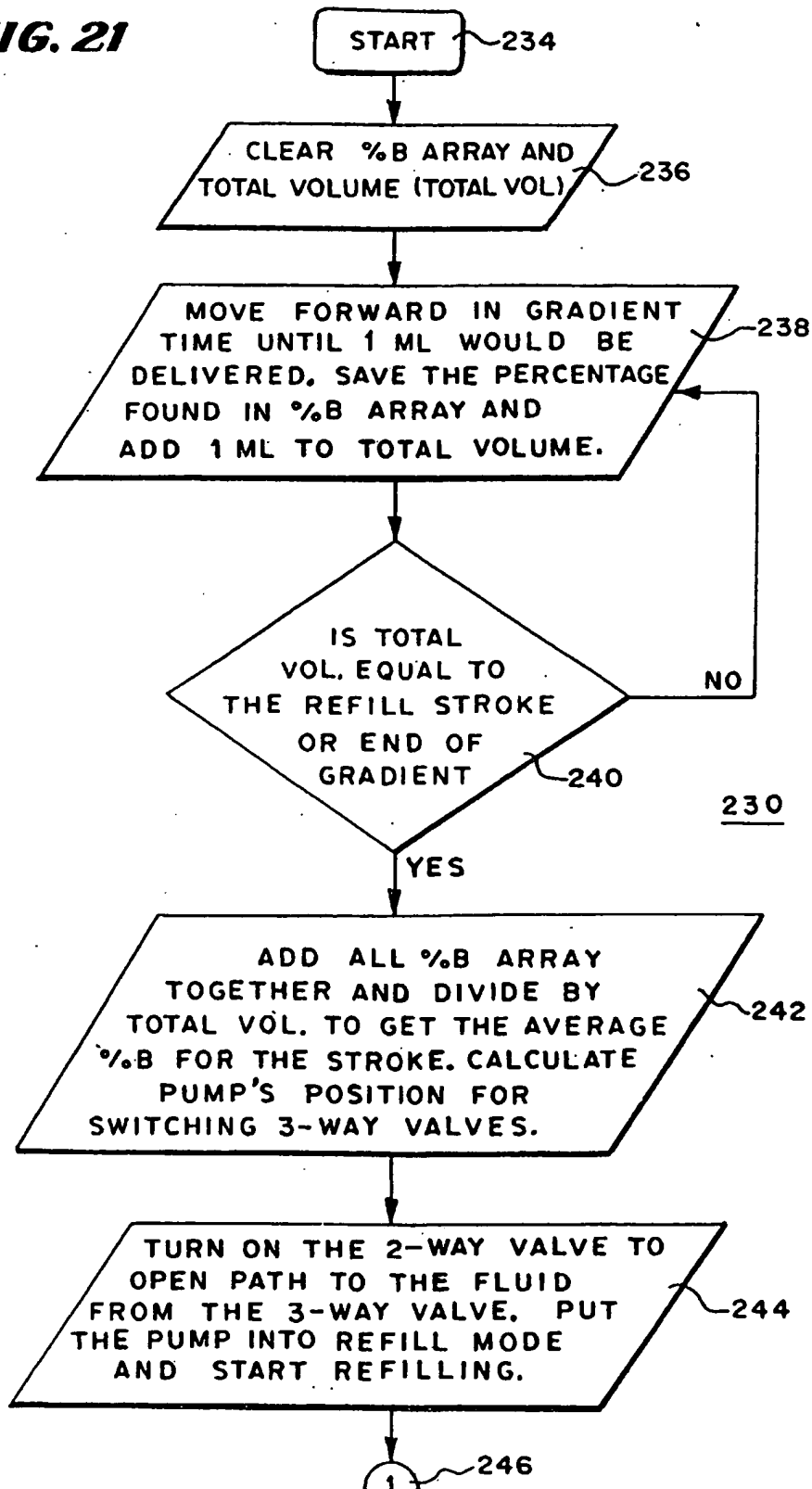
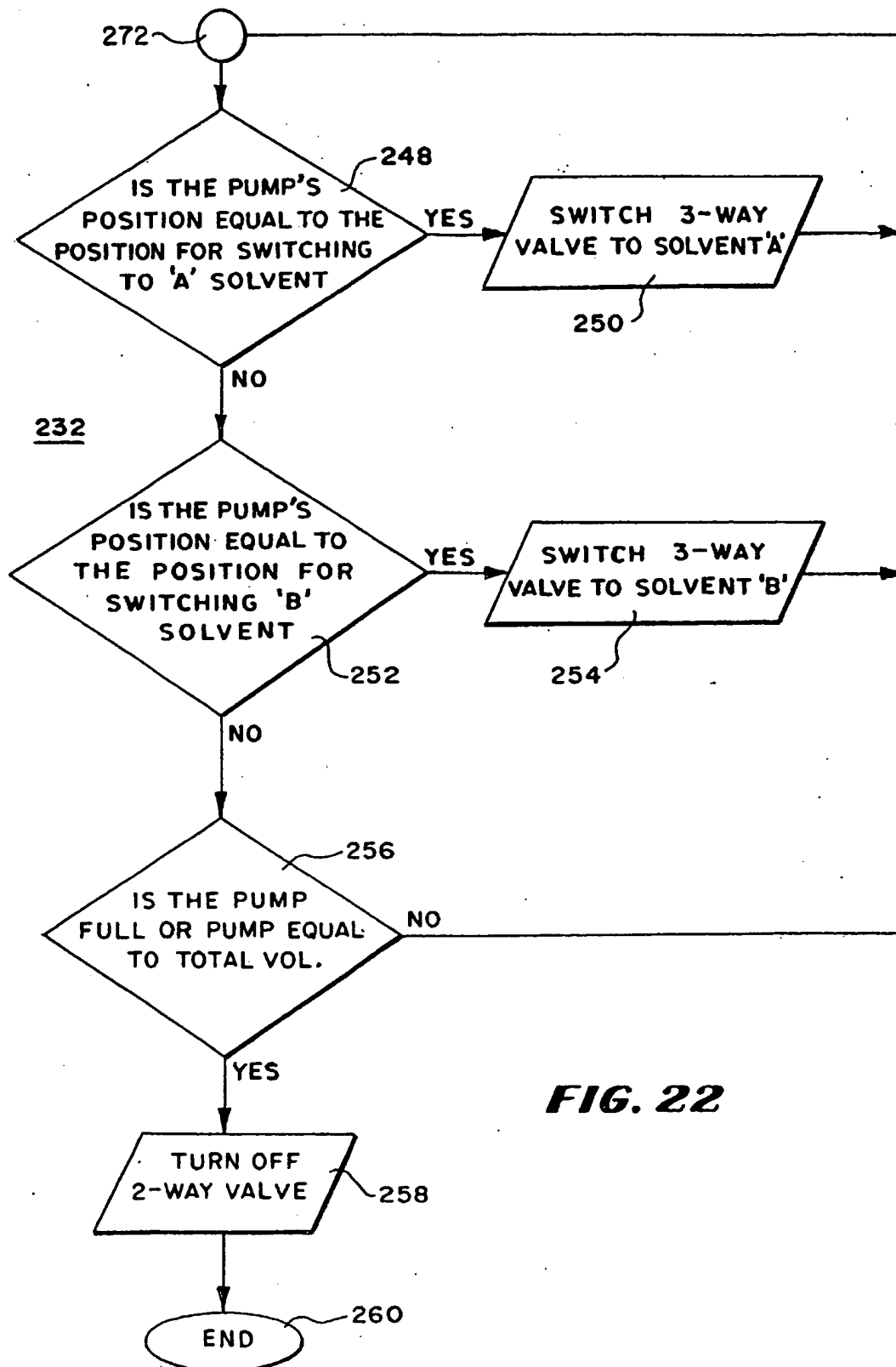
FIG. 19**FIG. 20**

FIG. 21

**FIG. 22**

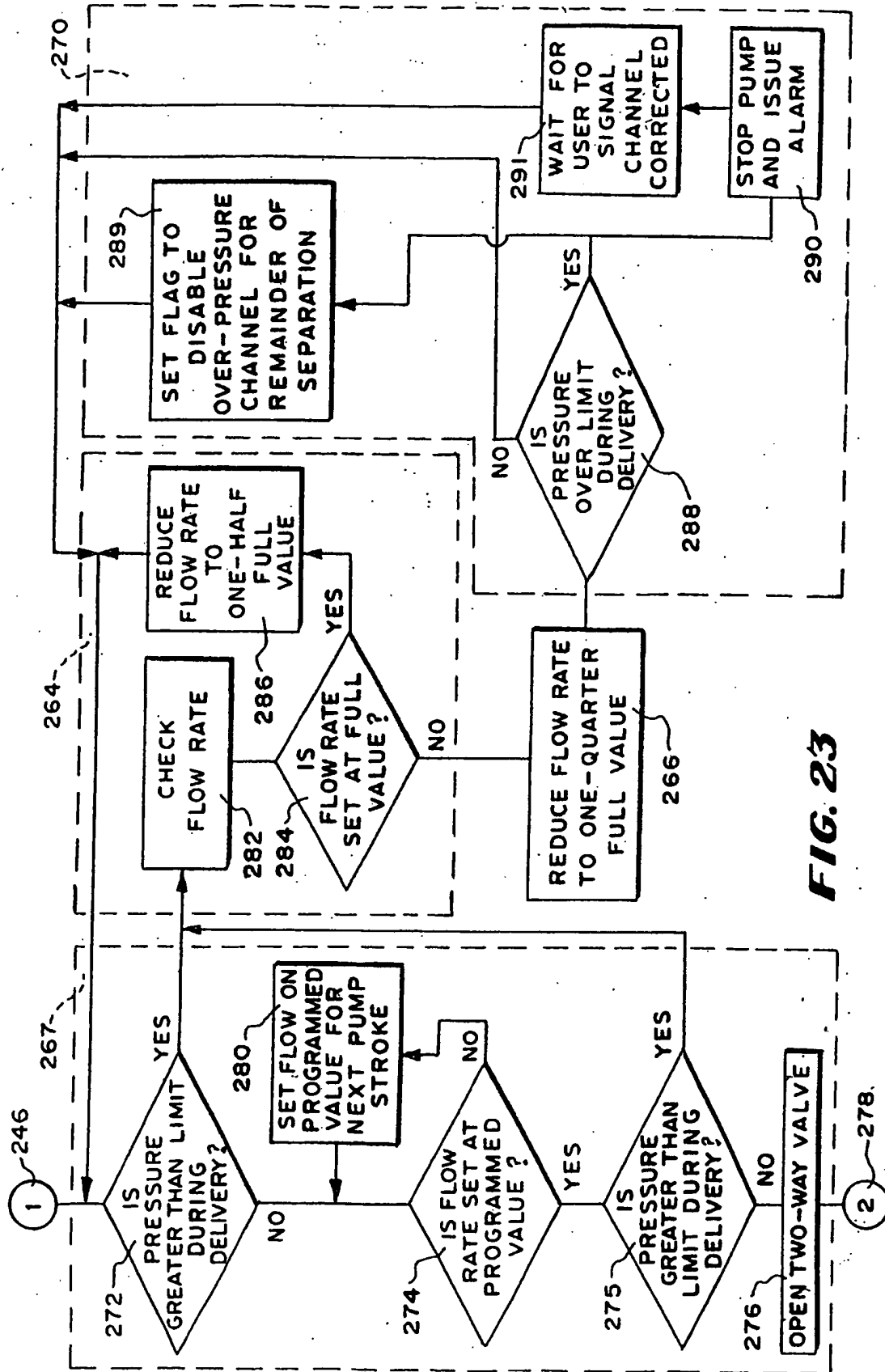
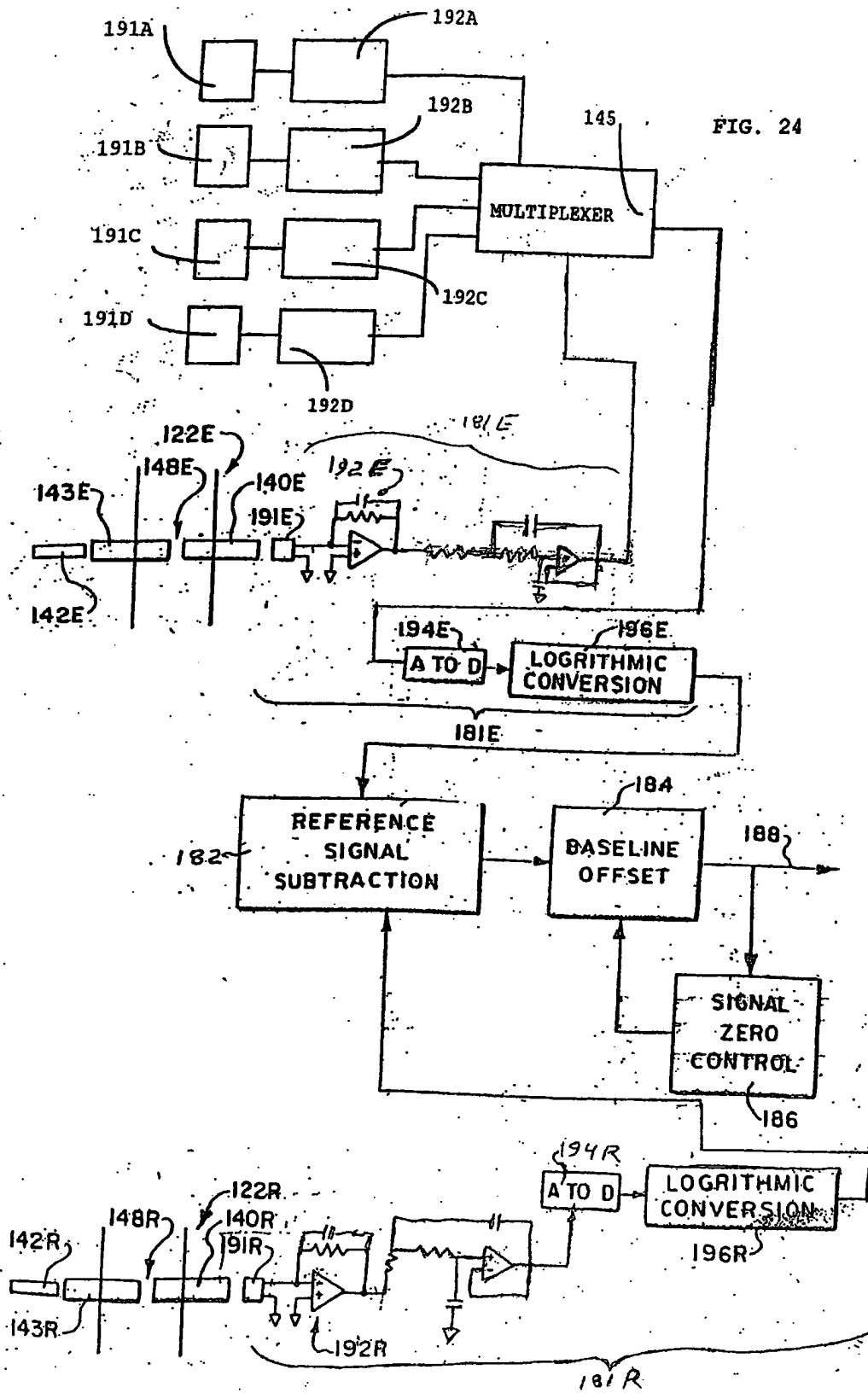


FIG. 23



INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/05592

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : G01N 33/00 30/02; B01D 15/08

US CL : 73/61.52, 61.55 61.56; 210/198.2, 90, 656; 422/70

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 73/61.52, 61.55 61.56; 210/198.2, 90, 656; 422/70

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
Please See Continuation Sheet

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A,P	US 6,296,771 B1 (MIROSLAV) 02 October 2001 (01.10.2001) abstract, Col 1, Li 34, Col 2, Li 1-19, Col 3, Li 59-60, Col 7, Li 64-67, Col 8, Li 4-33.	1-35, 42-46, 47-54, 55-57 58-116, 193-204, 209-219
Y	US 5,637,208 A (DOURDEVILLE) 10 JUNE 1997 (10.06.1997) abstract, Col 1, Li 17-20 and Li 53-55, Col 2, Li 14-19, Col 4, Li 1-18 and Li 49-57.	1-33, 110-116, 209-216, 217-219, 34-35, 47-54
Y --- X	US 6,175,409 B1 (NIELSEN et al.) 16 January 2001 (16.01.2001) abstract, Col 3, Li 23-45, Col 4, Li 61-67, Col 5, Li 20-26 and Li 53-55, Col 8, Li 39-41, Col 12, Li 60-67, Col 13, Li 20-29, Col 18, Li 15-20, Col 25, Li 37, Col 27, Li 4-19, Col 28, Li 11-20, Col 29, Li 63 bridging Col 30, Li 5, Col 35, Li 48-67, Col 38, Li 15-25.	1-33, 110-116, 209-216, 217-219, 34-35, 47-54, 58-76, 161-183, 42-46, 55-57, 193-200, 201-204, 77-109, 142-153, 184-192 ----- 42-46, 55-57

<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C.	<input type="checkbox"/> See patent family annex.
<p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>

Date of the actual completion of the international search 02 May 2002 (02.05.2002)	Date of mailing of the international search report 28 JUN 2002
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703)305-3230	Authorized officer <i>Shawn S. Hoppe</i> Hezron Williams Telephone No. 703-305-4900

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/05592

C. (Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A,P	US 6,318,157 B1 (CORSO et al.) 20 November 2001 (20.11.2001) abstract, Figs 1-2.	1-35, 42-46, 47-54, 55-57, 58-116, 193-204, 209-219
Y	JP A 363071650 A (SAITO et al.) 01 April 1988 (01.04.1988), see entire document.	1-35, 47-54, 58-116, 193-204, 209-219
Y	US 5,897,781 A (DURDEVILLE) 27 April 1999 (27.04.1999) abstract, Figs 1-7.	1-35, 47-54, 58-116, 193-204, 209-219
Y	US 4,883,409 A (STROHMEIER et al.) 28 November 1989 (28.11.1989) abstract, Figs 1-1a.	1-33, 110-116, 209-216, 217-219, 34-35, 47-54, 58-76, 161-183
Y	US 5,935,522 A (SWERDLOW et al.) 10 August 1999 (10.08.1999) abstract, Col 1, Li 67 bridging Col 2, Li 5, Col 15, Li 11-25.	42-46, 55-57, 193-200, 201-204
Y	US 6,118,536 A (SAKAMOTO et al.) 12 September 2000 (12.09.2000), abstract, Figures.	42-46, 55-57, 193-200, 201-204
Y	US 5,040,126 A (ALLINGTON) 13 August 1991 (13.08.1991), Col 15, Li 1-10, Col 16, Li 8-15.	77-109, 142-153, 184-192
Y	US 5,107,908 A (NEWHOUSE et al.) 28 April 1992 (28.04.1992), Col 5, Li 7-27, Col 6, Li 1-12.	77-109, 142-153, 184-192

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Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claim Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claim Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claim Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:
Please See Continuation Sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☐

The additional search fees were accompanied by the applicant's protest.

☒

No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/05592

BOX II. OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING

This application contains the following inventions or groups of inventions which are not so linked as to form a single general inventive concept under PCT Rule 13.1. In order for all inventions to be examined, the appropriate additional examination fees must be paid.

Group I., claim(s) 1-33, 110-116, 209-216, 217-219, drawn to a liquid chromatograph system wherein mixing is done in such a way that a liquid gradient is formed.

Group II., claim(s) 34-35, 47-54, drawn to a liquid chromatograph system wherein simultaneous pumping of solvent into at least one column is performed.

Group III., claim(s) 36-41, drawn to a liquid chromatograph system wherein there is a plurality of columns communicating with a plurality of pumps.

Group IV., claim(s) 58-76, 161-183, drawn to a pumping system.

Group V, claim(s) 205-208, drawn to a multiplexer system and associated methods.

This application contains claims directed to more than one species of the generic invention. These species are deemed to lack unity of invention because they are not so linked as to form a single general inventive concept under PCT Rule 13.1.

In order for more than one species to be examined, the appropriate additional examination fees must be paid. The species are as follows:

The claims are deemed to correspond to the species listed above in the following manner:

VI. A Claims 133-141, 154-160 drawn to a liquid chromatograph system wherein there is over-pressure compensation.

VI. B Claims 193-200 and 201-204 drawn to a liquid chromatograph system wherein time division multiplexing is used.

The following claim(s) are generic: 42-46, 55-57 drawn to a liquid chromatograph system wherein a light-guide is used.

The claims are deemed to correspond to the species listed above in the following manner:

VII. A. Claims 77-109 drawn to a liquid chromatograph system wherein a liquid gradient switching valve is used.

VII. B Claims 117-122 drawn to a liquid chromatograph system wherein a controller controls effluent channels.

VII. C Claims 123-132 drawn to a liquid chromatograph system wherein a plurality of detectors indicates peaks and uses over-pressure compensation.

The following claim(s) are generic: 142-153, 184-192 drawn to a liquid chromatograph system wherein over-pressure compensation is used.

The species listed above do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, the species lack the same or corresponding special technical features for the following reasons: Group I. is drawn to a liquid chromatograph system wherein mixing is done in such a way that a liquid gradient is formed. Group II. is drawn to a liquid chromatograph system wherein simultaneous pumping of solvent into at least one column is performed. Group III. is drawn to a liquid chromatograph system wherein simultaneous pumping of solvent into at least one column is performed. Group IV. is drawn to a liquid chromatograph system wherein there is a plurality of columns communicating with a plurality of pumps. Group V. is drawn to a multiplexer system and associated methods. VI. A is drawn to a liquid chromatograph

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system wherein there is over-pressure compensation. VI. B is drawn to a liquid chromatograph system wherein time division multiplexing is used. VII. A. is drawn to a liquid chromatograph system wherein a liquid gradient switching valve is used. VII. B is drawn to a liquid chromatograph system wherein a controller controls effluent channels. VII. C is drawn to a liquid chromatograph system wherein a plurality of detectors indicates peaks and uses over-pressure compensation.

Continuation of B. FIELDS SEARCHED Item 3:

APS, Derwent, JPIO, search terms: (liquid and chromatograph\$3).ti.

((liquid and chromatograph\$3).ti.) and gradient

((((liquid and chromatograph\$3).ti.) and gradient) and multiplex\$4

(first second pair another two) near ep-0307301-\$.did. syringe

((liquid and chromatograph\$3).ti.) and ((first second pair another two) near ep-0307301-\$.did. syringe)

((((liquid and chromatograph\$3).ti.) and gradient) and (((liquid and chromatograph\$3).ti.) and ((first second pair another two) near ep-0307301-\$.did. syringe))

(first second pair another two) near2 syringe

((liquid and chromatograph\$3).ti.) and ((first second pair another two) near2 syringe)

